

SPECIFICATION
OF
MITSUBISHI DIESEL ENGINE
MODEL : S16R2-PTA
(WITHOUT FAN)
FOR DIESEL GENERATOR SET
EMERGENCY APPLICATION
MGS-CN

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MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.

G378B-234

								APPROVED BY	CHECKED BY	DRAWN BY
								M.NAKAMURA	T.NISHIOKA	T.N
					DATE	2020.03.10				

1. DRAWINGS (Standard)

NO.	DWG. NO.	DWG. NAME	REMARK
1	37896-00580	ENGINE OUTLINE	
2	37896-01086	JOINT DETAIL	
3	37796-04047	WIRING DIAGRAM	
4	37896-14081	MOUNTING DETAIL	
5	37896-21001	FLYWHEEL & HOUSING DETAIL	
6	37896-25081	FRONT ACCESSORY DRIVE	
7	37896-30382	AIR CLEANER	
8	37896-43082	BREATHER	
9	37896-61312	FUEL RETURN PIPING	
10	37896-62112	FUEL INLET PIPING	
11	37896-63082	GOVERNOR	for reference
12	37896-66001	STARTING MOTOR	for reference(without Safety and Connector)
13	37896-71001	TURNING GEAR	
14	37896-87506	STOP SOLENOID	
15	37896-90122	METER & SENSOR	for boost sensor
16	37896-90123	METER & SENSOR	with pressure gage unit & pressure switch
17	37896-90147	METER & SENSOR	for reference
18	37896-90281	ALARM SWITCH	
19	S10-0550	CONNECTOR	for alternator
20	S10-0761	ALTERNATOR	
21	S11-0920	INDICATOR	for air filter
22	S11-1372	FILTER ALARM SWITCH	for oil filter
23	S13-0270	SOLENOID	
24	S13-2013	MAGNETIC PICK UP	
25	S13-2021	CABLE, PICK UP	for governor
26	S13-2122	ACTUATOR, PROACT2	
27	S13-2870	CONTROLLER, PROACT+	
28	S14-0330	CONNECTOR	for pressure sensor
29	S19-0610	BOOST SENSOR	
30	S37-1090	PIPE, FLEXIBLE	

2.TECHNICAL INFORMATION

NO.	ITEM. NO.	DWG. NAME	REMARK
1	T0102-0001E	RATING DEFINITIONS	SB～SR series
2	T0221-0010E	SPECIFICATION SHEETS	S16R2-PTA

3. GENERAL

Object and use	: Diesel generator
Applicable conditions	
Ambient temperature	: 5°C ~ 40°C
Altitude above sea level	: Max. 1000m
Relative humidity	: Max. 85%
Place of installation	: In door
Color of painting	: RAL5023

Applicable standard

All items, unless otherwise specified, are in accordance with JIS and manufacturer's standards.

4. RATING DEFINITIONS

Refer to T0102-0001E

5. PRINCIPAL PARTICULARS

Model	:	S16R2-PTA
Type	:	4cycle stroke, water cooled diesel engine
Combustion chamber	:	Direct injection type
Aspiration	:	Turbocharged with after cooler
Number of cylinders	:	16-V
Bore × stroke	:	170mm × 220mm
Total displacement	:	79.9liter
Compression ratio	:	14.0 : 1
Firing order	:	1 - 9 - 6 - 14 - 2 - 10 - 4 - 12 - 8 - 16 - 3 - 11 - 7 - 15 - 5 - 13
Direction of rotation	:	Counter clockwise as viewed from flywheel side
Engine dimensions,std. (Approx.)	:	Length 3117.5mm (without accessories) (From Front pulley to Exhaust pipe)
	:	width 1505.2mm (without accessories) (From Actuator bracket to Fuel pipe)
	:	Height 2029.5mm (without accessories) (From Oil pan to Exhaust pipe)
	:	
Dry weight (Approx.)	:	7750kg (without accessories)
Fuel oil	:	ASTM D975 No.1-D, No.2-D or BS 2869 class A1, class A2 See Operation & Maintenance manual
Lubricating oil	:	API service CF class or CH-4 class SAE 15W-40 See Operation & Maintenance manual
Coolant	:	See Operation & Maintenance manual
Output at ISO 3046 standard air conditions (25°C, 100kPa, 30% Humid)		
Stand-by rating	:	2167kWm/1500min ⁻¹ (without fan)
Prime rating	:	1960kWm/1500min ⁻¹ (without fan)
DCP rating	:	1960kWm/1500min ⁻¹ (without fan)
Fuel consumption ratio at stand-by rating	:	219g/kWm-hr at 2167kWm/1500min ⁻¹
(allowance +5%)	:	215g/kWm-hr at 1960kWm/1500min ⁻¹
Lub, oil consumption ratio at stand-by rating	:	within 0.8g/kW-hr
Emission compliance	:	Not certified

6. STANDARD EQUIPMENTS

(1) Power line system

Flywheel	: SAE J620 21in, except screw size
Flywheel housing	: SAE J617 No.00, except screw size
Torsional vibration damper	: Viscous type × 3pcs

(2) Air intake system

Air cleaner	: Paper element type loose supply
Air filter alarm indicator	: Mechanical type : 6.2kPa switch on loose supply
Air pipe	: Loose supply Between Turbocharger and air cleaner is painted, color black (MUNSELL N1)
Turbocharger	: MITSUBISHI TD13M1 Type
Air cooler	: Jacket water cooled type Plated element type
Air heater	: Not supply

(3) Exhaust system

Exhaust manifold	: Air cooled type with heat insulator
Muffler	: Not supply
Flexible pipe	: Loose supply JIS 350A, L=335mm, Weight 32kg
Companion flange	: Not supply
Breather	: Down side direction type For blow - off to outside of engine room Hose length 1000 mm

(4) Lubricating system

Oil pump	: Gear pump type
Capacity of oil pump	: 1500min ⁻¹ : 480 liter/min.
Lub. oil pressure	: 0.49~0.64 MPa
Quantity of oil (Approx.)	: Oil pan full level : 260 liter low level : 200 liter Others (filter etc.) : 30 liter Total : 290 liter
Lub. oil filter (Full flow)	: Paper element cartridge type × 4pcs
Lub. oil filter (By - pass flow)	: Paper element cartridge type × 1pc
Lub. oil cooler	: Water cooled corrugated type with by - pass valve External oil cooler,mounted on radiator (※) when the external oil cooler is mounted. ※External oil cooler should be set up in the radiator when the radiator is designed by D/G SET manufacturer.

(5) Cooling system

Jacket water system

Water pump	: Gear drive centrifugal type
Capacity of water pump	: 1650 liter/min. at rated speed (1500min ⁻¹)
Thermostat	: Wax pellet type × 4pcs Open at 71°C ~ 85°C
Capacity of coolant (Approx.)	: 188 liter
Fan	: Not supply
Radiator piping	: Not supply
Radiator	: Not supply

(6) Fuel system

Fuel inlet pipings	: Flexible hose (Rc 3/4 joint) loose supply
Fuel return pipings	: Flexible hose (Rc 3/4 joint) loose supply
Fuel overflow of Inj. Pump and fuel leak - off of Nozzle must return to fuel tank	
Injection pump	: Bosch type "PS8" without timer
Feed pump	: Trochoid type
Injection Nozzle	: Hole type
Fuel filter	: Paper element cartridge type × 4pcs

(7) Control system

Governor	: Electronic speed governor WOODWARD ProAct Speed droop : 0% Supply voltage : DC24V (18V~32V)
Actuator	: Current consumption At starting : 12A Normal operation : 6A
Controller	: Loose supply Fuel limit at engine starting and boost pressure
Boost sensor	: Supply voltage : DC24V Output: 0 MPa - 4 mA, 0.5 MPa - 20 mA Cable length 4000mm
Cable	: Loose supply 4300mm length from magnetic pick up to controller
Cable	: Not supply From actuator to controller

(8) Starting system

Starter switch	: Not supply
Starting motor	: DC24V, 7.5KW × 2pcs Reduction type with safety relay
Safety relay	: Not supply For Parallel running of starting motor The follwing starter protection functions shall be provided. 1) Function for concurrent engagement of the two Starter. 2) Function for engagement operation again when engagement of pinion gear fails.
Current of starter	: Rush 1250A Cranking 400A (Ambient temp : 5°C, Lub. oil : SAE No. 30)
Connector for starting motor	: Not supply
Alternator	: DC24V, 35A, with voltage regulator
Connector for alternator	: 2 poles loose supply (DWG.NO. S10-0550)
Recommended battery capacity	: DC24V, 400AH Not supply
Battery switch	: Not supply

(9) Stopping system

Automatic stop	Automatically shut - down by stop solenoid power off and open to RUN/STOP contact electronic governor simultaneously
Stop solenoid	: Energized to run type
Manual stop	: By stop lever

(10) Safety device

Alarm switches	: Supply
Alarm and trip	
Low oil press. switch	: Supply Diaphram type : 0.15MPa switch on
High water temp. switch	: Supply Wax type : 98°C switch on
Alarm	
Oil filter alarm switch	: Piston type : 0.15MPa switch on
Oil filter alarm lamp	: Not supply
Air filter alarm indicator	: Supply Included in air cleaner assy Mechanical type : 6.2kPa swich on

(11) Instrument

Meter and sensor	
Tachometer	: Not supply
Magnetic pick up	: 2pcs For tachometer and governor, pin-joint type
Cable	: Not supply For magnetic pick up
Thermo meter	: Not supply
Thermo sensor	: 2pcs
Pressure gage	: Electrical type
	: Not supply
Connector	: 2 poles loose supply (DWG.NO. S14-0330)
Thermometer	: Not supply For exhaust gas temp.

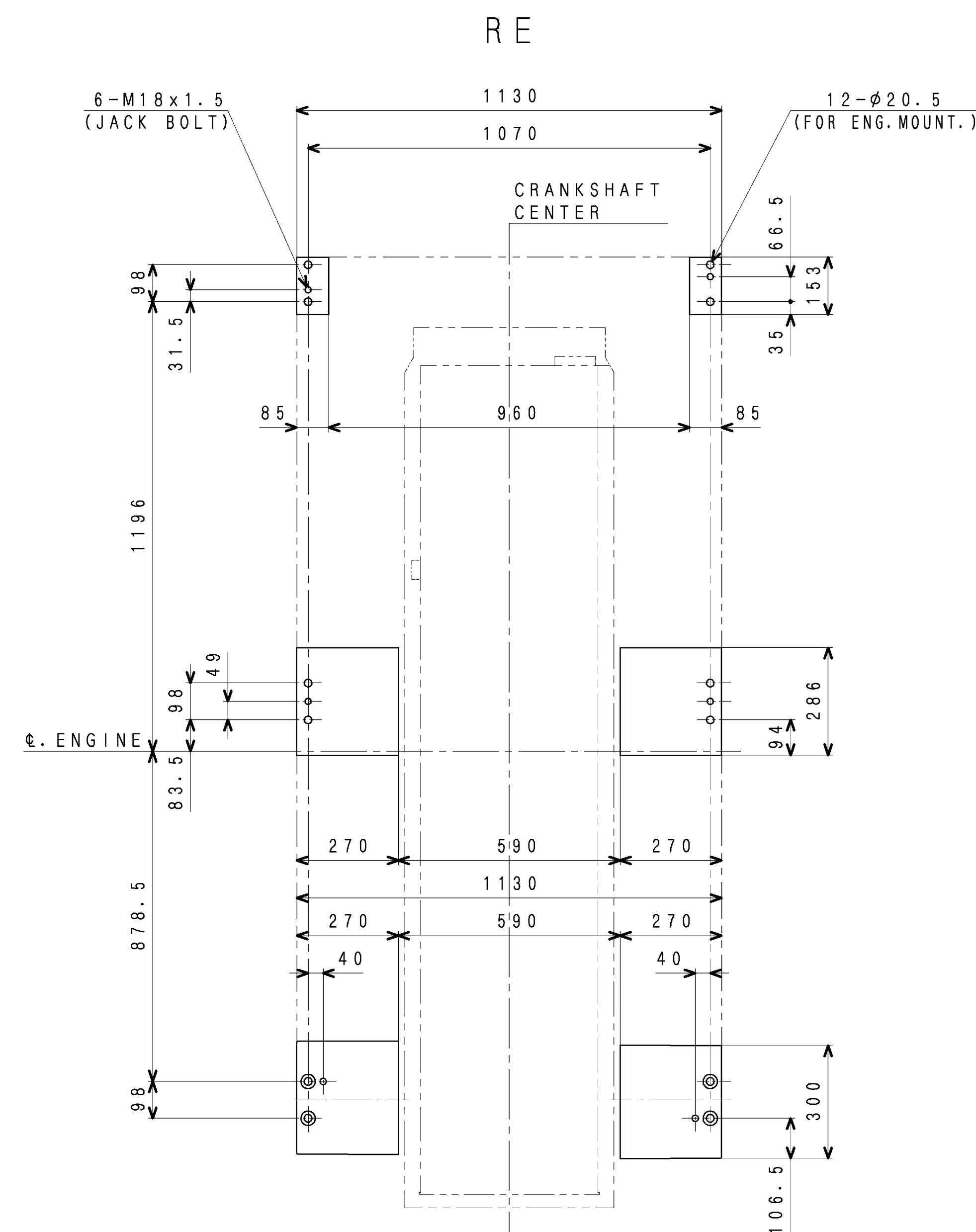
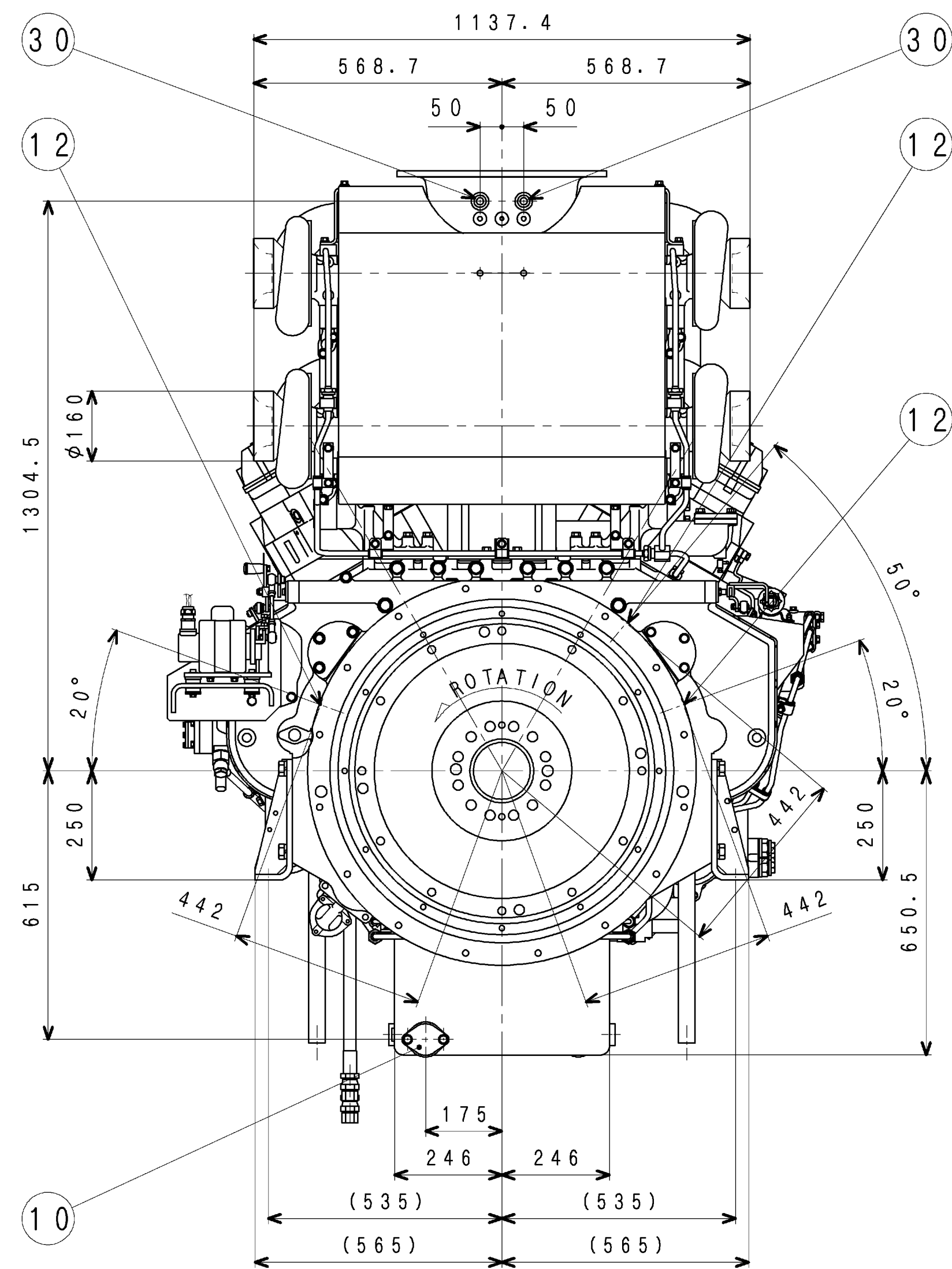
(12) Others

Turning device	: Gear type, for maintenance
Tools	: Not supply
Spare parts	: Not supply

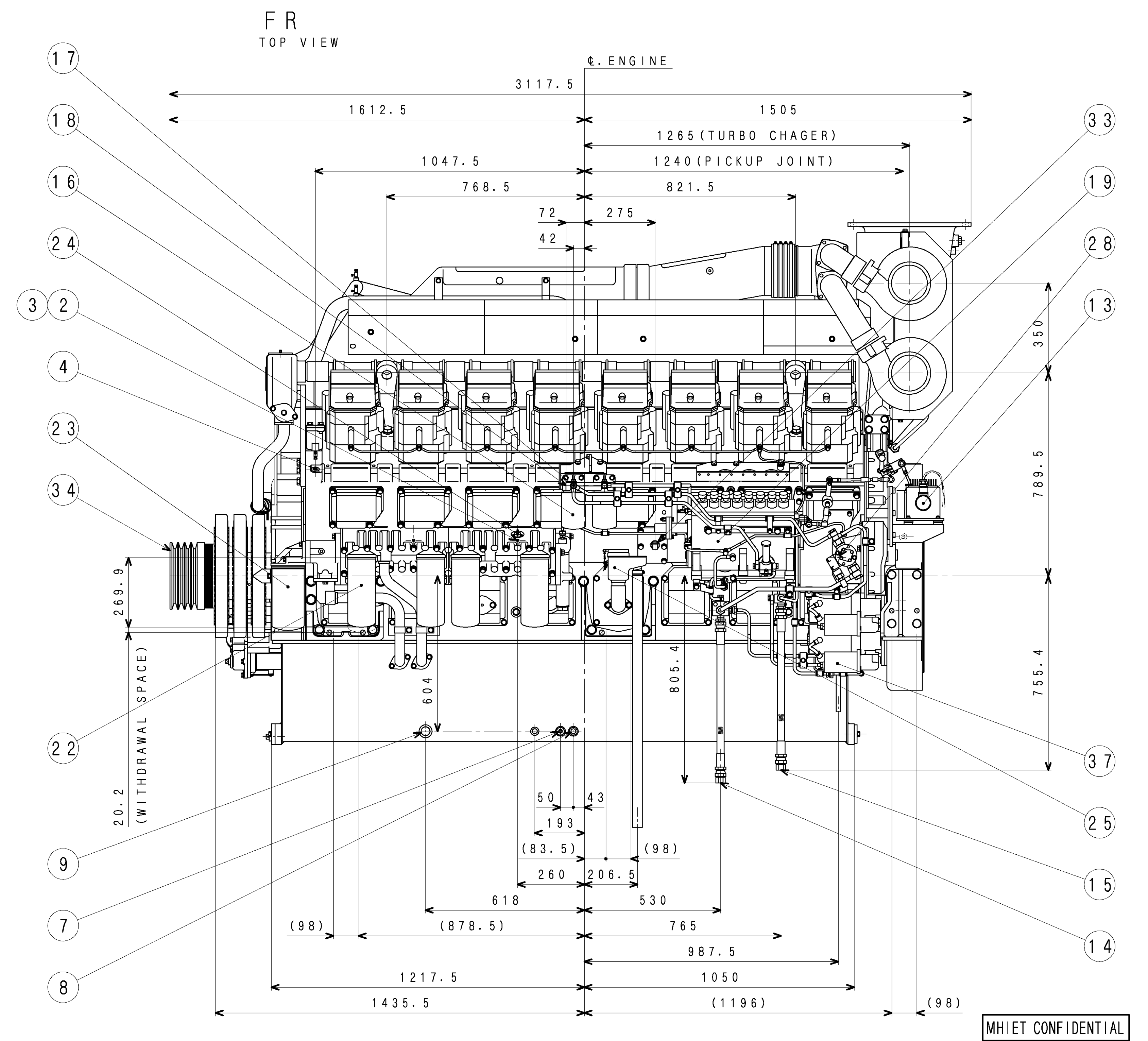
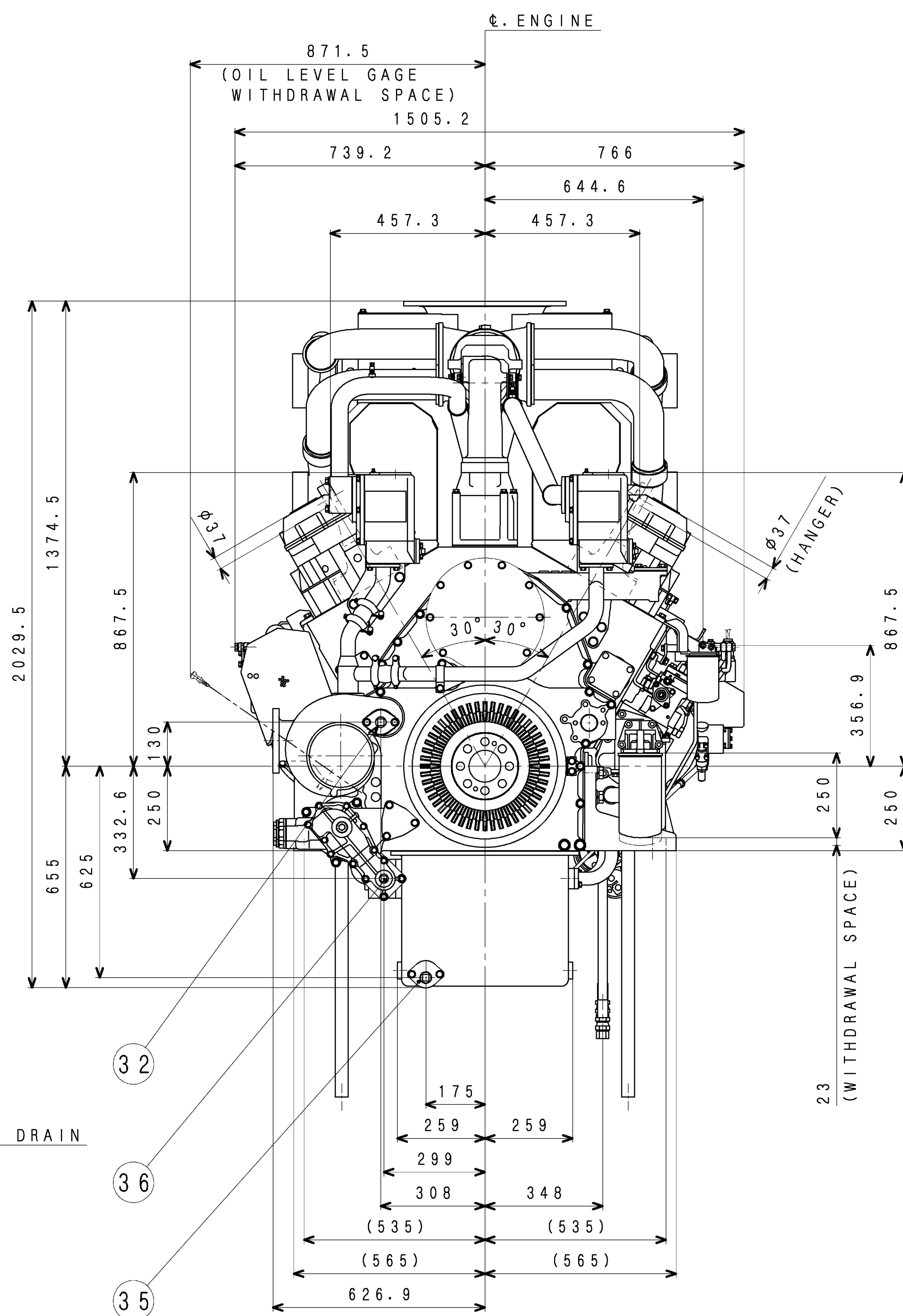
7. ACCESSORIES (Loose supply parts for standard)

NO.	PARTS NO.	PARTS NAME	Q' TY	DWG. NO. / REMARK
1	47220-47703	CLEANER, AIR	4	37896-30382
2	47220-34401	INDICATOR	4	
3	47220-47600	HOSE, ELBOW	4	
4	37731-04300	PIPE, AIR A (L.H)	1	
5	37731-04400	PIPE, AIR A (R.H)	1	
6	37731-04500	PIPE, AIR B (L.H)	1	
7	37731-04600	PIPE, AIR B (R.H)	1	
8	47220-47300	HOSE AIR	4	
9	37731-04100	STAY, AIR PIPE (L.H)	1	
10	37731-04200	STAY, AIR PIPE (R.H)	1	
11	05317-52001	CLAMP	8	
12	05317-52801	CLAMP	8	
13	F1035-10020	BOLT	8	
14	F2500-10000	WASHER, PLAIN	8	
15	F2515-10000	WASHER, SPRING	8	
16	47920-12400	PIPE, FLEXIBLE	1	S37-1090
17	45950-51700	PIPE, FLEXIBLE	1	37896-61312
18	45950-11300	CONNECTOR	1	
19	45950-51700	PIPE, FLEXIBLE	1	37896-62112
20	45950-11300	CONNECTOR	1	
21	04410-43501	CABLE, PICK UP	1	S13-2021
22	37563-20400	CONTROLLER, PROACT+	1	S13-2870
23	32B90-00300	CONNECTOR	1	S10-0550
24	MH052-231	CONNECTOR, 2-POLES, SE	1	S14-0330
25	04826-28090	PACKING	1	for J/W inlet pipe (90A)
26	47510-61602	PIPE, WATER	2	for J/W outlet pipe
27	F3153-07500	O-RING	2	
28	F1035-10030	BOLT	8	
29	F2515-10000	WASHER, SPRING	8	


































The parts number is subject to change without notice.

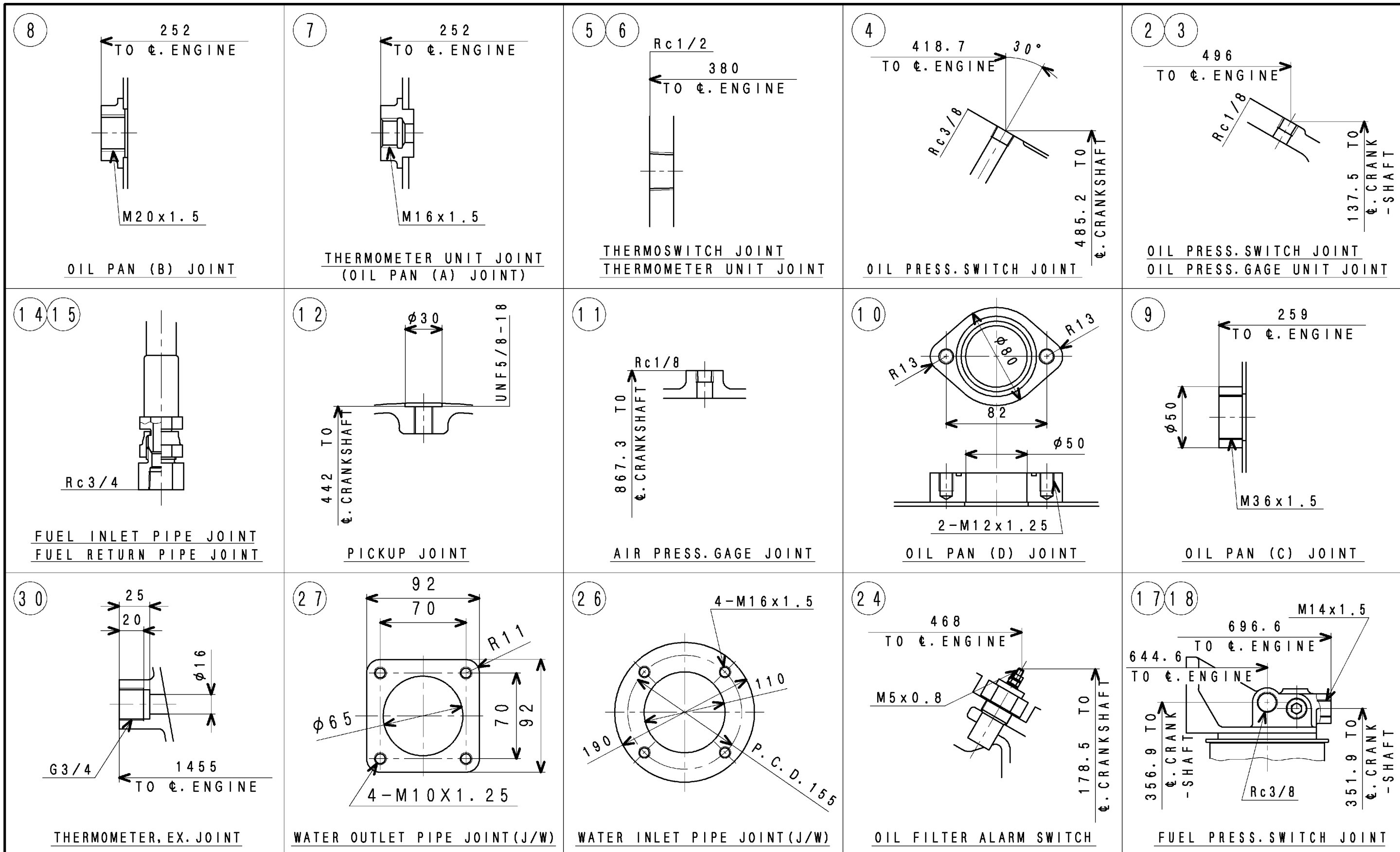


NO.	PARTS NAME	SIZE	REFERENCE
1	FLYWHEEL & HOUSING		37896-21001
2	OIL PRESS. GAGE UNIT JOINT	Rc1/8	37896-01086
3	OIL PRESS. SWITCH JOINT	Rc1/8	↑
4	OIL PRESS. SWITCH JOINT	Rc3/8	
5	THERMOMETER UNIT JOINT	Rc1/2	
6	THERMOSWITCH JOINT	Rc1/2	
7	OIL PAN (A) JOINT	M16x1.5	
8	OIL PAN (B) JOINT	M20x1.5	
9	OIL PAN (C) JOINT	M36x1.5	
10	OIL PAN (D) JOINT		
11	AIR PRESS. GAGE JOINT	Rc1/8	↓
12	PICKUP JOINT	UNF5/8-18	37896-01086
13	GOVERNOR		
14	FUEL INLET PIPE JOINT	Rc3/4	37896-01086
15	FUEL RETURN PIPE JOINT	Rc3/4	37896-01086
16	FUEL FILTER		
17	FUEL PRESS. SWITCH JOINT	M14x1.5	37896-01086
18	FUEL PRESS. SWITCH JOINT	Rc3/8	37896-01086
19	FUEL INJECTION PUMP		
20	OIL FILLER		
21	OIL LEVEL GAGE		
22	OIL FULL-FLOW FILTER		
23	OIL BY-PASS FILTER		
24	OIL FILTER ALARM SWITCH		37896-01086
25	BREATHER		37896-43082
26	WATER INLET PIPE JOINT(J/W)	90A	37896-01086
27	WATER OUTLET PIPE JOINT(J/W)		37896-01086
28	WATER DRAIN COCK		
29	EXHAUST FLANGE	350A	
30	THERMOMETER, EX. JOINT	G3/4	37896-01086
31	STOP SOLENOID		
32	WATER HEATER INLET JOINT	Rc1	37896-01086
33	WATER HEATER OUTLET JOINT	Rc1	37896-01086
34	FRONT ACCESSORY DRIVE		37896-25081
35	OIL PAN (E) JOINT	Rc1	37896-01086
36	OIL INLET JOINT(FROM OIL PRIMING PUMP)	Rc3/4	37896-01086
37	STARTER		
38	ALTERNATOR		
39	BOOST SENSOR JOINT	Rc1/8	



<p>(4) MOUNTING IS C=250.</p> <p>(3) TURBOCHARGER IS MH1ET TD13.</p> <p>(2) GOVERNOR IS W/W PROACTII.</p>	<p>(4) 本図は、マウンティングC=250仕様である。</p> <p>(3) 三菱TD13ターボ装置。</p> <p>(2) W/W PROACTII アクチュエータ装置。</p>
<p>NOTES (1) THIS IS S16R2-PTA WITHOUT FAN ENGINE DRAWING.</p>	<p>注 記 (1) 本図は、S16R2-PTA (ファン無) の単体外観図である。</p>

																																																																																																																																																																																											
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MHIET CONFIDENTIAL

CHG	EO-NO	DATE	CHK	3rd ANGLE PROJECTION 尺度 SCALE
認可 APPD	中村	換図 CHK	西谷 岡戸	製図 DRN 浅沼
				2020. 3. 3

S16R2 JOINT DETAIL

三菱重工業エンジン&ターボチャージャ株式会社
MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.

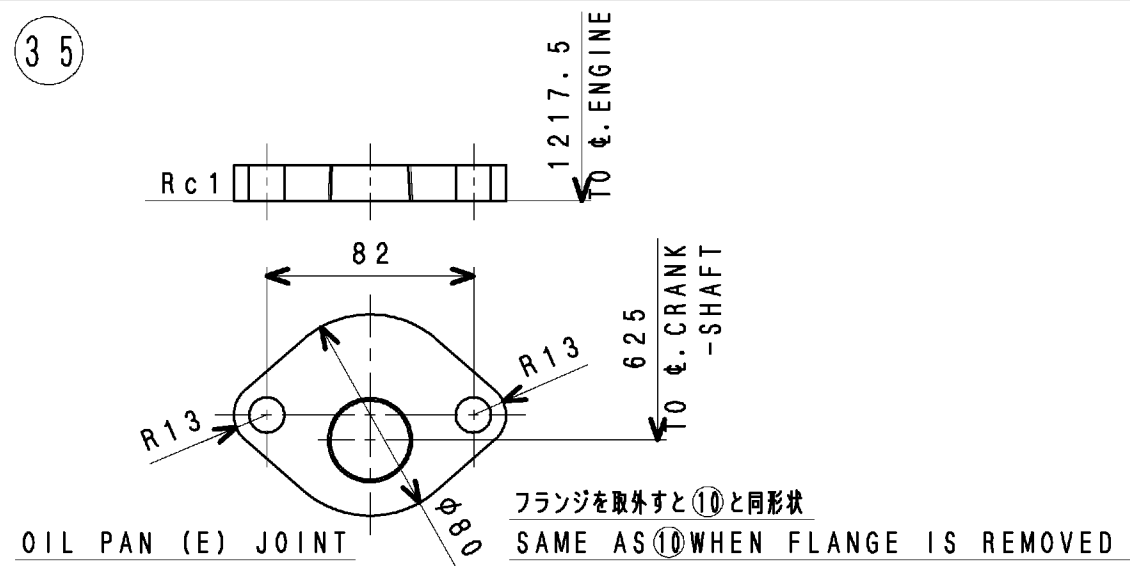
図面番号
DRAWING No. 37896-01086 1/2

- ③ 新図
- ④ 旧引図
- ① 組立図
- ② 鋳鍛歯車品
- ③ 板金溶接品
- ④ 組立品
- ⑤ 切削品
- ⑥ その他(購入品)

出図
相模原
2020
03.05

M/C

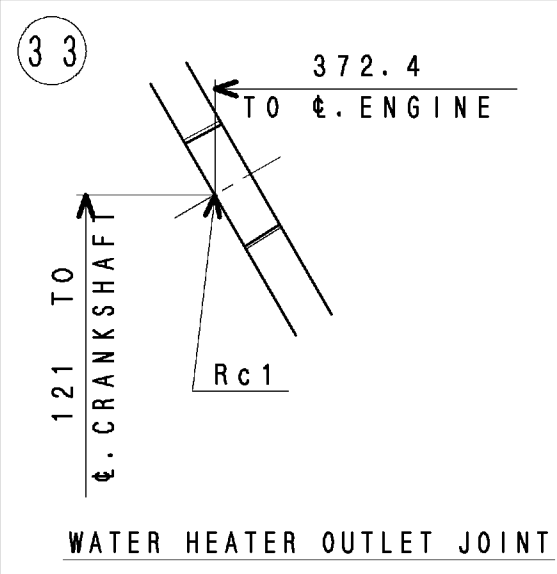
3 5



OIL PAN (E) JOINT

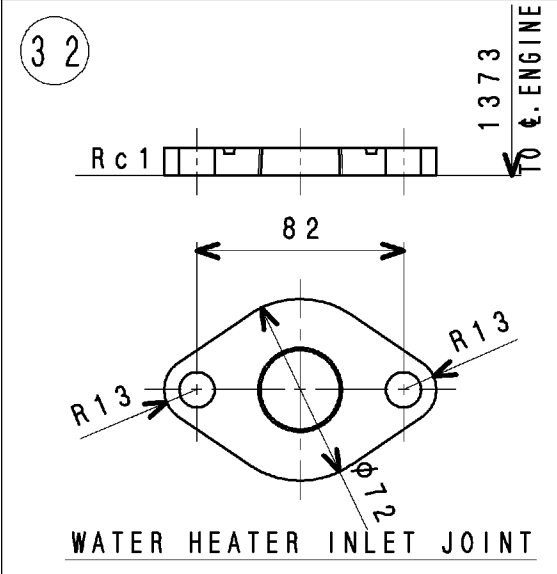
フランジを取外すと⑩と同形状
SAME AS ⑩ WHEN FLANGE IS REMOVED

3 3



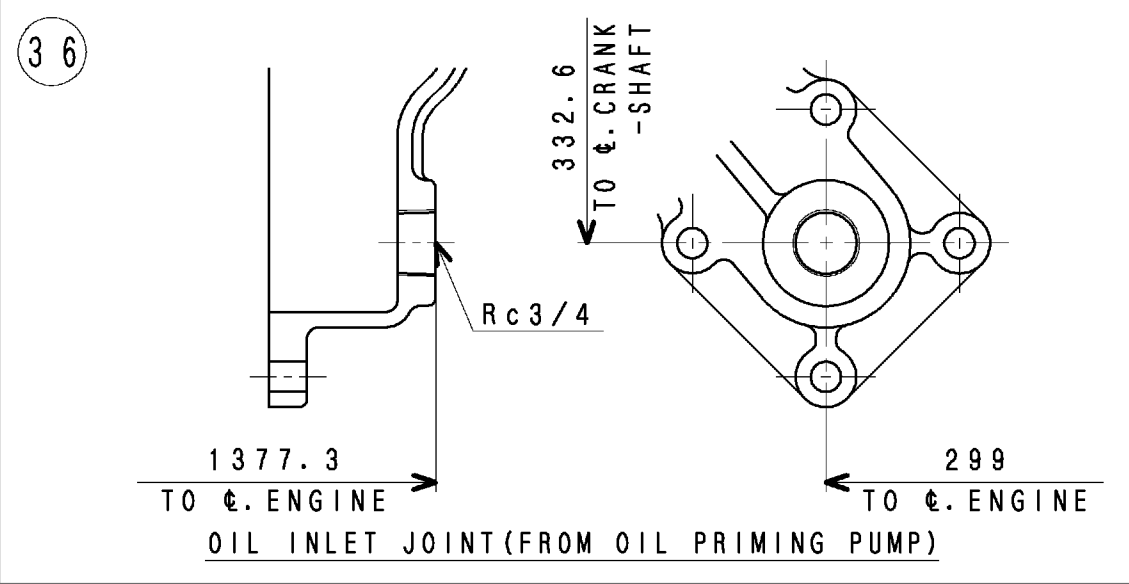
WATER HEATER OUTLET JOINT

3 2



WATER HEATER INLET JOINT

3 6



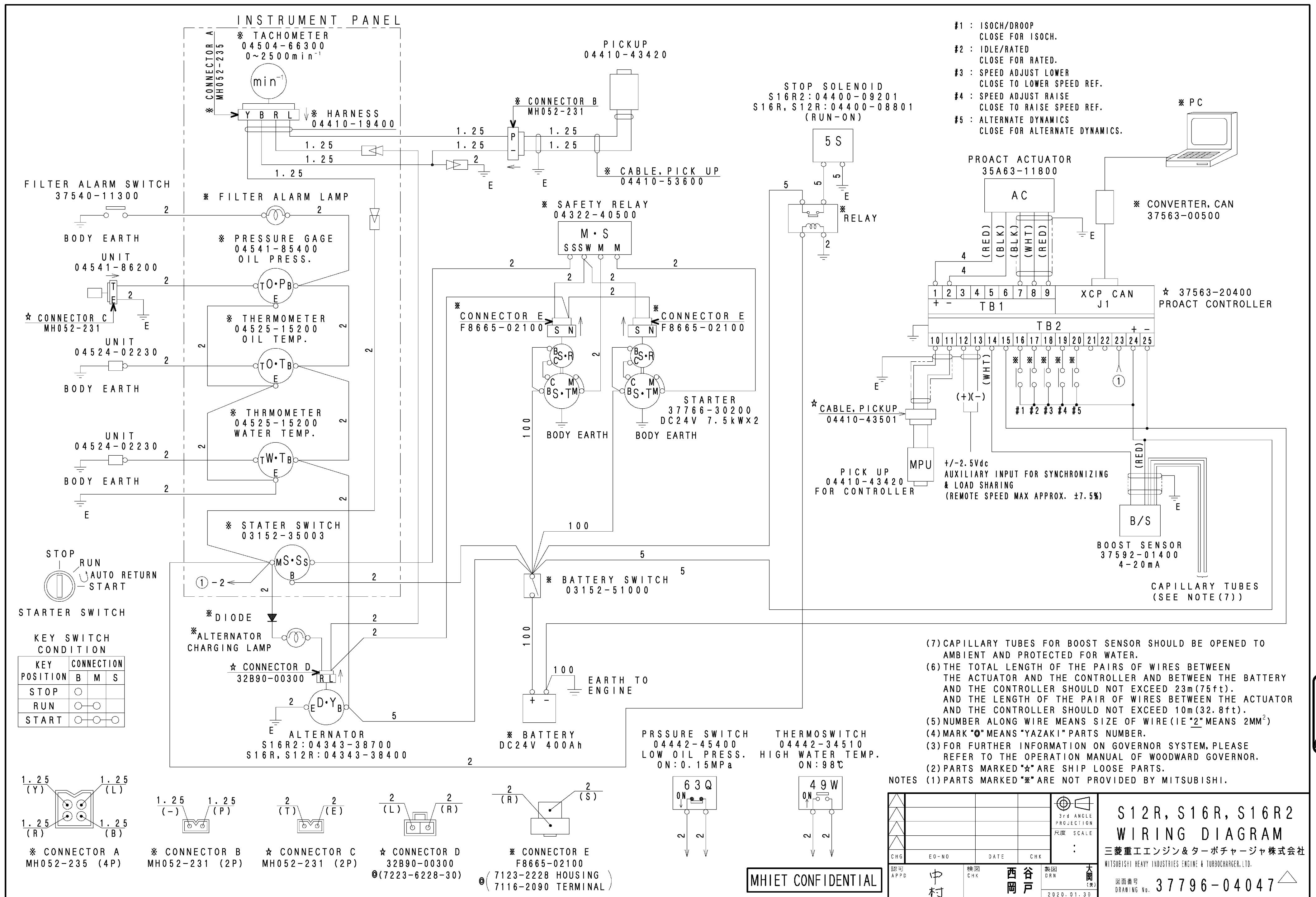
OIL INLET JOINT (FROM OIL PRIMING PUMP)

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S16R2 JOINT DETAIL			
三菱重工業エンジン&ターボチャージャ株式会社 MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.			
図面番号 37896-01086 2/2			
CHG	EO-NO	DATE	CHK
認可 APPD	中村	検図 CHK	西谷戸
製図 DRN		浅沼	
2020. 3. 3			
③ 新図 4 旧引図	サイズ A 3	① 組立図	2 鋳鍛歯車品 3 板金溶接品 4 組立品 5 切削品 6 その他(購入品)

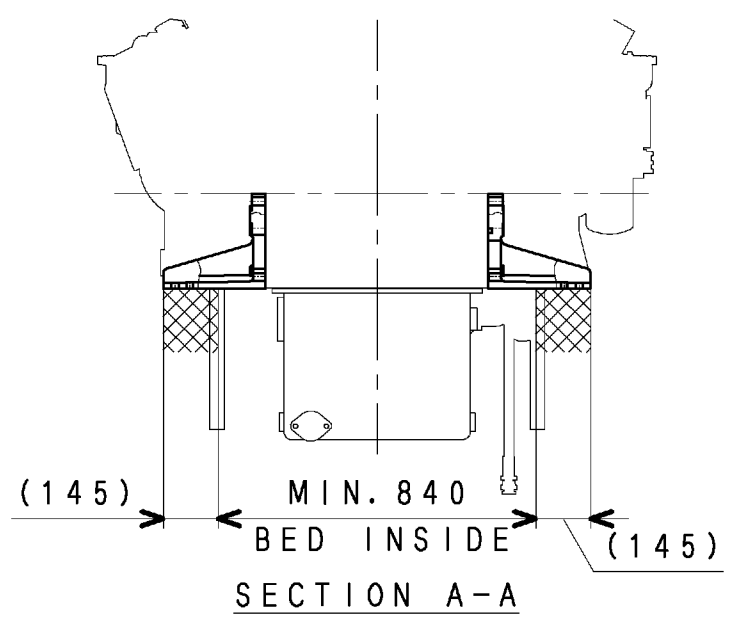
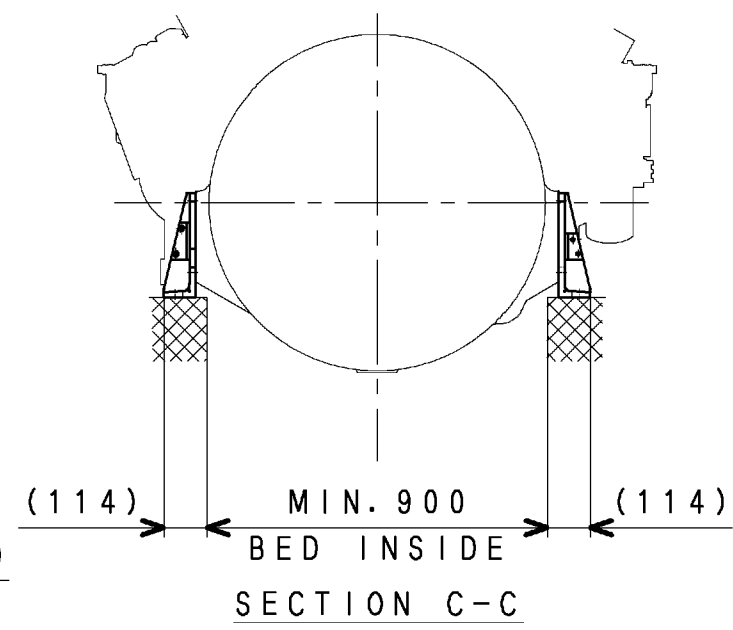
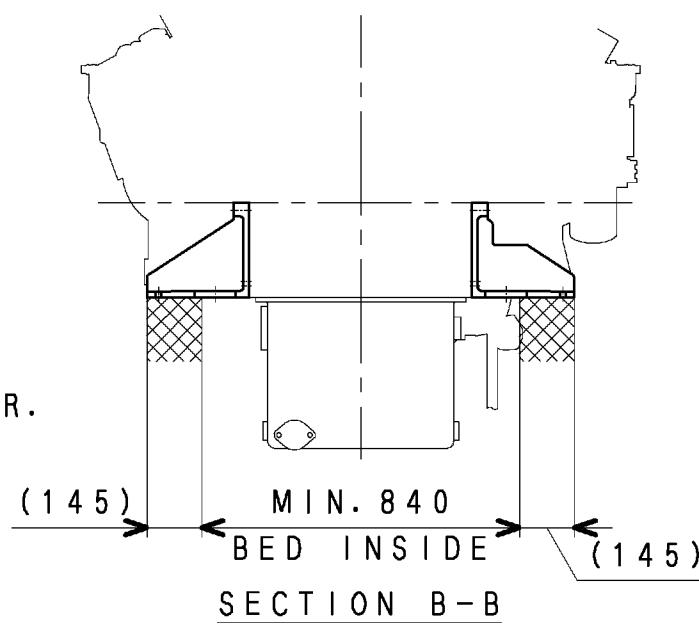
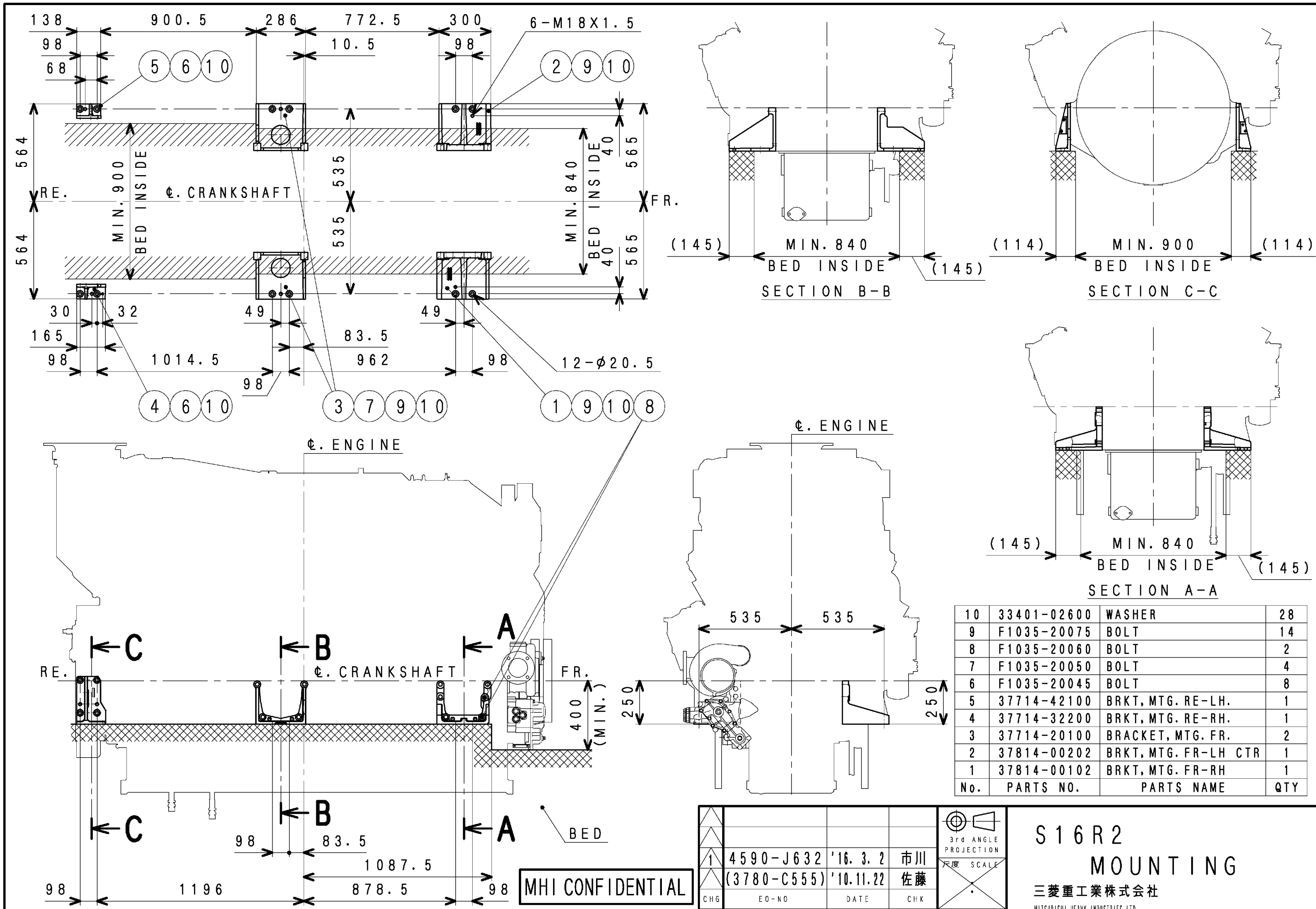
出図
相模原
2020
03.05

M/C



出図
相模原
2020
02.03

M/C



10	33401-02600	WASHER	28
9	F1035-20075	BOLT	14
8	F1035-20060	BOLT	2
7	F1035-20050	BOLT	4
6	F1035-20045	BOLT	8
5	37714-42100	BRKT, MTG. RE-LH.	1
4	37714-32200	BRKT, MTG. RE-RH.	1
3	37714-20100	BRACKET, MTG. FR.	2
2	37814-00202	BRKT, MTG. FR-LH CTR	1
1	37814-00102	BRKT, MTG. FR-RH	1
No.	PARTS NO.	PARTS NAME	QTY

NOTE (1) DRAWING SHOWS MOUNTING (HEIGHT OF CENTER: C=250).
 注記 (1) 本図は、マウンティングセンターハイトC=250用である。

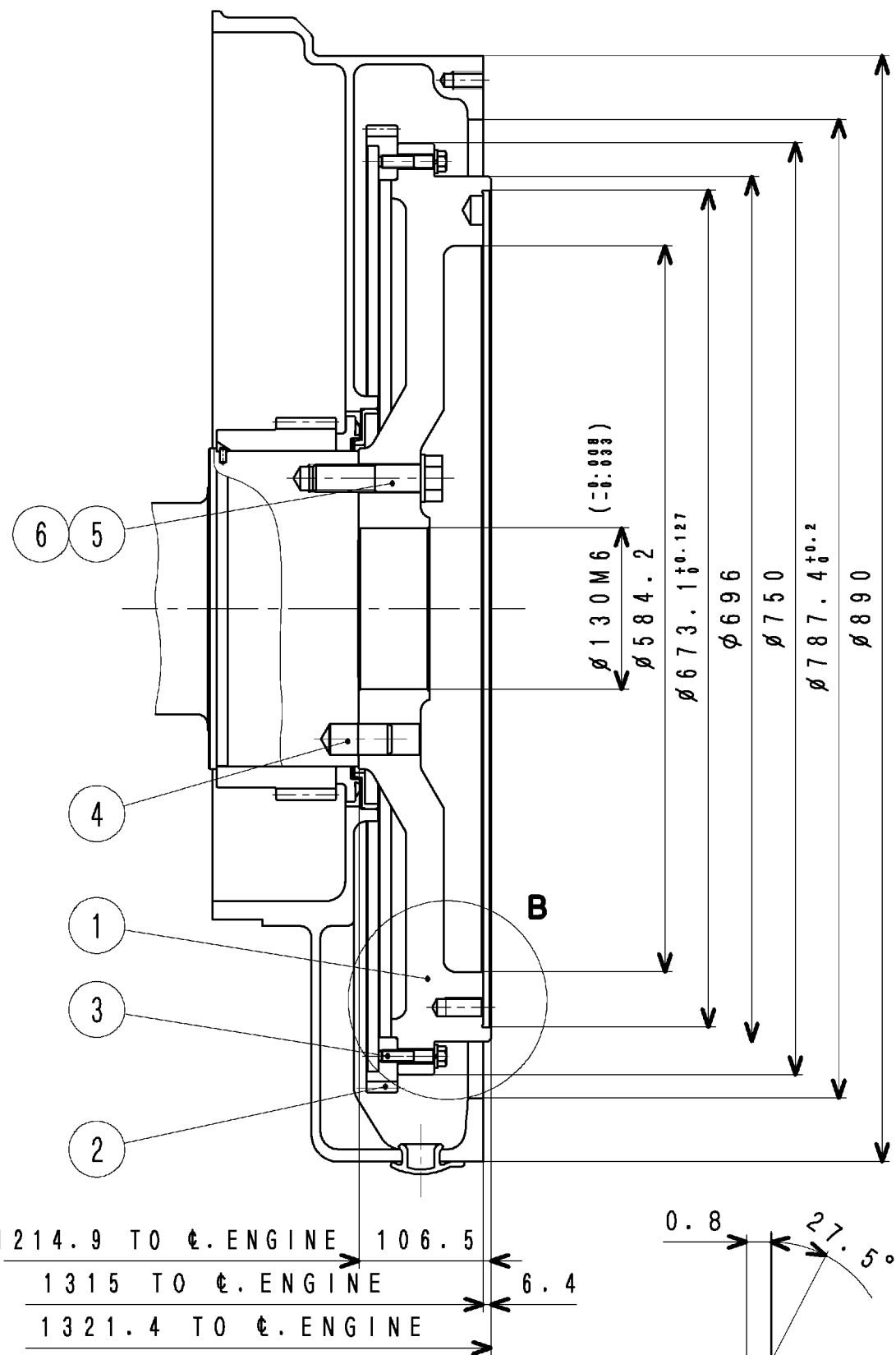
1	4590-J632	'16. 3. 2	市川
	(3780-C555)	'10.11.22	佐藤
CHG	EO-NO	DATE	CHK
認可 APPD	中村	検図 CHK	川小坂 嶋倉本
		製図 DRN	山崎 佐藤(員)
			2010.11.22

S16R2
 MOUNTING
 三菱重工業株式会社
 MITSUBISHI HEAVY INDUSTRIES, LTD.
 図面番号
 DRAWING No. 37896-14081

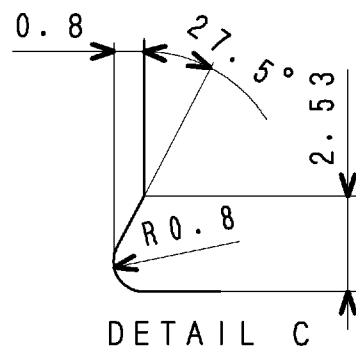
旧引
 MHI
 相模原
 2016
 3.7

M/C

3 新図
 ④ 旧引図
 サイズ
 A 3
 ① 組立図
 2 鋳鍛歯車品
 5 切削品
 3 板金溶接品
 6 その他(購入品)
 4 組立品



SECTION A-A

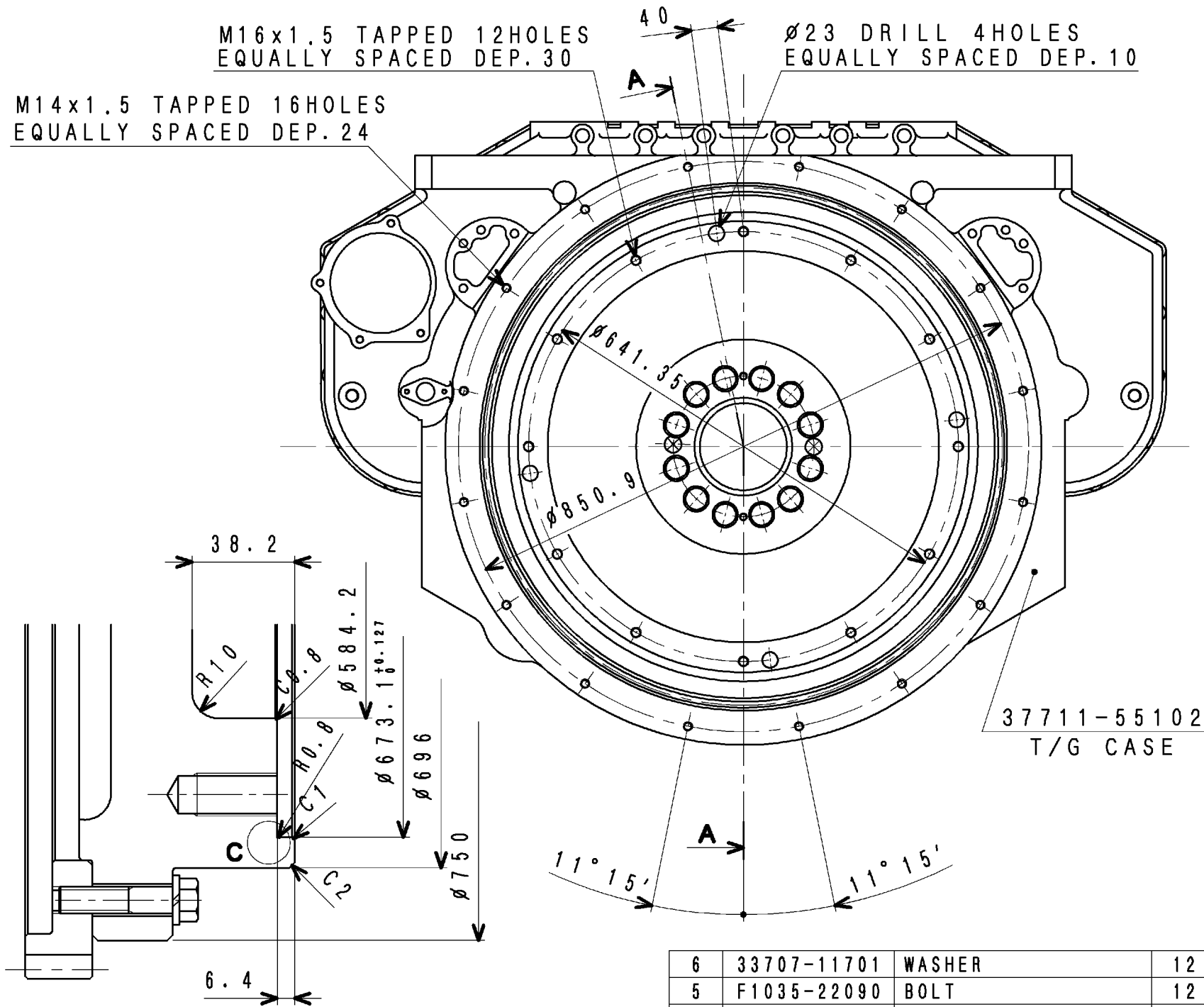


DETAIL C

M14x1.5 TAPPED 16HOLES
EQUALLY SPACED DEP. 24

M16x1.5 TAPPED 12HOLES
EQUALLY SPACED DEP. 30

$\phi 23$ DRILL 4HOLES
EQUALLY SPACED DEP. 10



DETAIL B

MHI CONFIDENTIAL

6	33707-11701	WASHER	12
5	F1035-22090	BOLT	12
4	37820-04600	PIN, DOWEL	2
3	F1805-10045	BOLT	12
2	37721-20201	GEAR, RING	1
1	37721-00601	FLYWHEEL	1
No.	PARTS NO.	PARTS NAME	Q'TY

3	4590-G654	'11. 3.28	齊藤
2	4590-D678	'07.10. 4	齊藤
1	4591-0261	'03. 9.12	福田
CHG	EO-NO	DATE	CHK
認可 APPD	橋口	検図 CHK	竹谷 福田
		製図 DRN	谷戸 斎藤
		1997. 8. 7	

S16R
FLYWHEEL & HOUSING

三菱重工業株式会社 汎用機・特車事業本部
MITSUBISHI HEAVY INDUSTRIES, LTD. GENERAL MACHINERY & SPECIAL VEHICLE HEADQUARTERS.

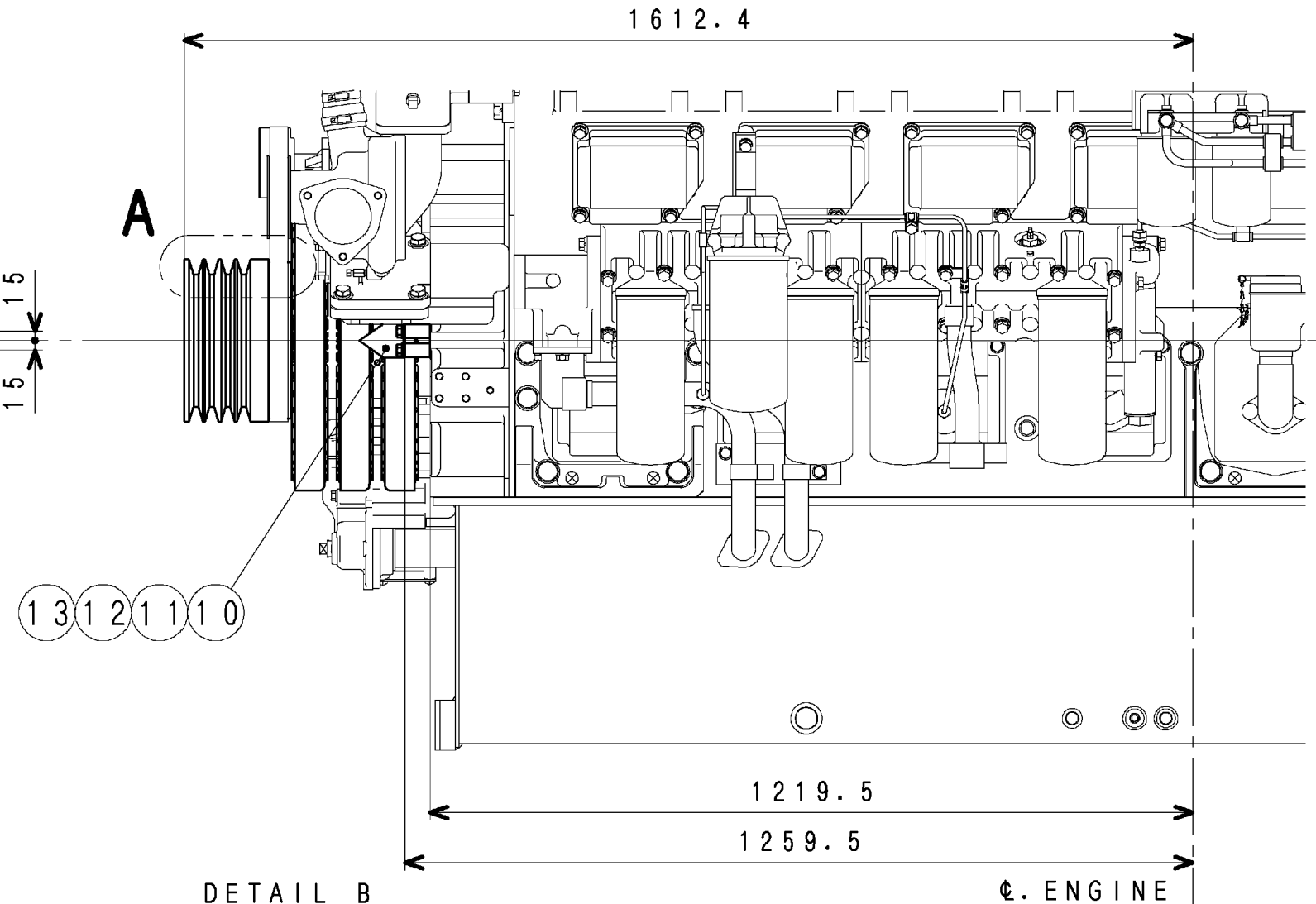
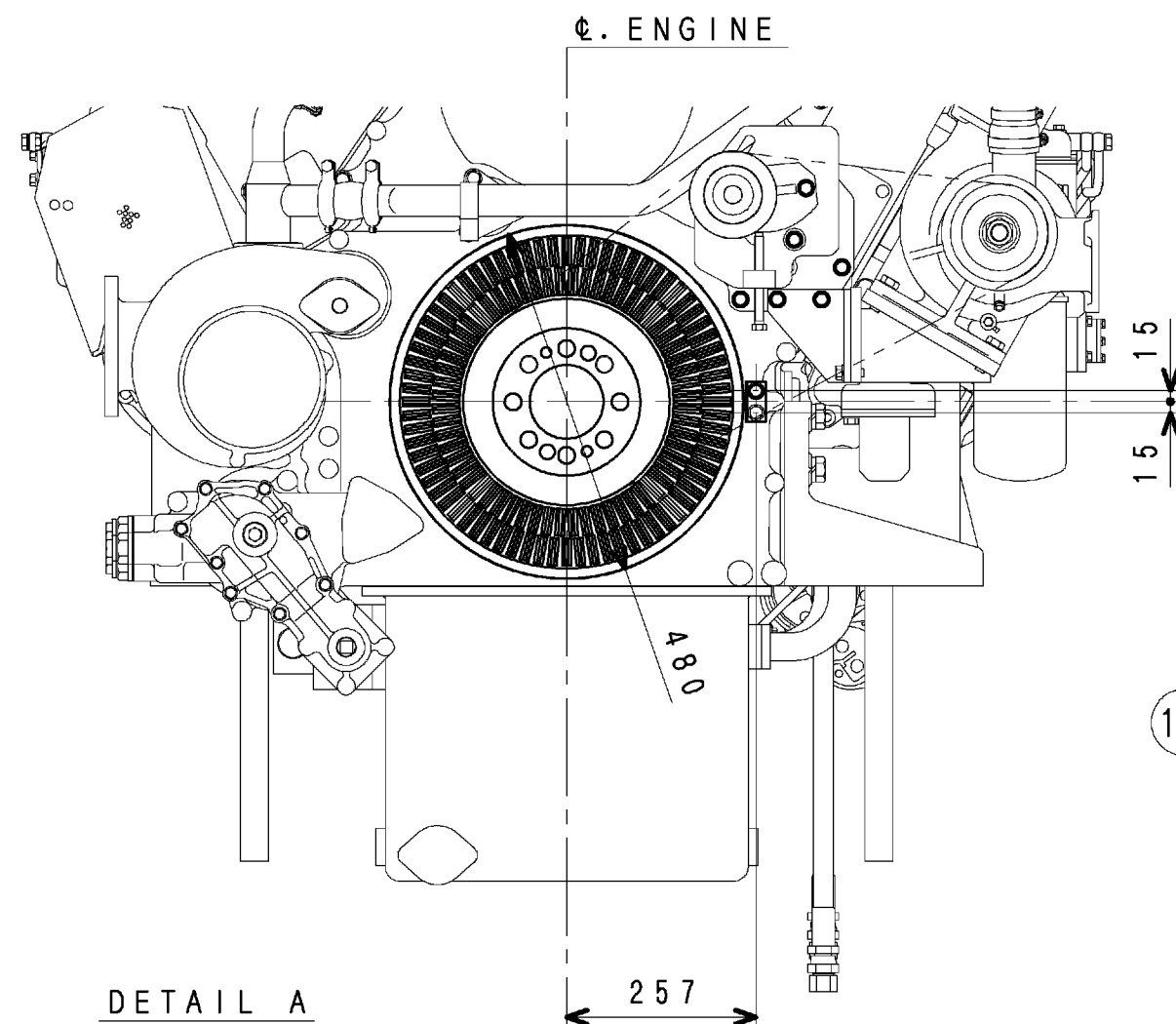
図面番号 37896-21001

3 新図 4 組立図 5 切削品 6 その他(購入品)

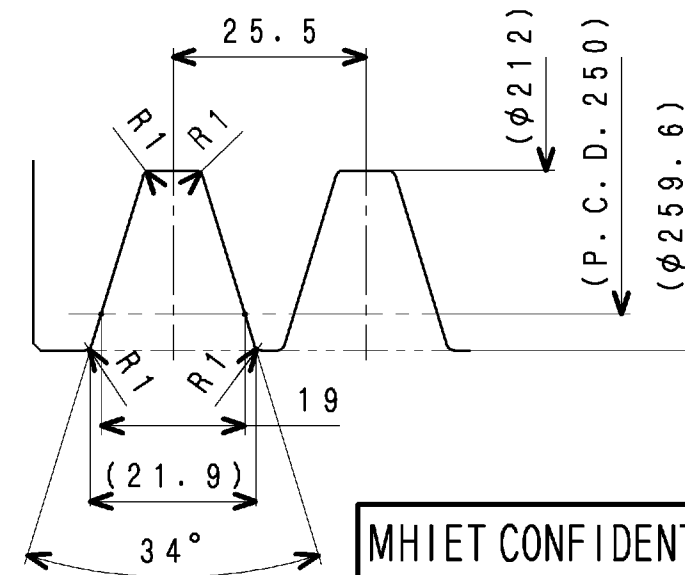
(2) 本図のフライホイールは、部番37721-00061 F/W ASSY.に含まれる。
注記 (1) 本図は、標準フライホイール&ハウジングであり、SAE J620c 21inフライホイール
及びSAE 617b NO. 00フライホイールハウジングに準拠する。

旧引
汎特
2011
12.12

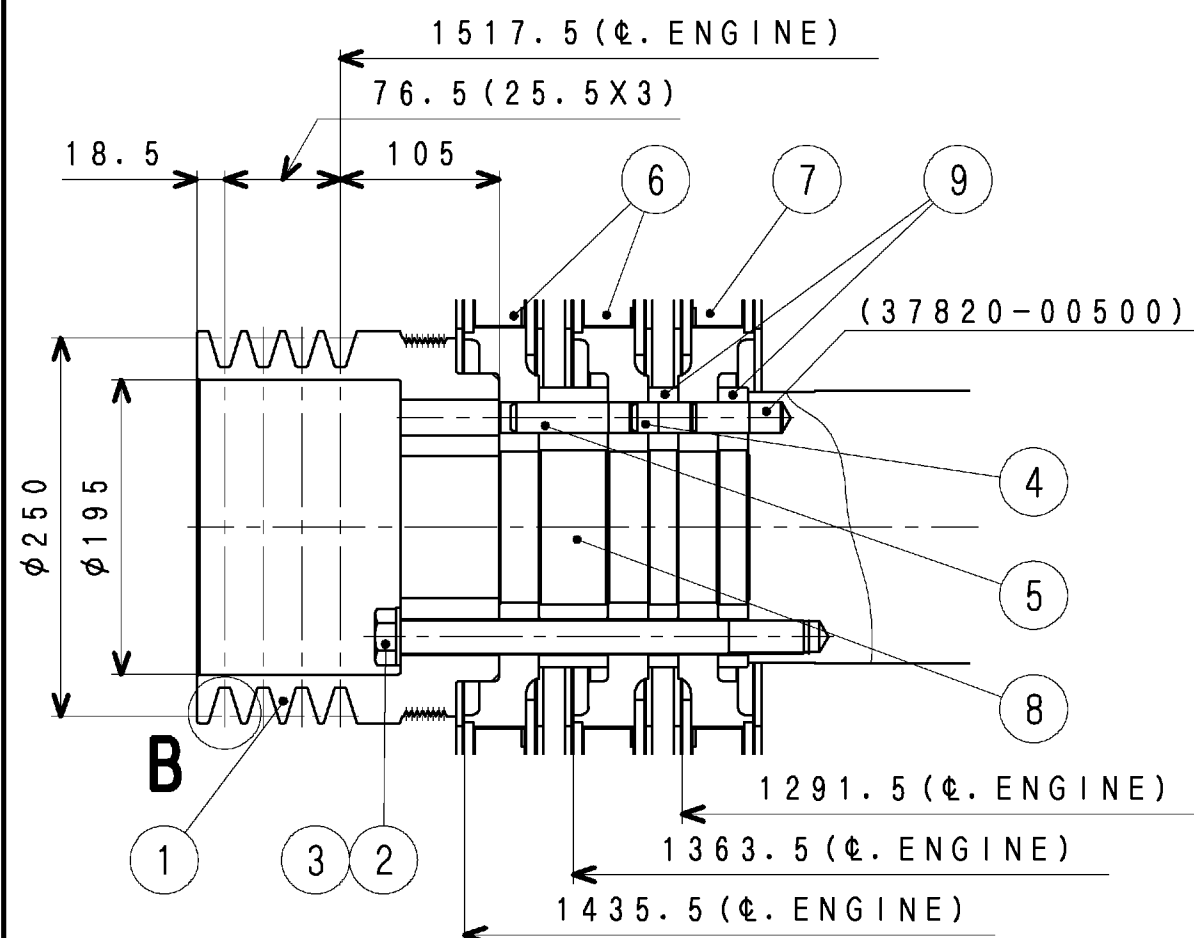
FULL-CAD



DETAIL B
(GROOVE: ISO 4183 TYPE SPC)



NO.	PARTS NO.	PARTS NAME	Q' TY
13	45713-62200	BOSS	2
12	F2515-12000	WASHER, SPRING	2
11	F1035-12060	BOLT	2
10	37722-10800	POINTER	1
9	37722-10502	SPACER, DAMPER 20MM	2
8	37822-01200	SPACER, DAMPER	1
7	37822-15500	DAMPER, RE. W/FIN	1
6	37822-15400	DAMPER, FR. W/FIN	2
5	37822-11400	PIN, DOWEL, D20, L84	2
4	F2846-20000	PIN, DOWEL	2
3	33707-11701	WASHER	8
2	05978-22270	BOLT	8
1	37820-25600	PULLEY, CRANKSHAFT	1



MHIET CONFIDENTIAL

CHG	EO-NO	DATE	CHK
2	4590-J908	'16.11.5	谷戸
1	3780-C912	'11.12.14	笹生
認可 APPD	橋口	検図 CHK	川小坂 嶋倉本
製図 DRN	山崎	佐藤 (貴)	2010.11.22

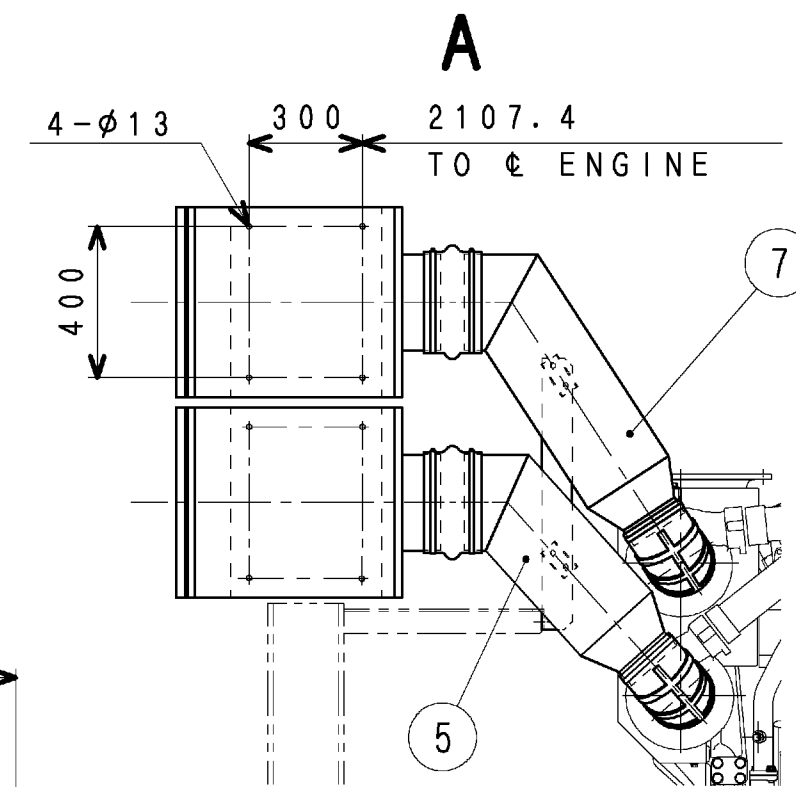
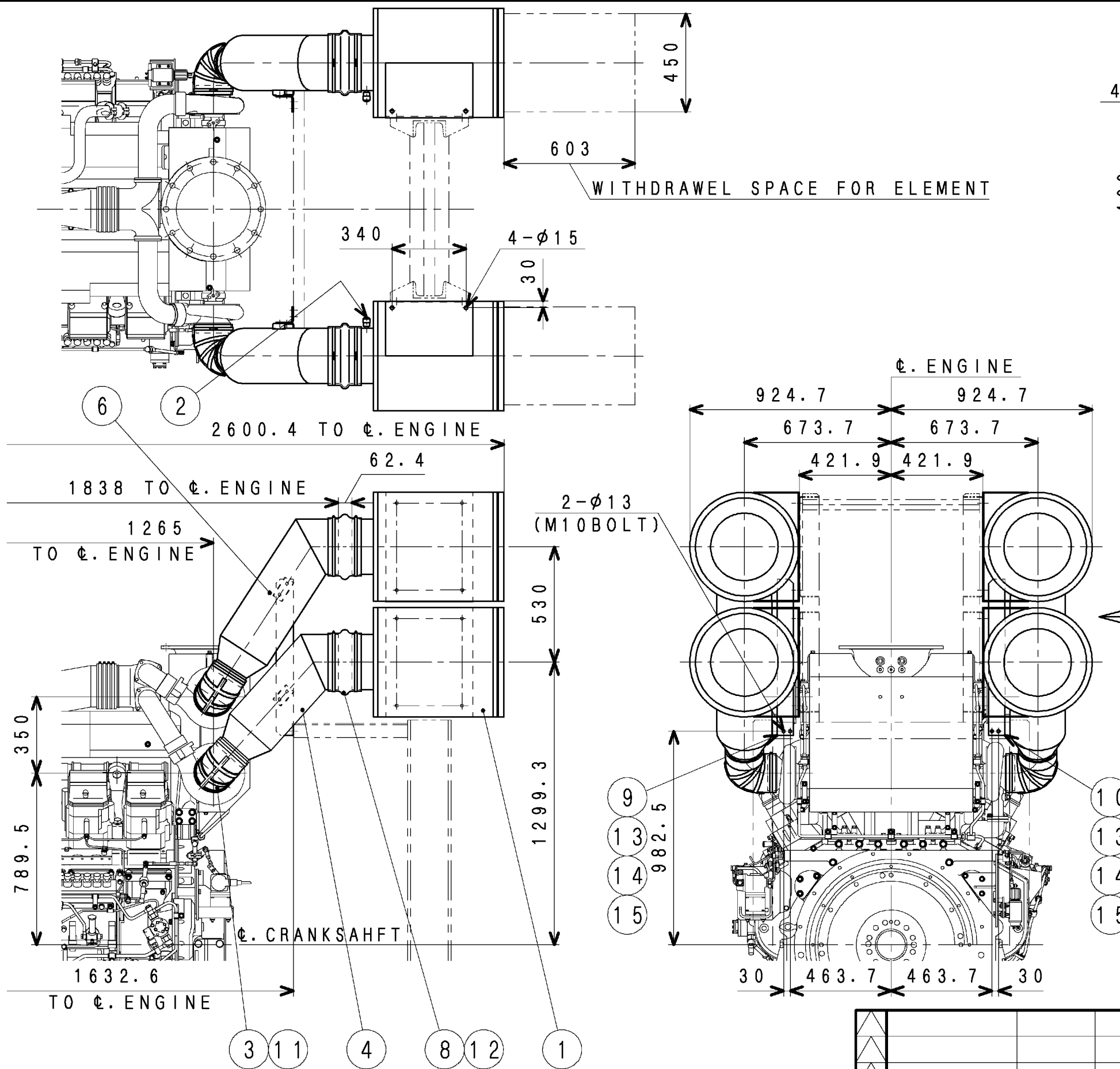
S16R2
FRONT ACCESSORY DRIVE
三菱重工業エンジン&ターボチャージャ株式会社
MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.
図面番号 37896-25081
DRAWING No. 2

3 新図
④ 旧引図
サイズ
A 3
① 組立図
2 鋳鍛歯車品
5 切削品
3 板金溶接品
6 その他(購入品)
4 組立品

旧引

相模原
2016
11.14

M/C



NOTE (1) THE ☆ MARKED PARTS ARE LOOSE SUPPLY.

☆ 15	F2515-10000	WASHER, SPRING	8
☆ 14	F2500-10000	WASHER, PLANE	8
☆ 13	F1035-10020	BOLT	8
☆ 12	05317-52801	CLAMP	8
☆ 11	05317-52001	CLAMP	8
☆ 10	37731-04200	STAY, AIR PIPE (R. H)	1
☆ 9	37731-04100	STAY, AIR PIPE (L. H)	1
☆ 8	47220-47300	HOSE, RUBBER	4
☆ 7	37731-04600	PIPE, AIR B (R. H)	1
☆ 6	37731-04500	PIPE, AIR B (L. H)	1
☆ 5	37731-04400	PIPE, AIR A (R. H)	1
☆ 4	37731-04300	PIPE, AIR A (L. H)	1
☆ 3	47220-47600	HOSE, ELBOW	4
☆ 2	47220-34401	INDICATOR 6.2kPa	4
☆ 1	47220-47703	CLEANER, AIR	4
No.	PARTS NO.	PARTS NAME	Q'TY

(2) 本図は、37896-30381に対し、符号④～⑦、⑨及び⑩の板金部品に完成塗装を実施したものである。
 注記 (1) 本図のエアクリーナは、ドナルドソン製EGB-20型である。

MHIET CONFIDENTIAL

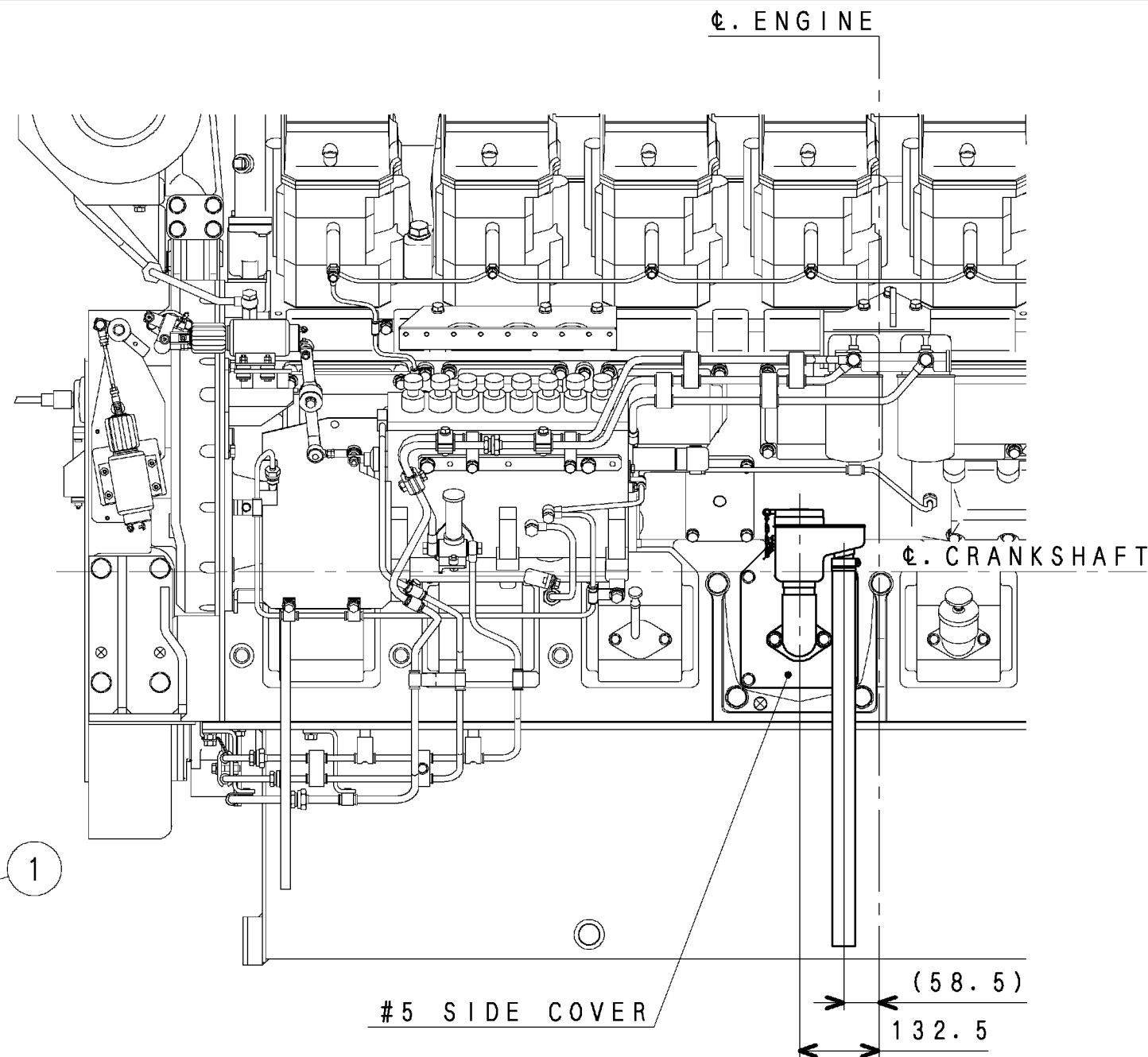
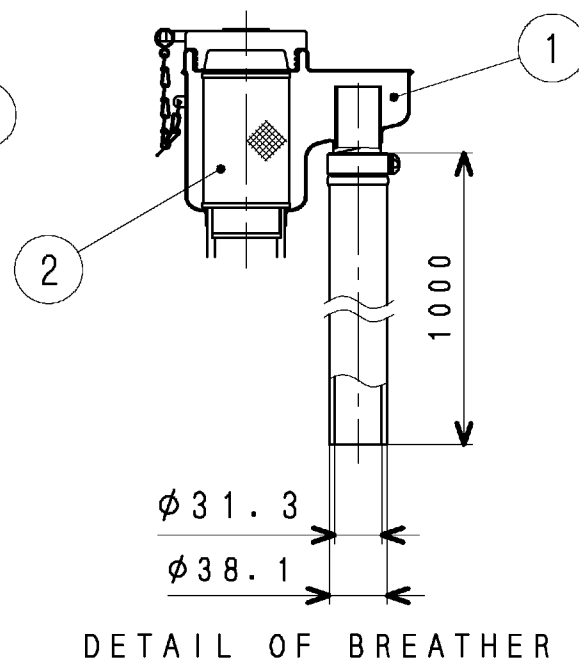
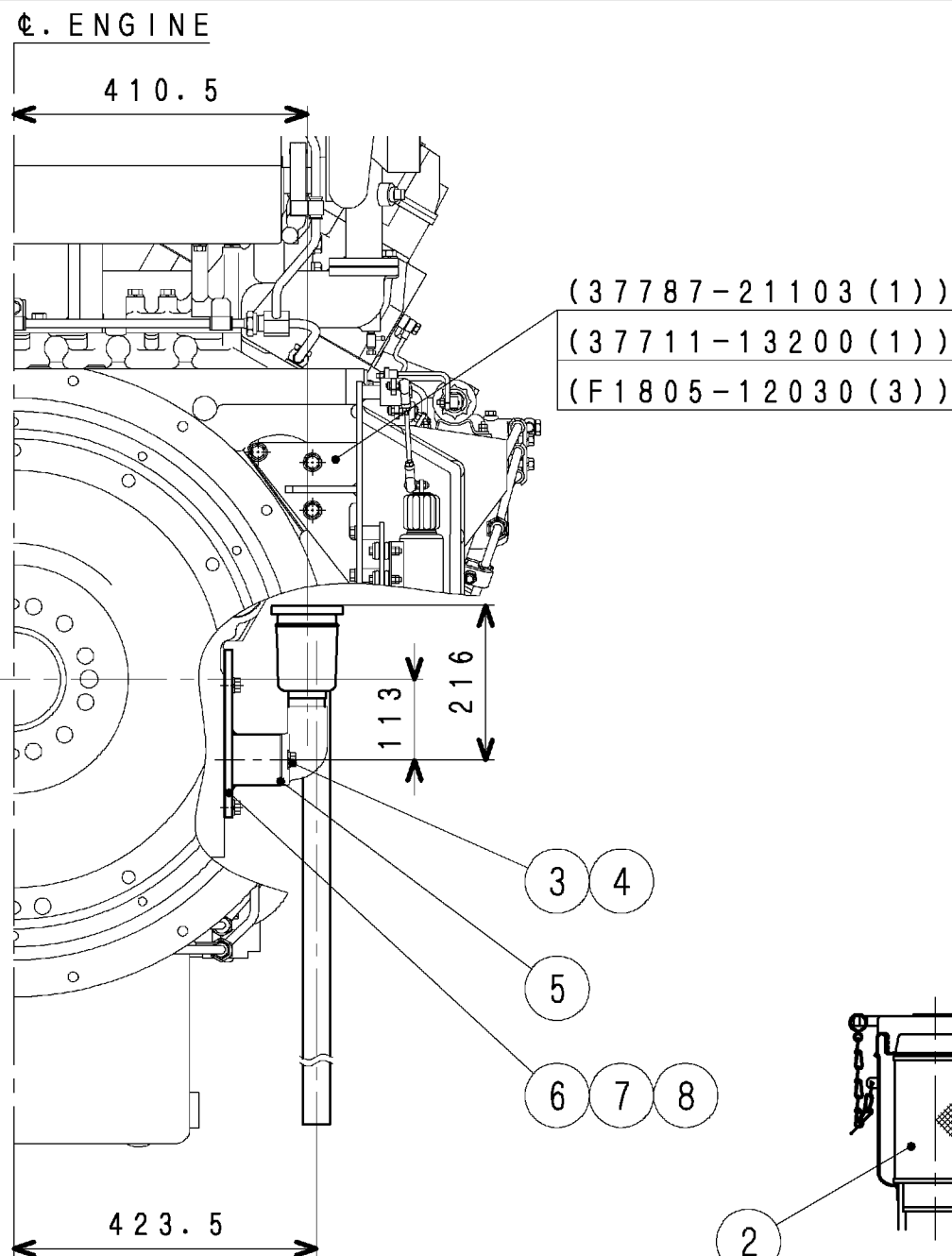
CHG	EO-NO	DATE	CHK
認可 APPD	中 村	検図 CHK	西 岡
製図 DRN		谷 長 沼	
2017. 6. 21			

S16R2
 AIR CLEANER
 三菱重工業エンジン&ターボチャージャ株式会社
 MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.
 図面番号
 DRAWING No. 37896-30382

③ 新図 ④ 旧図引 ① 組立図 ② 鋳鍛歯車品 ③ 板金溶接品 ④ 組立品 ⑤ 切削品 ⑥ その他(購入品)

出図
 相模原
 2017
 6.23

M/C



8	F1805-12030	BOLT WASHER ASSY	4
7	37707-17200	PACKING, SIDE COVER	1
6	37807-07301	COVER, SIDE BREATHER	1
5	35B36-02900	GASKET, OIL	1
4	F2515-12000	WASHER, SPRING	2
3	F1035-12030	BOLT	2
2	32542-11300	ELEMENT, BREATHER	1
1	37843-00020	BREATHER ASSY.	1
No.	PARTS NO.	PARTS NAME	QTY

右側面図

RIGHT SIDE VIEW

MHIET CONFIDENTIAL

(2) THIS DRAWING IS THE SAME AS THAT OF 37896-43081 EXCEPT NO. 1, 9 BREATHER ASSY (HOSE LENGTH L=1000).
NOTE (1) DRAWING SHOWS 2 BREATHERS SPECIFICATION.
(#5, #13 SIDE COVER: 2PC)

(2) 本図は、37896-43081に対して符号①⑨BREATHER ASSY (ホース長さL=1000)のみ異なる。
注記 (1) 本図は、ブリーザ2個仕様である。(#5, #13サイドカバー: 2個)

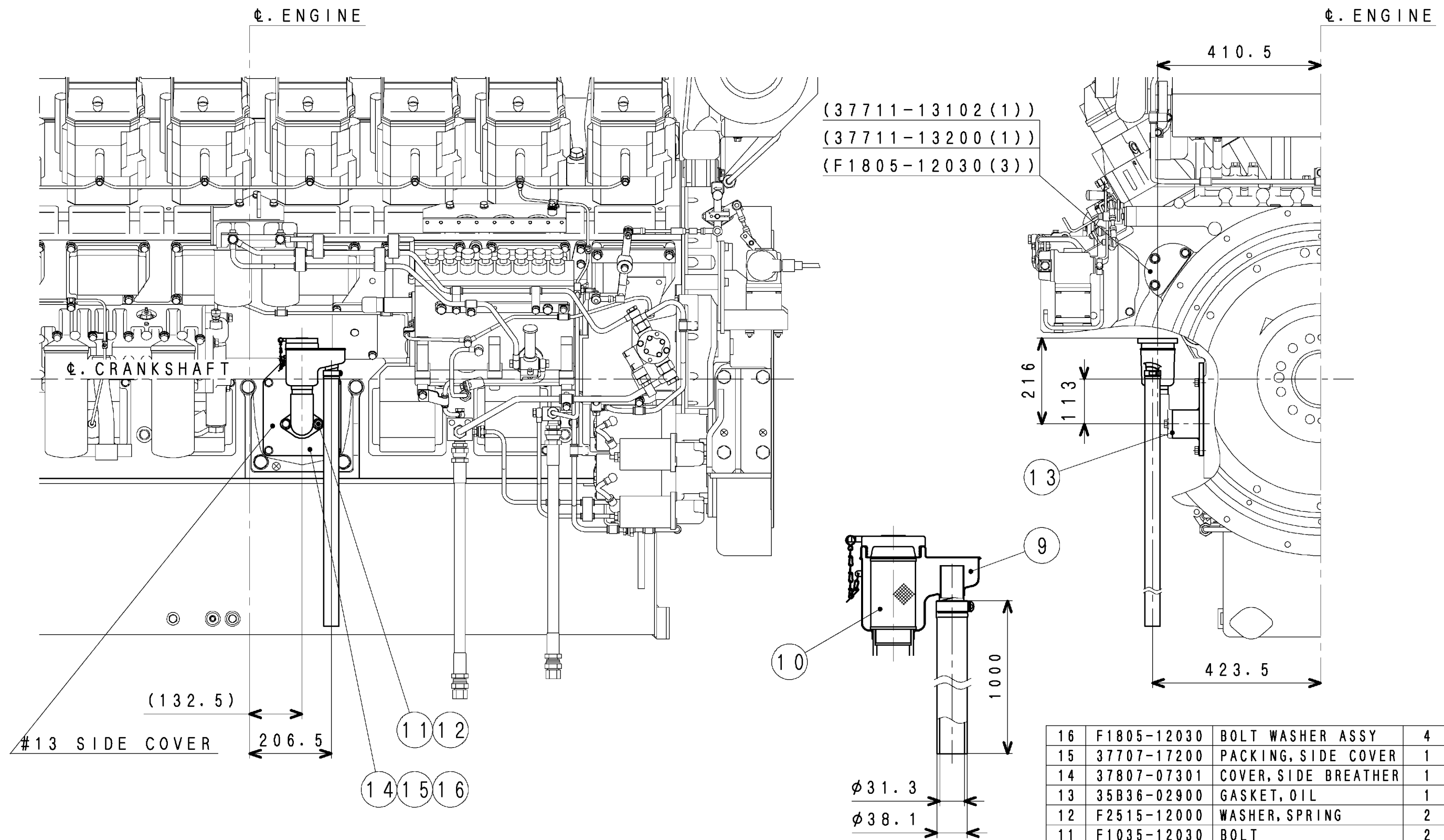
CHG	EO-NO	DATE	CHK	3rd ANGLE PROJECTION	尺度 SCALE
認可 APPD	中村	検図 CHK	西岡	製図 DRN	谷戸
				2018. 6. 13	

S16R2
BREATHER
三菱重工業エンジン&ターボチャージャ株式会社
MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.
図面番号 37896-43082
DRAWING No. 1/2

③ 新図	サイズ A 3	① 組立図	2 鋳造歯車品	3 板金溶接品	4 組立品
4 旧引図			5 切削品	6 その他 (購入品)	

出図
相模原
2018
06.18

M/C



(37711-13102 (1))
(37711-13200 (1))
(F1805-12030 (3))

16	F1805-12030	BOLT WASHER ASSY	4
15	37707-17200	PACKING, SIDE COVER	1
14	37807-07301	COVER, SIDE BREATHER	1
13	35B36-02900	GASKET, OIL	1
12	F2515-12000	WASHER, SPRING	2
11	F1035-12030	BOLT	2
10	32542-11300	ELEMENT, BREATHER	1
9	37843-00020	BREATHER ASSY.	1
No.	PARTS NO.	PARTS NAME	QTY

DETAIL OF BREATHER

左側面図
LEFT SIDE VIEW

CHG

EO-NO

DATE

CHK

認可
APPD

中村

検図
CHK

西岡

製図
DRN

谷戸

3rd ANGLE
PROJECTION

尺度 SCALE

S16R2
BREATHER

三菱重工業エンジン&ターボチャージャ株式会社
MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.

図面番号
DRAWING No. 37896-43082

2018. 6. 13

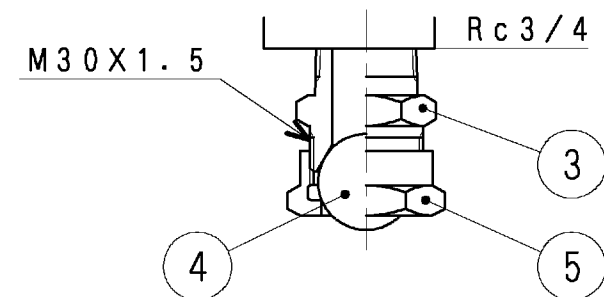
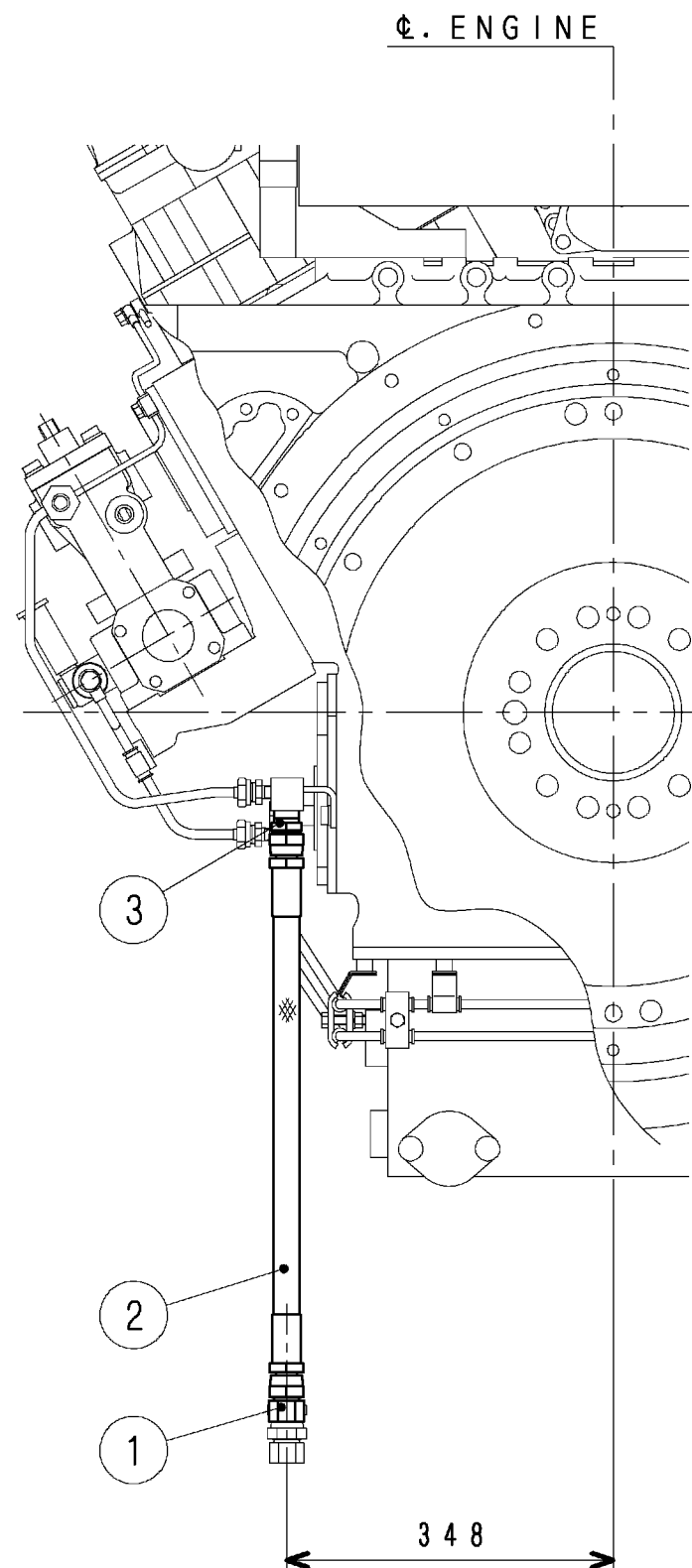
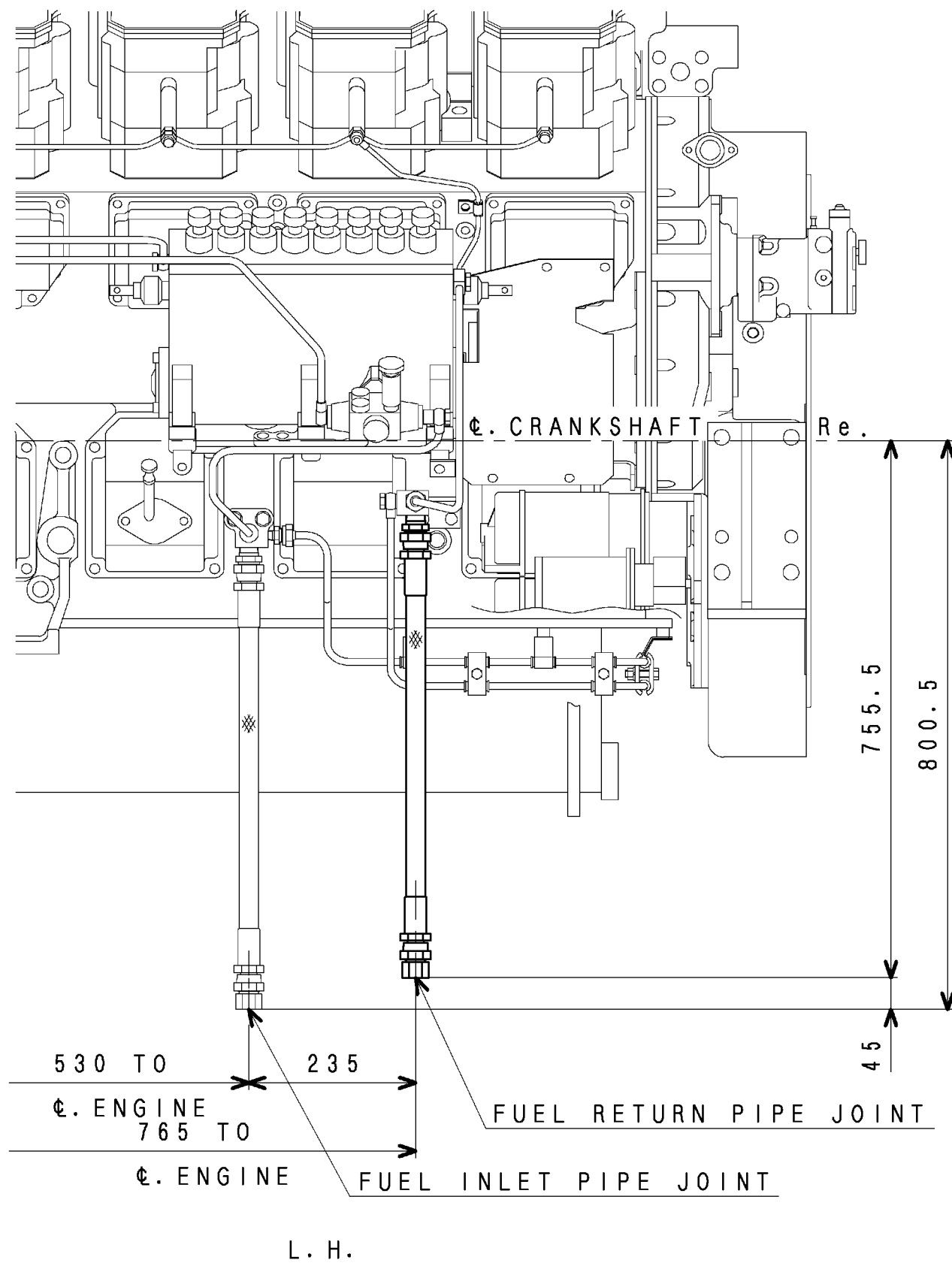
2/2

MHIET CONFIDENTIAL

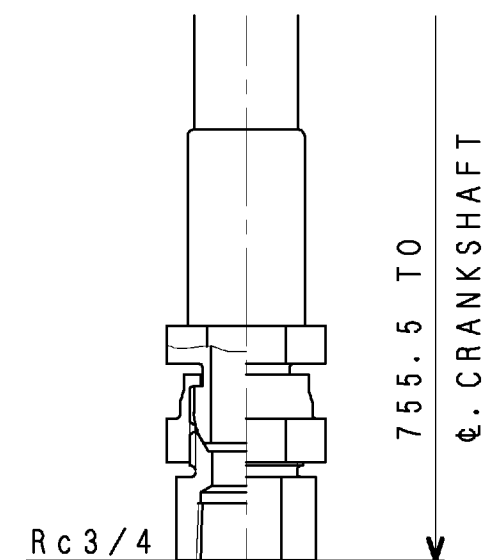
出図
相模原
2018
06.18

M/C

③新図 ④旧引図 サイズ A 3 ①組立図 2 鋳鍛歯車品 3 板金溶接品 4 組立品 5 切削品 6 その他(購入品)



FUEL RETURN PIPE JOINT



FUEL RETURN PIPE JOINT

NOTE (1) THE ☆ MARKED PARTS ARE LOOSE SUPPLY.

NO.	PARTS NO.	PARTS NAME	Q' TY
5	F4521-20000	NUT, UNION	1
4	F8000-32000	STEEL BALL, BEARING	1
3	F4540-20000	CONNECTOR	1
2	45950-51700	PIPE, FLEXIBLE	1
1	45950-11300	CONNECTOR	1

CHG	EO-NO	DATE	CHK
認可 APPD	橋口	検図 CHK	三谷
製図 DRN		浅沼	
2008.12.10			

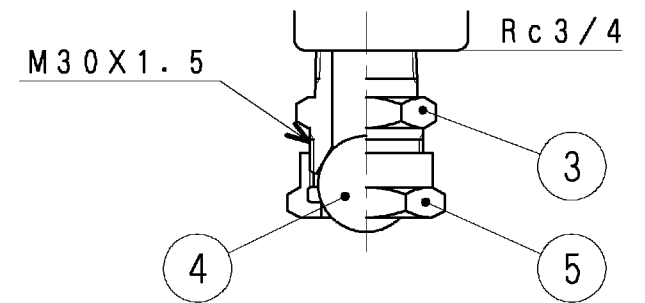
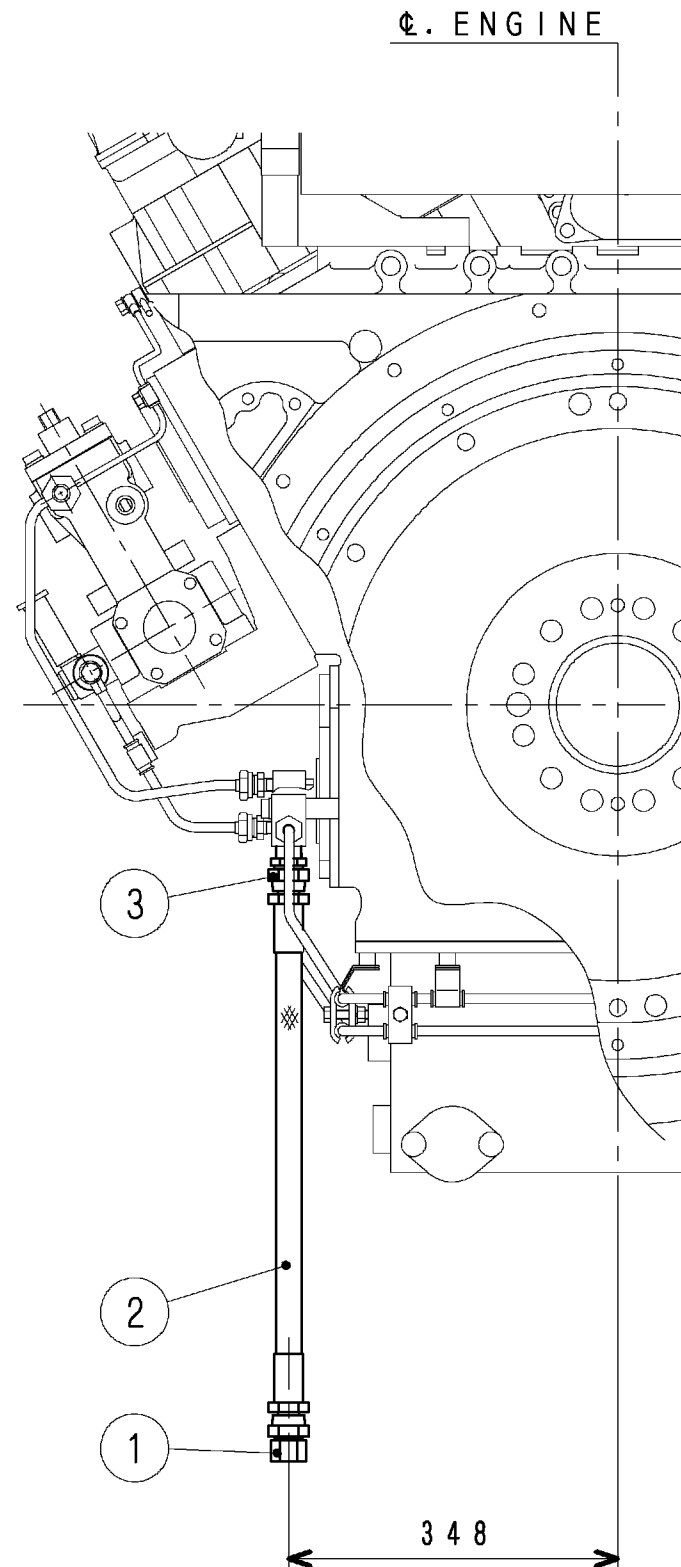
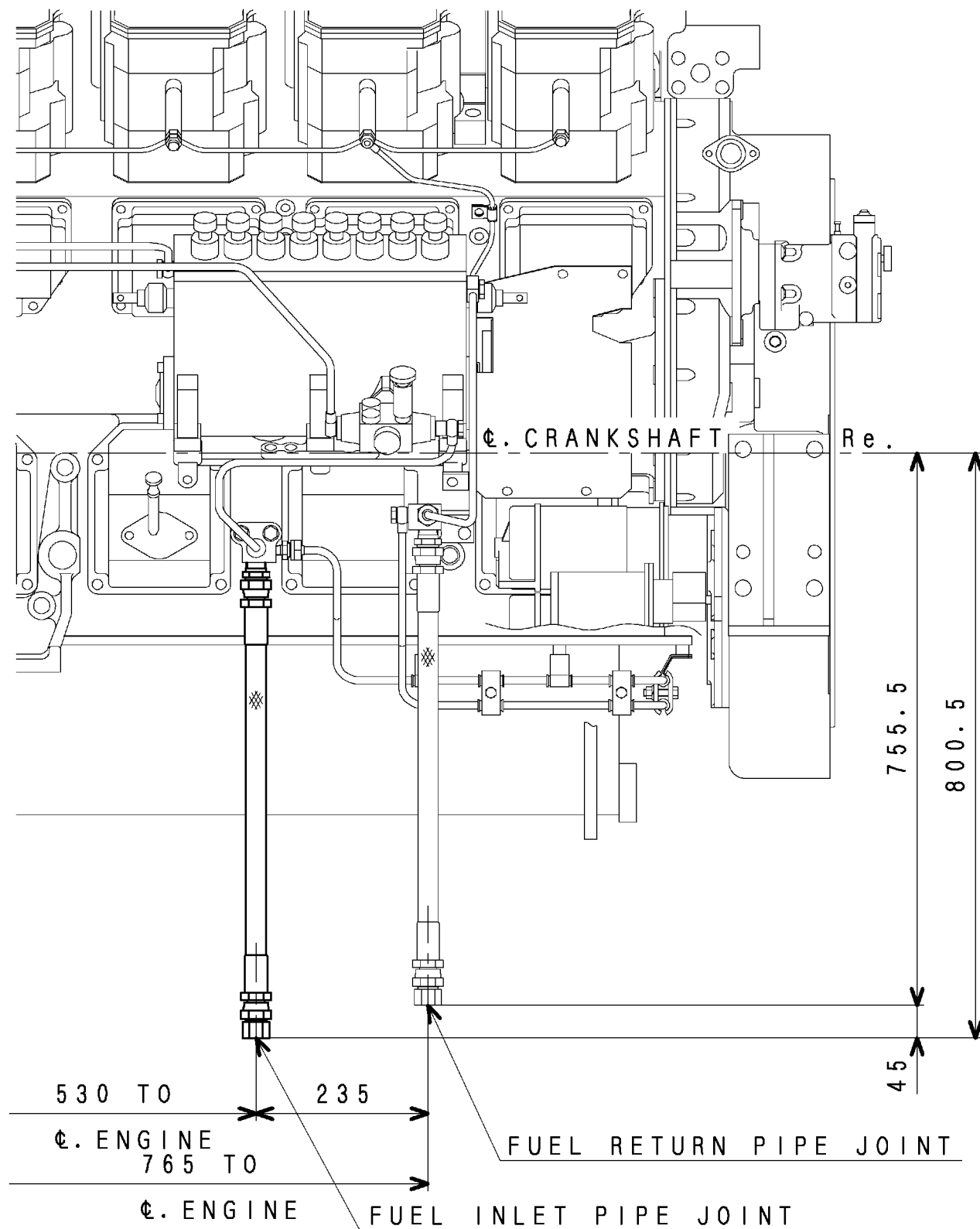
S16R
FUEL RETURN PIPING
三菱重工業株式会社 汎用機・特車事業本部
MITSUBISHI HEAVY INDUSTRIES, LTD. GENERAL MACHINERY & SPECIAL VEHICLE HEADQUARTERS.
図面番号 37896-61312
DRAWING No.

③ 新図 ④ 旧引図 ⑤ 組立図 ⑥ 2 鋳鍛歯車品 ⑦ 3 板金溶接品 ⑧ 4 組立品 ⑨ 5 切削品 ⑩ 6 その他(購入品)

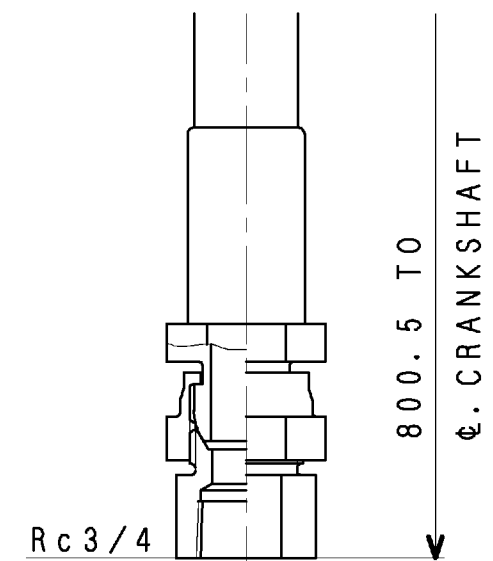
注記 (1) 本図は、図番 37896-61305 に対しフレキホース及び先端コネクタを別送品としたものである。
(2) 本図の符号 ④⑤ は、燃料戻り口盲栓である。(エンジン出荷状態)

出図
汎特
2008
12.12

FULL-CAD



DETAIL OF INLET PIPE JOINT



DETAIL OF INLET PIPE JOINT

NOTE (1) THE ☆ MARKED PARTS ARE LOOSE SUPPLY.

NO.	PARTS NO.	PARTS NAME	Q' TY
5	F4521-20000	NUT, UNION	1
4	F8000-32000	STEEL BALL, BEARING	1
3	F4540-20000	CONNECTOR	1
2	45950-51700	PIPE, FLEXIBLE	1
1	45950-11300	CONNECTOR	1

CHG	EO-NO	DATE	CHK
認可 APPD	橋口	換図 CHK	三谷
製図 DRN	浅沼	2008.12.10	

S16R FUEL INLET PIPING

三菱重工業株式会社 汎用機・特車事業本部
MITSUBISHI HEAVY INDUSTRIES, LTD. GENERAL MACHINERY & SPECIAL VEHICLE HEADQUARTERS.

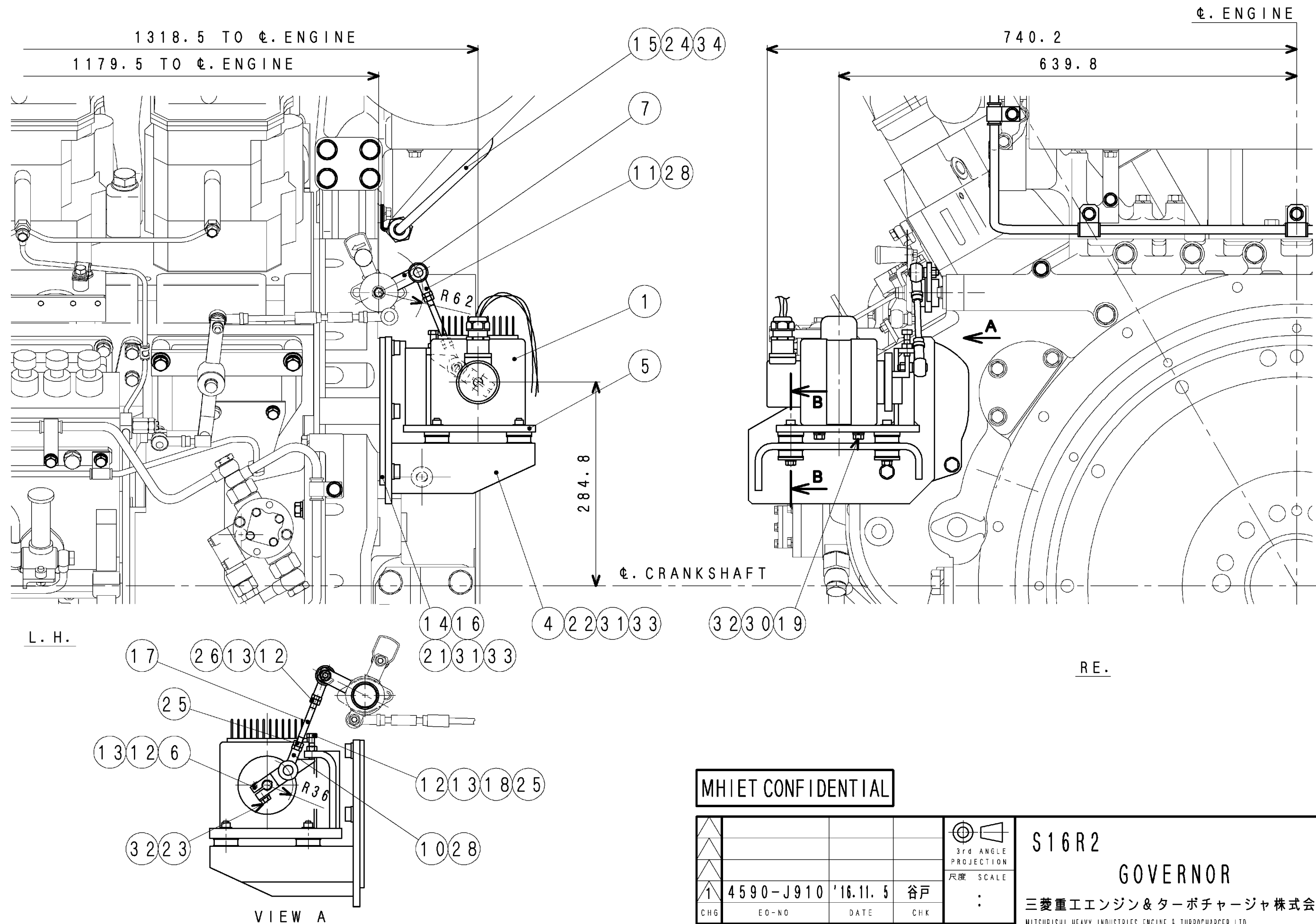
図面番号 37896-62112
DRAWING No.

注記 (1) 本図は、図番 37896-62101 に対しフレキホース及び先端コネクタを別送品としたものである。
(2) 本図の符号 (4)(5) は、燃料入口盲栓である。(エンジン出荷状態)

出図
汎特
2008
12.12

FULL-CAD

③ 新図 ④ 旧引図 サイズ A 3 ① 組立図 2 鋳鍛歯車品 3 板金溶接品 4 組立品 5 切削品 6 その他(購入品)



注記 (1) 本図は、W/W製PROACTII アクチュエータ装着図である。

MHIET CONFIDENTIAL

△				3rd ANGLE PROJECTION
△				尺度 SCALE
△				
1	4590-J910	'16.11.5	谷戸	
CHG	EO-NO	DATE	CHK	
認可 APPD	橋口	検図 CHK	小中 倉村	製図 DRN
				谷戸
				2013. 6.13

S16R2

GOVERNOR

三菱重工業エンジン&ターボチャージャ株式会社
MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.

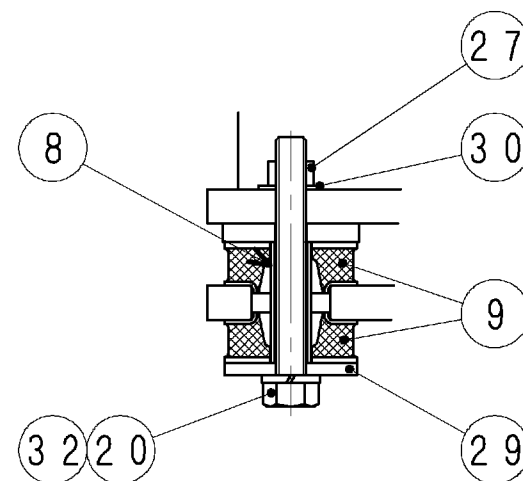
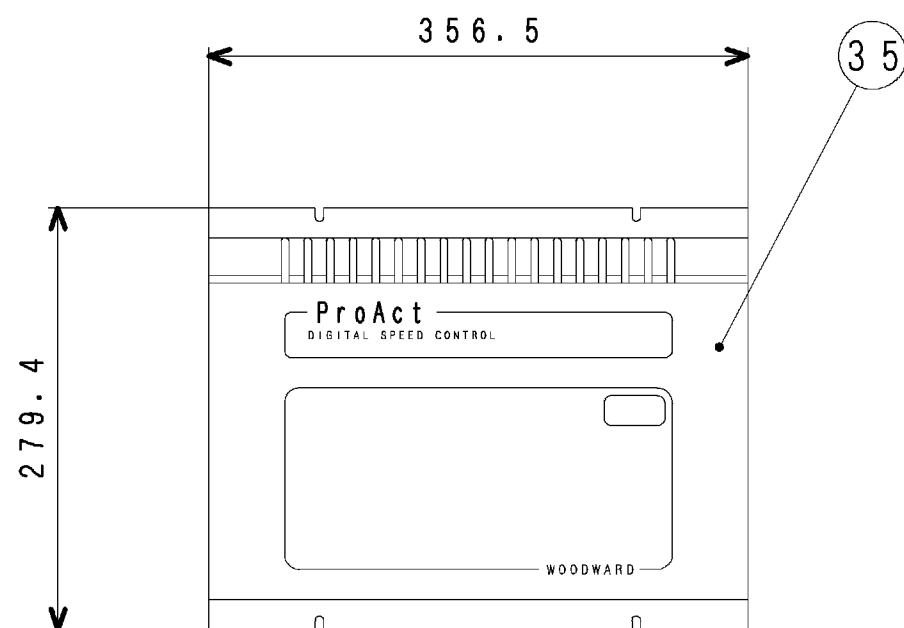
図面番号
DRAWING No. 37896-63082 1/2

3 新図
④ 旧引図
サイズ
A 3
① 組立図
2 鋳鍛歯車品
5 切削品
3 板金溶接品
6 その他(購入品)
4 組立品

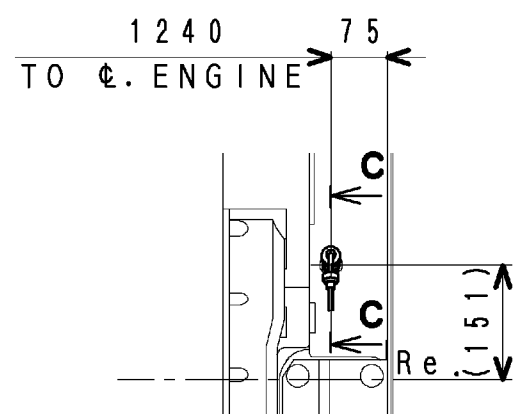
旧引

相模原
2016
11.14

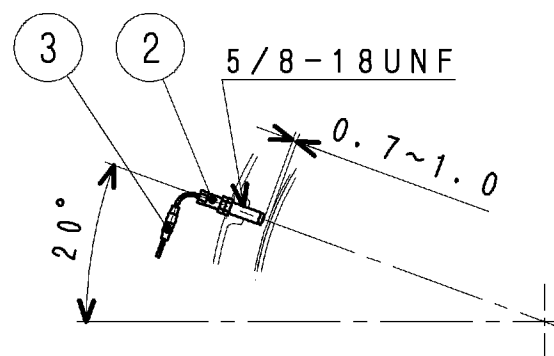
M/C



SECTION B-B



DETAIL OF PICK UP



SECTION C-C

NOTE (1) THE ☆ MARKED PARTS ARE LOOSE SUPPLY.

☆ 35	37563-10400	CONTROLLER, PROACT	1
34	58034-04400	WASHER (T2)	2
33	F2515-12000	WASHER, SPRING	4
32	F2515-08000	WASHER, SPRING	9
31	F2500-12000	WASHER, PLAIN	1
30	F2500-08000	WASHER, PLAIN	8
29	91262-07700	WASHER	4
28	F2445-08000	NUT, SELF LOCKING	2
27	37763-06400	NUT, LOCK M8	4
26	37560-04900	NUT, LOCK L	1
25	37560-04800	NUT, LOCK R	2
24	F1825-10065	BOLT	1
23	F1115-08025	BOLT	1
22	F1035-12035	BOLT	3
21	F1035-12030	BOLT	1
20	F1035-08055	BOLT	4
19	37763-05500	BOLT	4
18	37561-18501	BOLT	1
17	05902-08080	ROD	1
16	05507-21450	O-RING	1
15	37837-10200	PIPE, OIL L. H. T/C	1
14	47500-39901	COVER	1
13	48000-96600	SEAL	3
12	35A61-19900	WIRE, SEAL	3
11	35A61-38702	JOINT, BALL (M8-L)	1
10	35A61-38602	JOINT, BALL (M8-R)	1
9	08051-00200	RUBBER, CUSHION	8
8	34A63-04500	SPACER	4
7	37763-35900	LEVER, L. H., B	1
6	37763-06601	LEVER, THROTTLE	1
5	37763-35800	PLATE, PROACT	1
4	37763-25700	BRACKET, PROACT	1
☆ 3	04410-43500	CABLE, PICKUP	1
2	04410-43411	PICKUP	1
1	35A63-01800	ACTUATOR, PROACT	1
NO.	PARTS NO.	PARTS NAME	Q' TY

MHIET CONFIDENTIAL

1	4590-J910	'16.11.5	谷戸
CHG	EO-NO	DATE	CHK
認可 APPD	橋口	検図 CHK	小倉村
製図 DRN	谷戸	2013. 6. 13	

S16R2

GOVERNOR

三菱重工業エンジン&ターボチャージャ株式会社
MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.

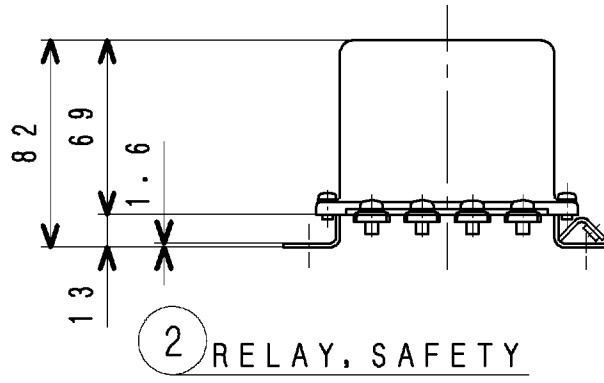
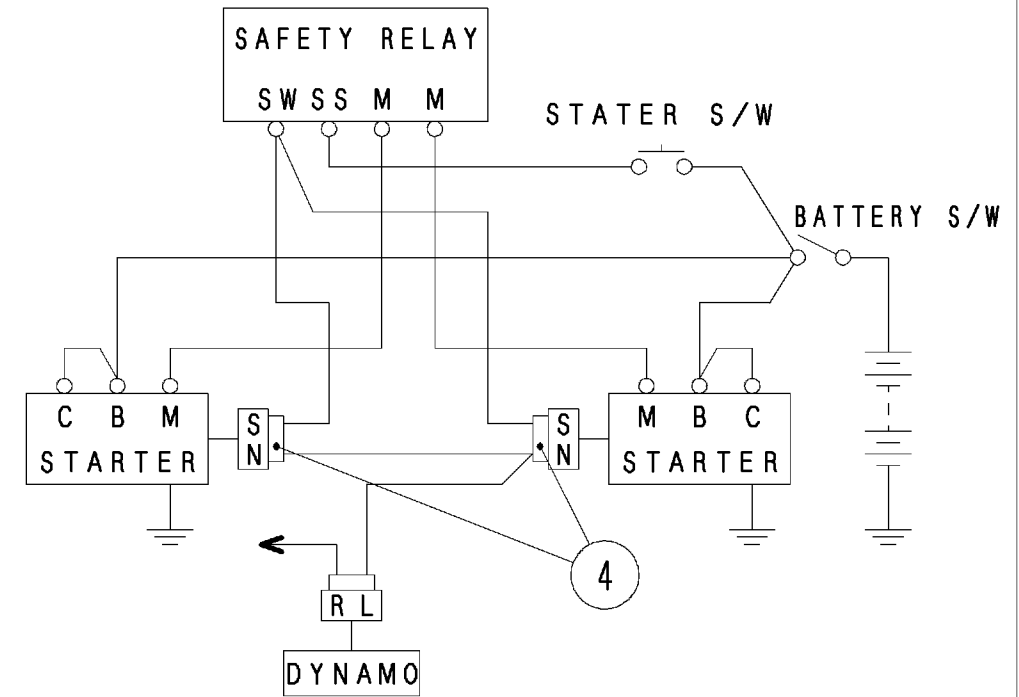
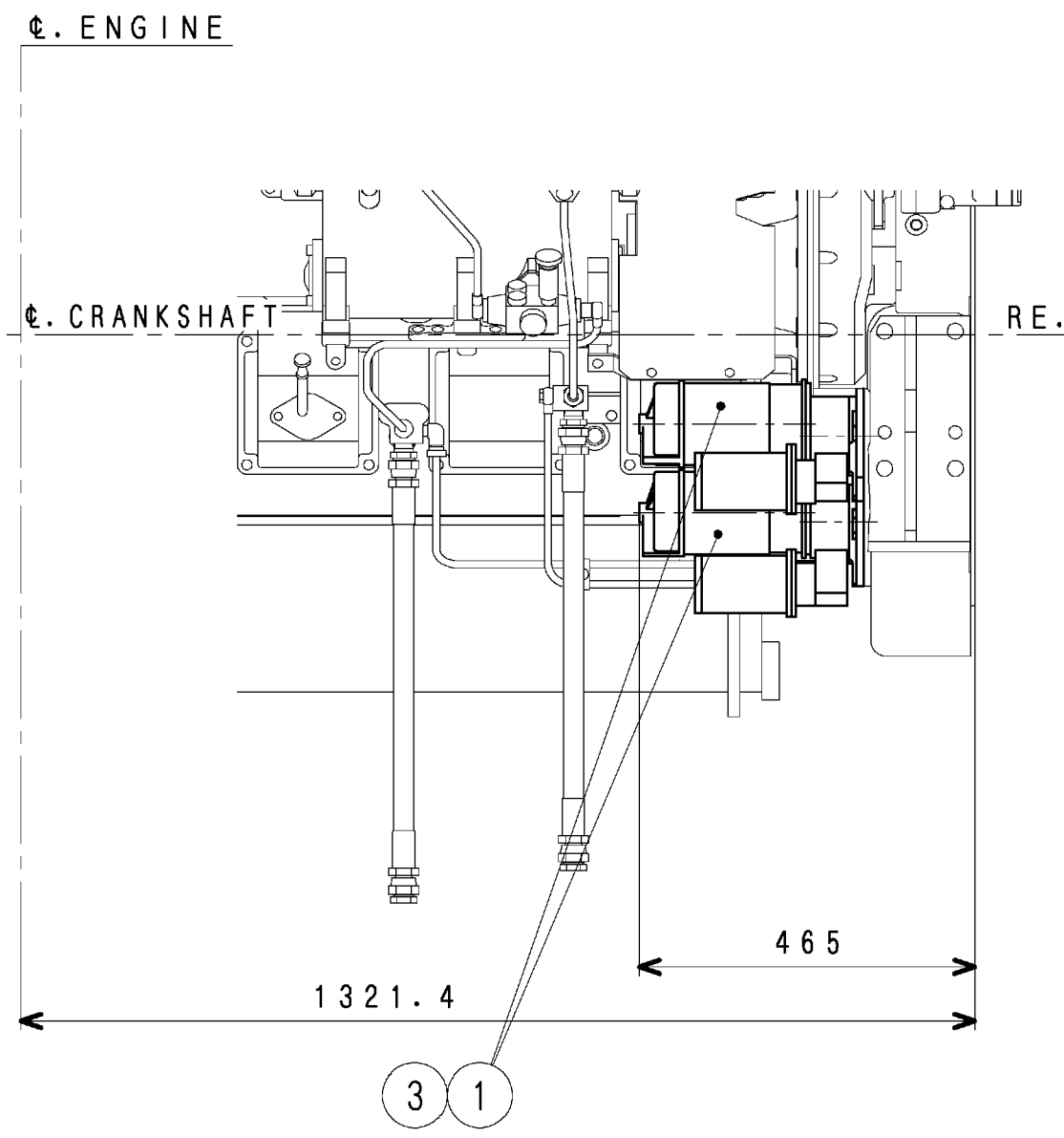
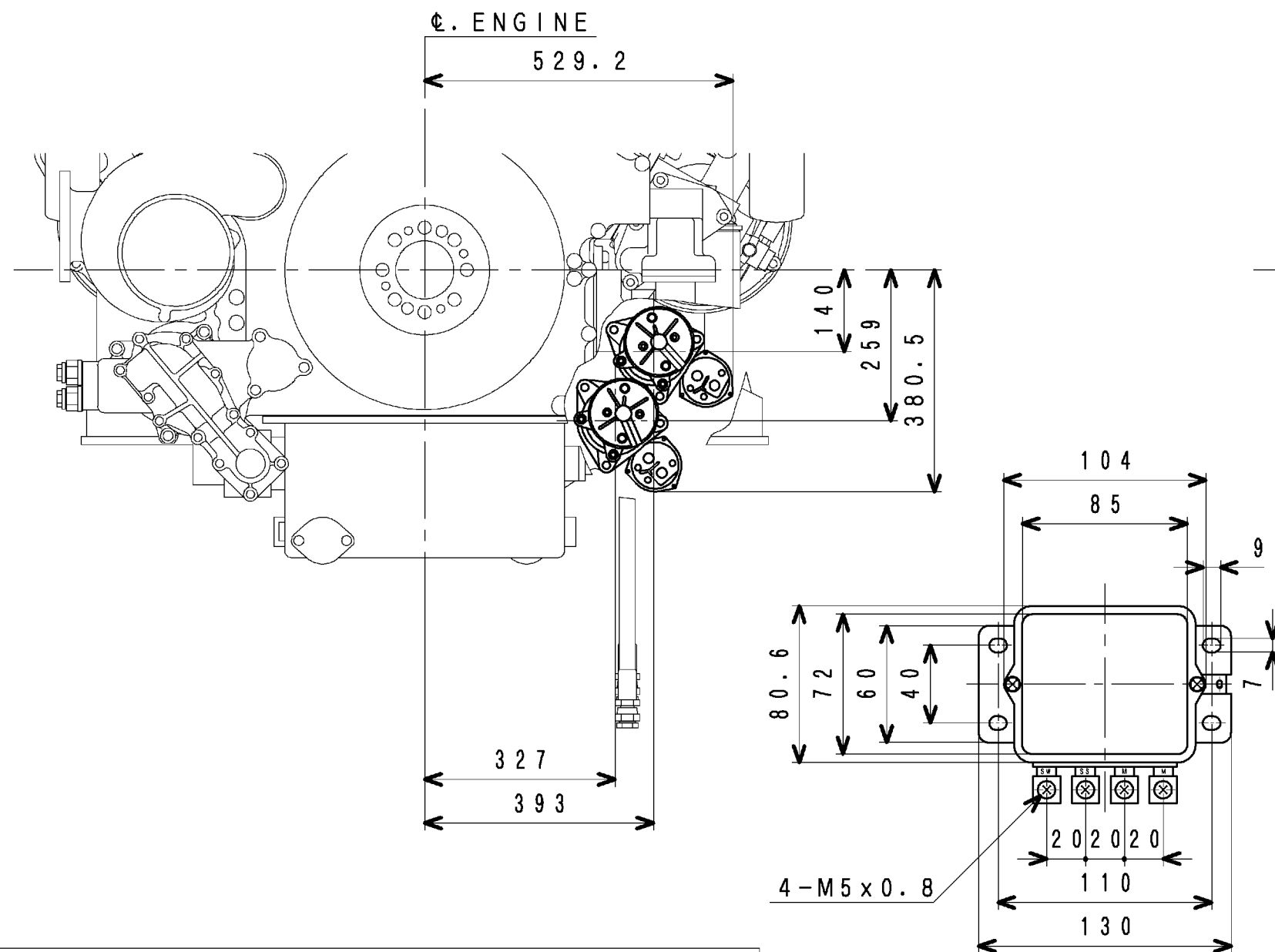
図面番号 37896-63082 1/2
DRAWING No.

3 新図 4 組立図 5 切削品 6 その他(購入品)
① 組立図 2 鋳鍛歯車品 3 板金溶接品 4 組立品

旧引

相模原
2016
11.14

M/C



NOTE (1) THE ☆ MARKED PARTS ARE LOOSE SUPPLY.

☆	4	F8665-02100	CONNECTOR	2
☆	3	F1805-12035	BOLT	6
☆	2	04322-40500	SAFETY MAGNETIC	1
	1	37766-30200	STARTER	7.5kW
	No.	PARTS NO.	PARTS NAME	Q'TY

MHIET CONFIDENTIAL

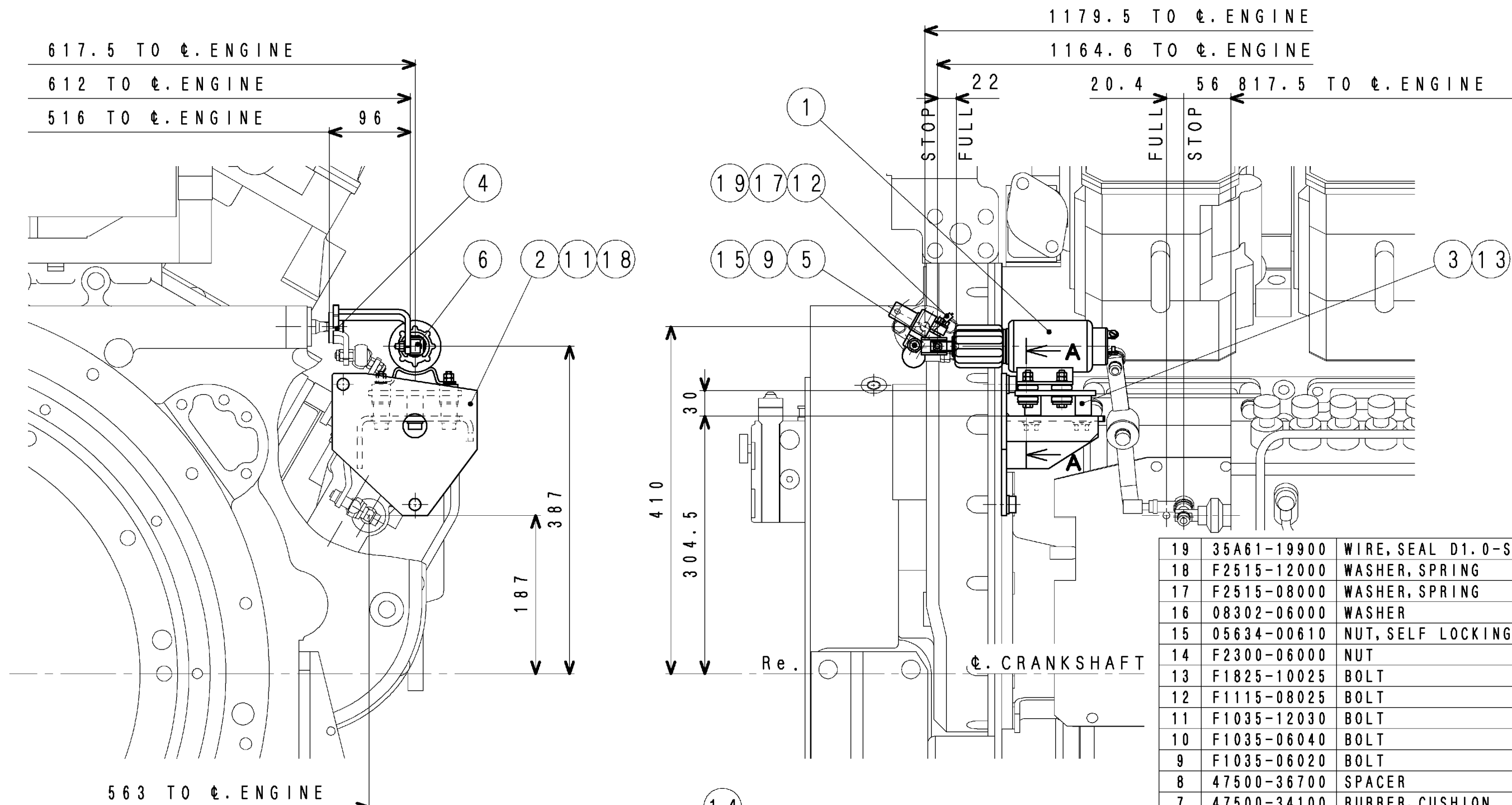
3	4590-L696	'19. 6.19	横田
2	4590-G660	'11. 3.29	斉藤
1	4590-6941	'00. 8.28	福田
CHG	EO-NO	DATE	CHK
認可 APPD	中村	検図 CHK	西岡 谷戸
製図 DRN	横田	1997. 8. 8	

S16R
STARTING MOTOR
三菱重工業エンジン&ターボチャージャ株式会社
MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.
図面番号 37896-66001

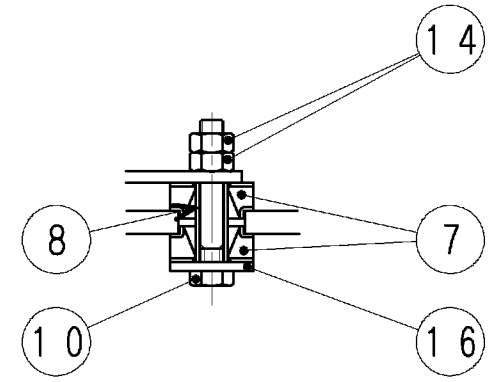
3 新図	サイズ A 3	① 組立図	2 鋳造歯車品	3 板金溶接品	4 組立品
② 旧図			5 切削品	6 その他(購入品)	

1831
相模原
2019
08.01

M/C



19	35A61-19900	WIRE, SEAL D1.0-SUS	1
18	F2515-12000	WASHER, SPRING	2
17	F2515-08000	WASHER, SPRING	1
16	08302-06000	WASHER	4
15	05634-00610	NUT, SELF LOCKING	1
14	F2300-06000	NUT	8
13	F1825-10025	BOLT	3
12	F1115-08025	BOLT	1
11	F1035-12030	BOLT	2
10	F1035-06040	BOLT	4
9	F1035-06020	BOLT	1
8	47500-36700	SPACER	4
7	47500-34100	RUBBER, CUSHION	8
6	37587-00900	FOLLOWER	1
5	45740-36500	ADAPTER	1
4	37761-18401	LEVER, R.H., RACK CONT.	1
3	47520-25800	PLATE, SOLENOID	1
2	37787-03300	BRACKET, SOLENOID	1
1	04400-09201	SOLENOID	1
No.	PARTS NO.	PARTS NAME	Q' TY



SECTION A-A

MHI CONFIDENTIAL

CHG	EO-NO	DATE	CHK	製図 DRN	谷戸
認可 APPD	橋口	検図 CHK	小倉	中村	2013. 6. 11

S16R, S16R2
STOP SOLENOID

三菱重工業株式会社 汎用機・特車事業本部
MITSUBISHI HEAVY INDUSTRIES, LTD. GENERAL MACHINERY & SPECIAL VEHICLES.

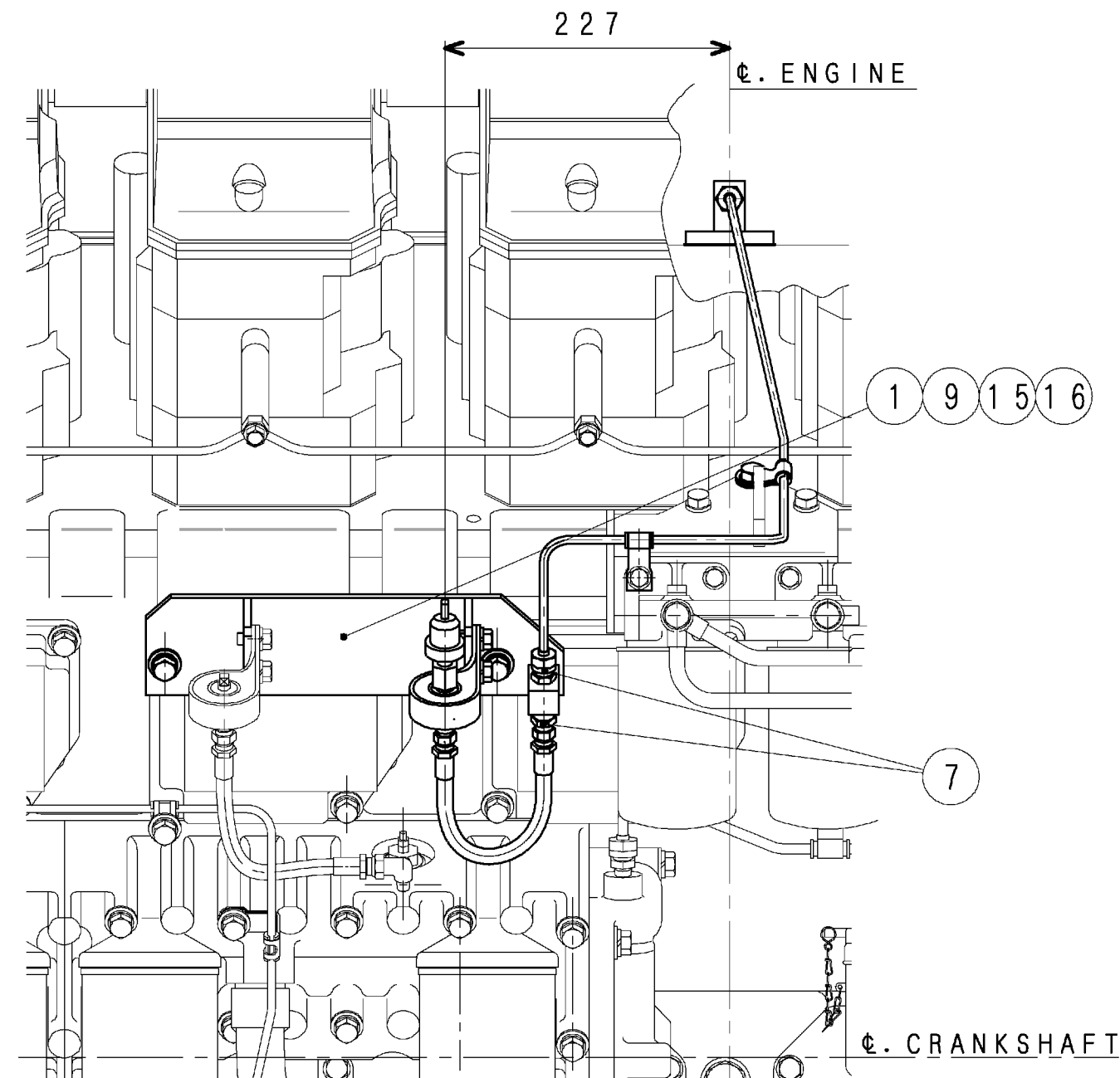
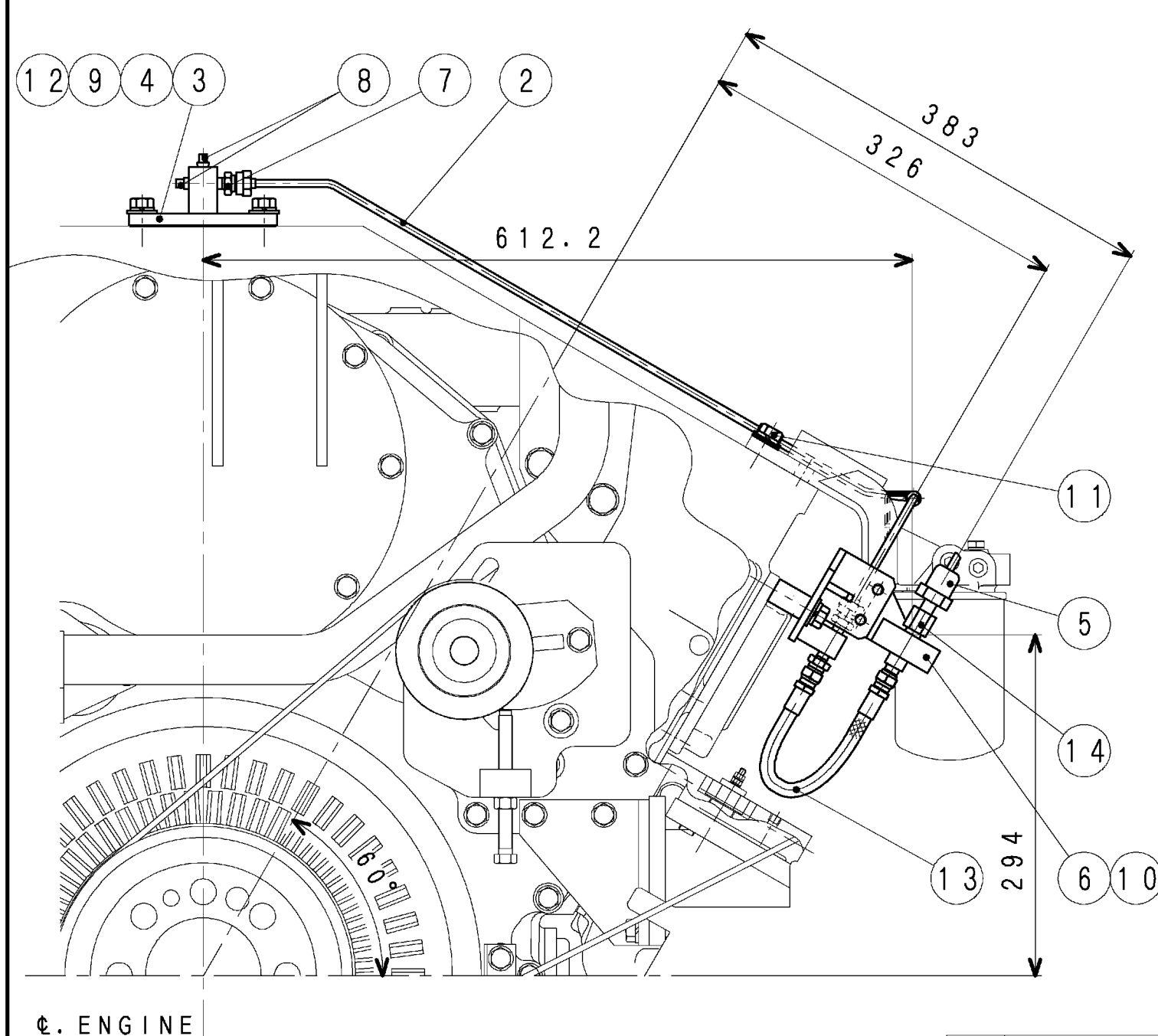
図面番号
DRAWING No. 37896-87506

注記 (1) 本図のソレノイドは、ロングストローク(22mm)仕様である。

出図
汎特
2013
6.17

M/C

③ 新図 ④ 旧図 ⑤ 組立図 ⑥ 鋳造部品 ⑦ 板金溶接品 ⑧ 組立品 ⑨ 切削品 ⑩ その他(購入品)



16	F2515-12000	WASHER, SPRING	2
15	F1035-12070	BOLT	2
14	66F57-05600	CONNECTOR	1
13	45951-04022	PIPE, FLEXIBLE	1
12	F1805-12030	BOLT, WASHER ASSEMBLE	2
11	F1805-12025	BOLT, WASHER ASSEMBLE	1
10	F1805-10020	BOLT, WASHER ASSEMBLE	2
9	F2500-12000	WASHER, PLAIN	4
No.	PARTS NO.	PARTS NAME	Q' TY

8	F5006-10000	PLUG, TAPER	2
7	F4540-06300	CONNECTOR M14-R1/8	3
6	45644-47900	MOUNT, OIL PRESS UNIT	1
5	37592-01400	SENSOR, BOOST I OUT	1
4	37892-01601	COVER	1
3	37555-10600	GASKET, AIR	1
2	37892-02600	PIPE, BOOST	1
1	37892-02500	BRACKET, BOOST SENSOR	1
No.	PARTS NO.	PARTS NAME	Q' TY

MHIET CONFIDENTIAL

注記 (1) 本図は、S16R2-PTAW2-S(E)のブーストセンサ取付図を示す。
(2) 油圧センサ装備時は図番37896-90123との組合せで使用する。

CHG	EO-NO	DATE	CHK
認可 APPD	中村	検図 CHK	西岡
製図 DRN		谷長川 戸沼村	
2017.10.19			

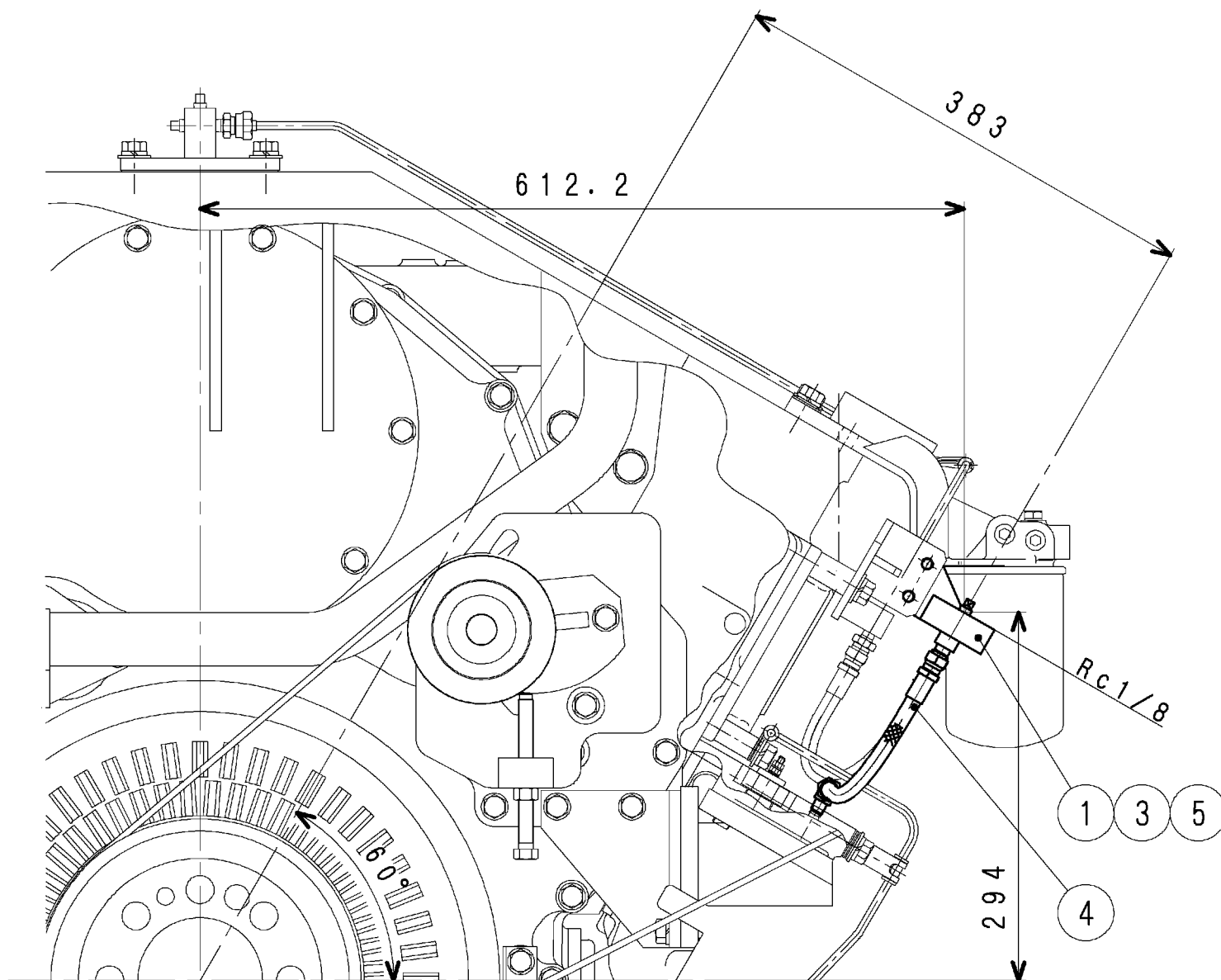
S16R2
METER & SENSOR
三菱重工業エンジン&ターボチャージャ株式会社
MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.
図面番号
DRAWING No. 37896-90122

③ 新図 ④ 組立図 ⑤ 鋳鍛歯車品 ⑥ 板金溶接品 ⑦ 組立品 ⑧ 切削品 ⑨ その他(購入品)

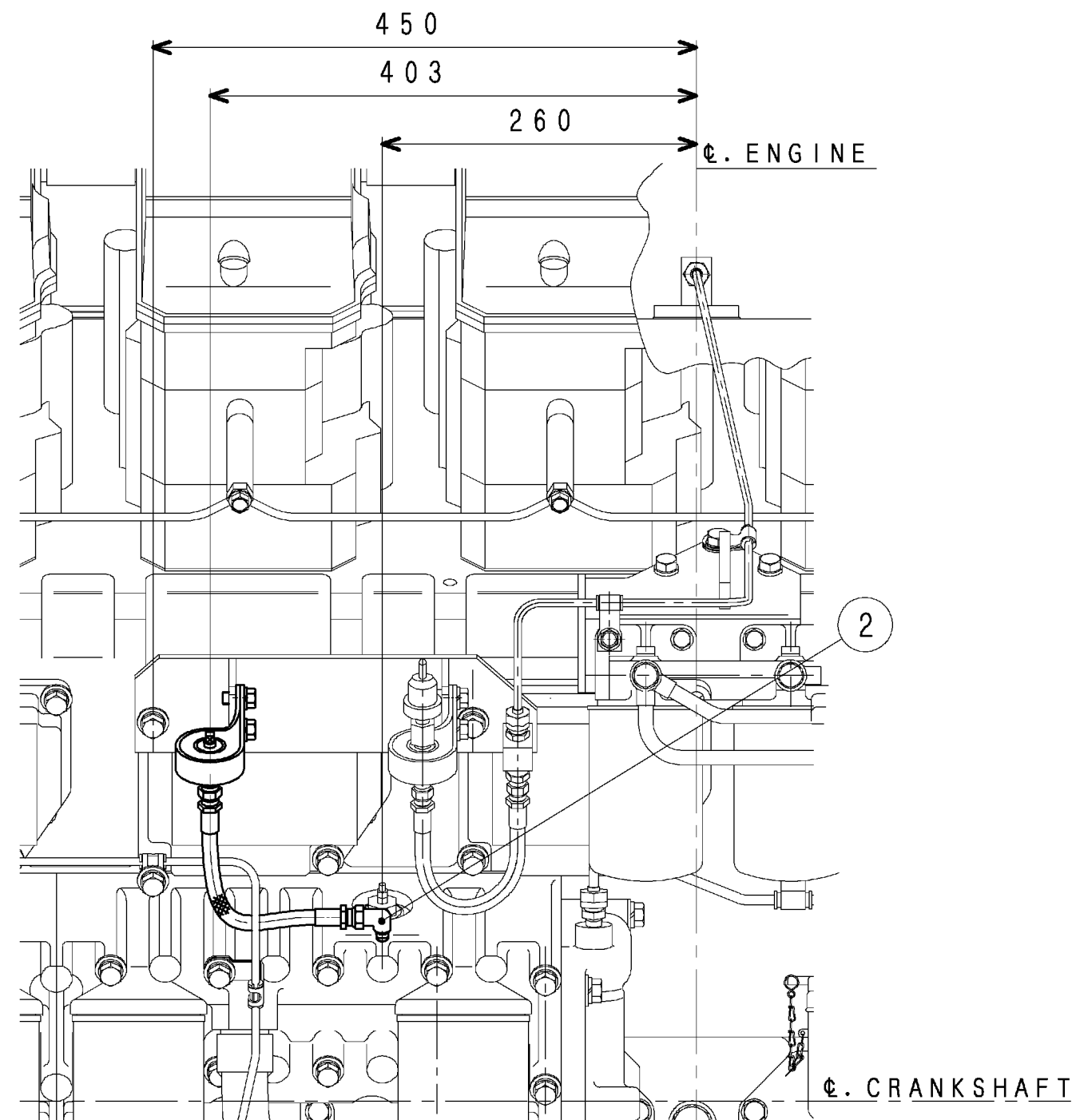
出図

相模原
2017
12.27

M/C



☎. ENGINE



☎. CRANKSHAFT

5	F5006-10000	PLUG, TAPER	1
4	45951-04022	PIPE, FLEXIBLE	1
3	F1805-10020	BOLT, WASHER ASSEMBLY	2
2	F4560-06300	ELBOW	1
1	45644-47900	MOUNT, OIL PRESS UNIT	1
No.	PARTS NO.	PARTS NAME	Q' TY

MHIET CONFIDENTIAL

注記 (1) 本図は、S16R2-PTAW2-Sの潤滑油圧力センサ取付図を示す。
(2) ブーストセンサ装備時は図番37896-90122との組合せで使用する。

CHG	EO-NO	DATE	CHK	3rd ANGLE PROJECTION 尺度 SCALE :
認可 APPD	中村	検図 CHK	西岡	製図 DRN 谷長川 戸沼村 2017.11.27

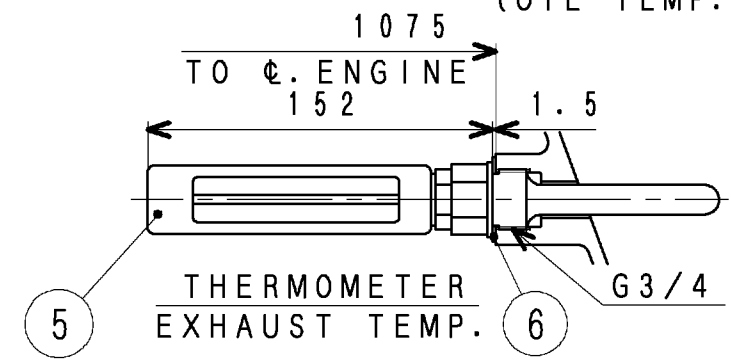
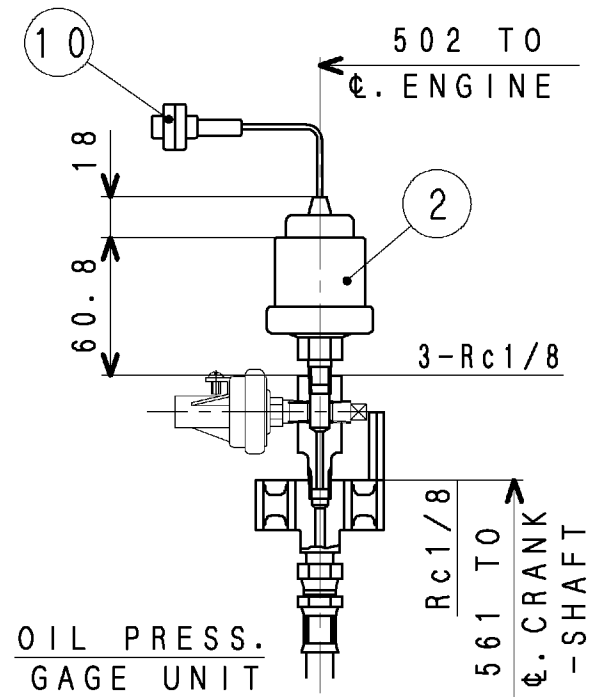
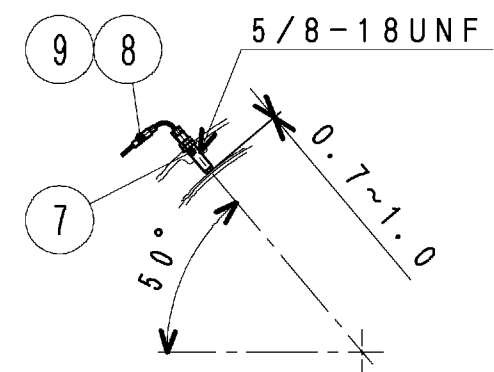
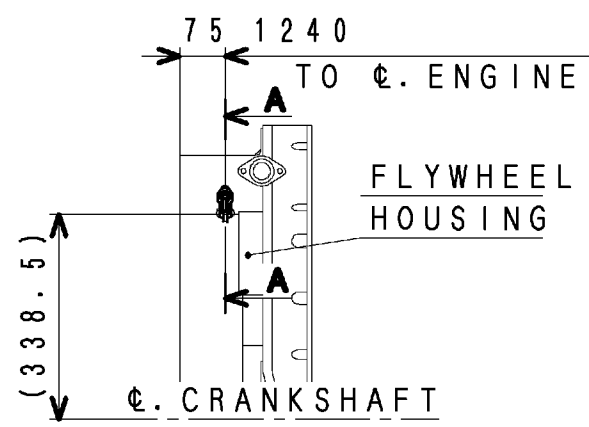
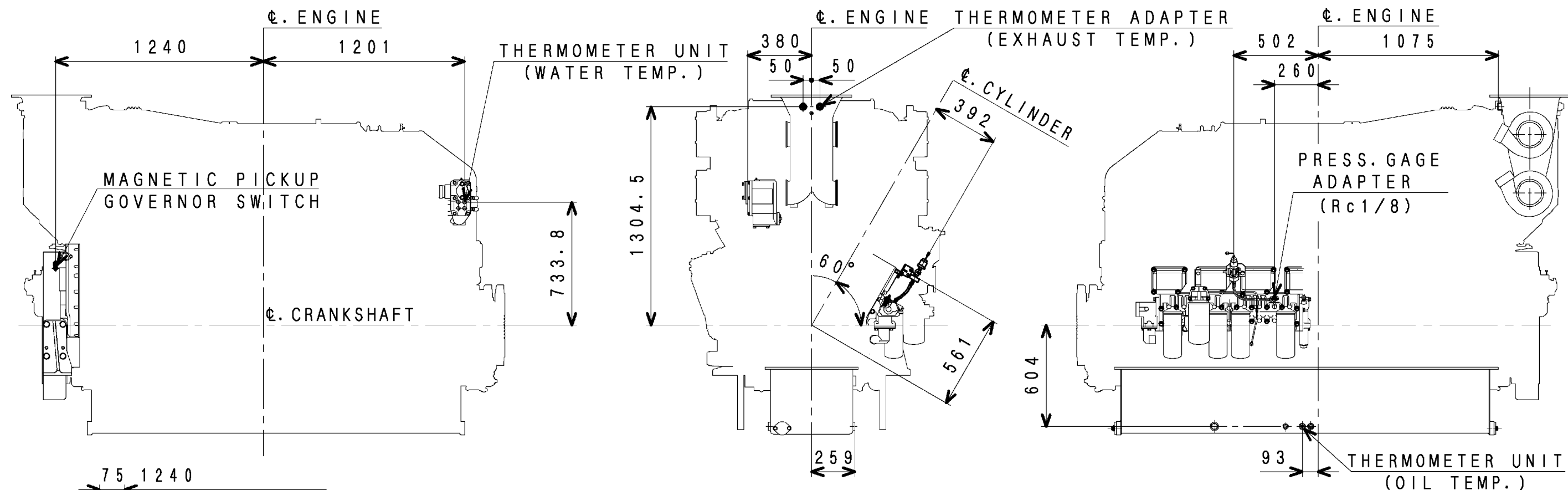
S16R2
METER & SENSOR
三菱重工業エンジン&ターボチャージャ株式会社
MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.
図面番号 37896-90123
DRAWING No.

③ 新図 ④ 組立図 ⑤ 切削品 ⑥ その他(購入品)
① 組立図 ② 鋳鍛歯車品 ③ 板金溶接品 ④ 組立品

出図

相模原
2017
12.27

M/C

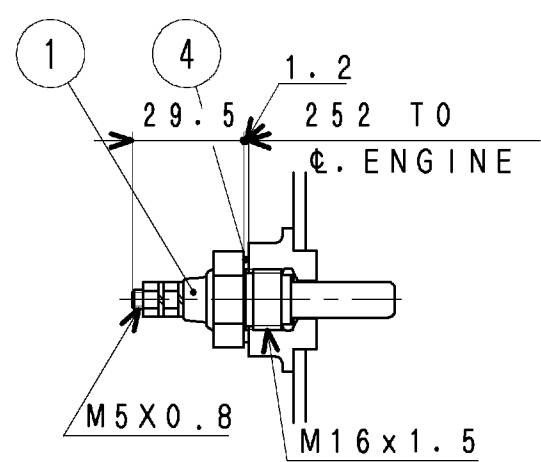
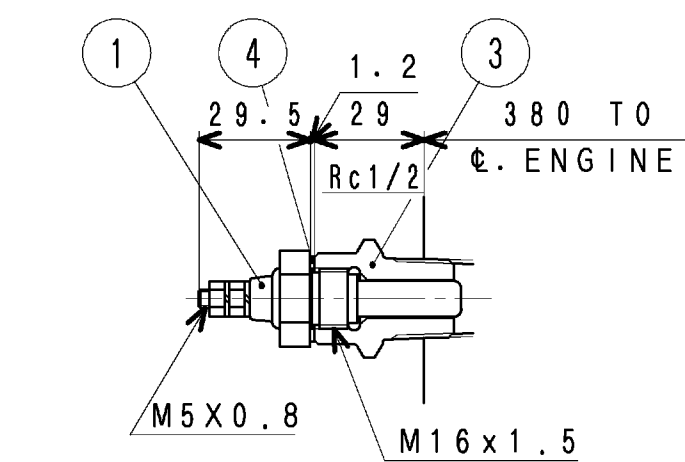


NOTE (1) THE ☆ MARKED PARTS ARE LOOSE SUPPLY.

☆	10	MH052-231	CONNECTOR	1
☆	9	04410-19400	HARNESS	1
☆	8	04410-43600	CONNECTOR	1
☆	7	04410-43411	PICKUP, MAGNETIC	1
☆	6	41232-03900	GASKET	1
☆	5	04522-14101	THERMOMETER	1
☆	4	05946-01601	WASHER SEALING	2
☆	3	45600-42902	CONNECTOR	1
☆	2	04541-86200	UNIT, GAGE	1
☆	1	04524-02230	UNIT, THERMO	2
No.	PARTS NO.		PARTS NAME	Q' TY

TACHOMETER PICKUP

SECTION A-A



THERMOMETER UNIT
WATER TEMP.

THERMOMETER UNIT
OIL TEMP.

NOTE (1) FOR RUBBER MOUNT PIPING DETAILS OF MARK (2)
OIL PRESSURE SENSOR, REFER DWG. NO. 37896-90146.
注記 (1) 本図の符号 (2) 油圧センサー用ラバマウントパイピング詳細は、図番37896-90146を参照のこと。

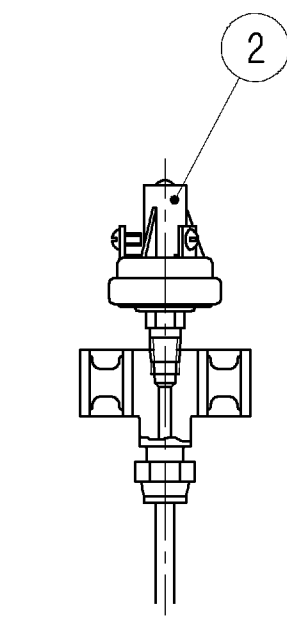
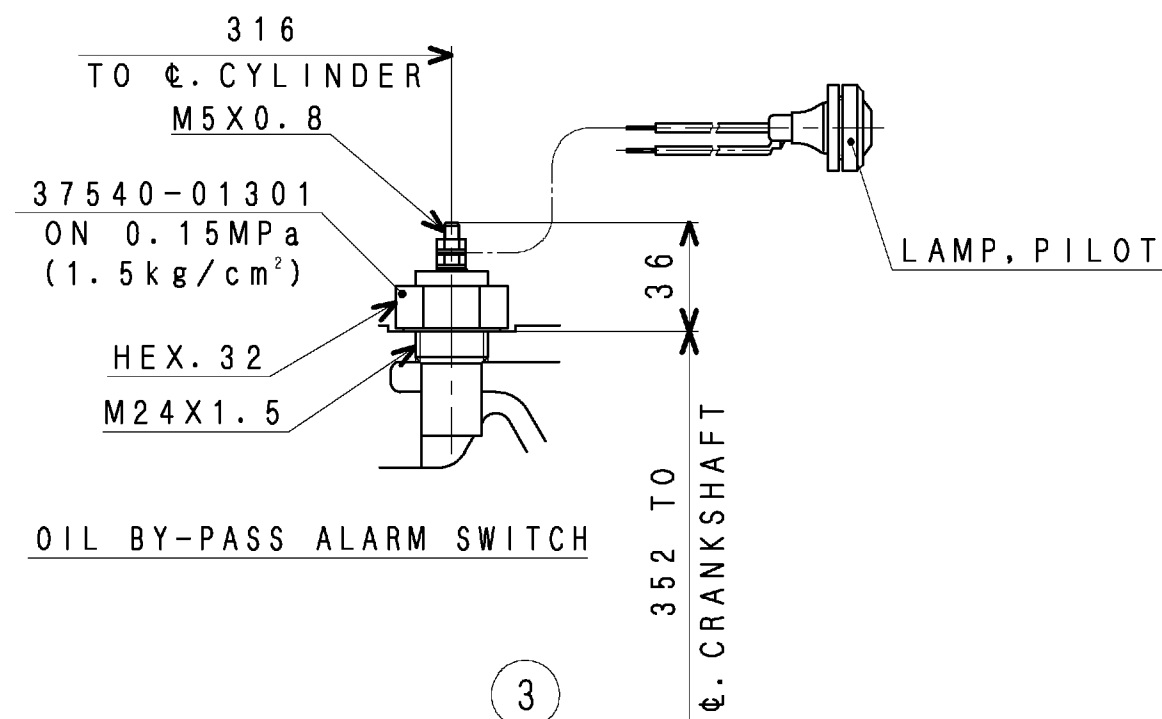
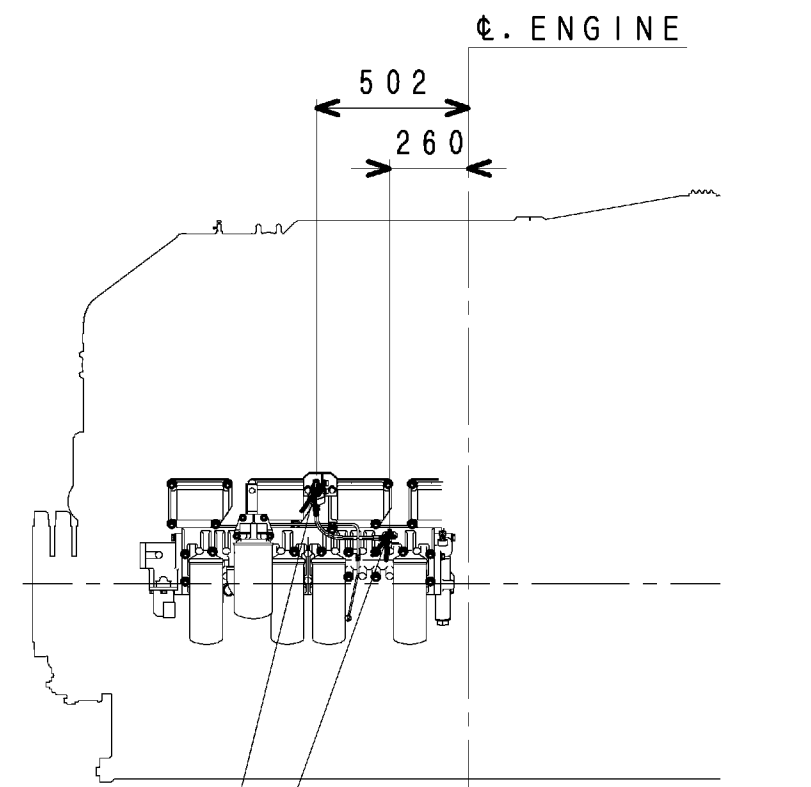
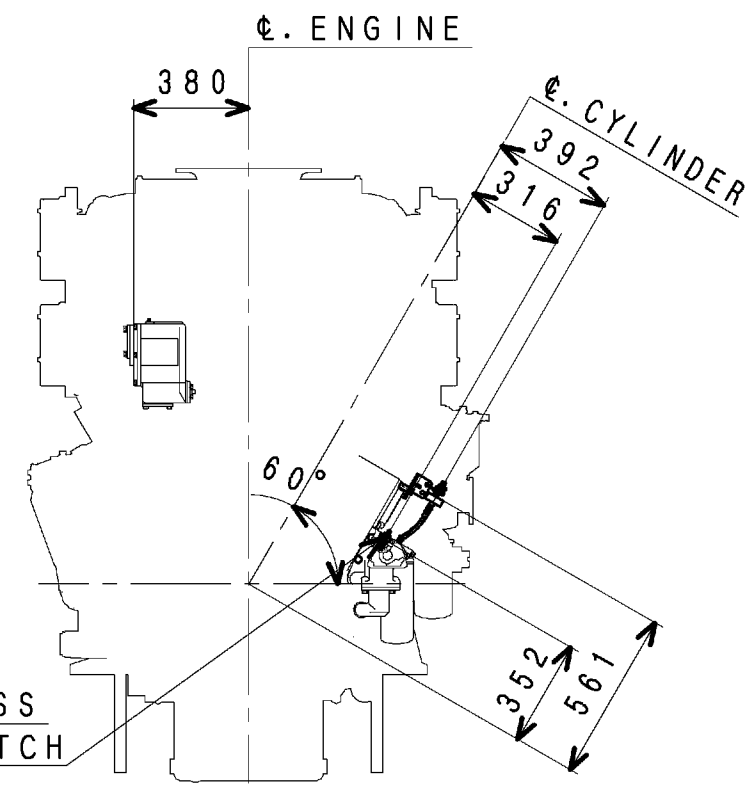
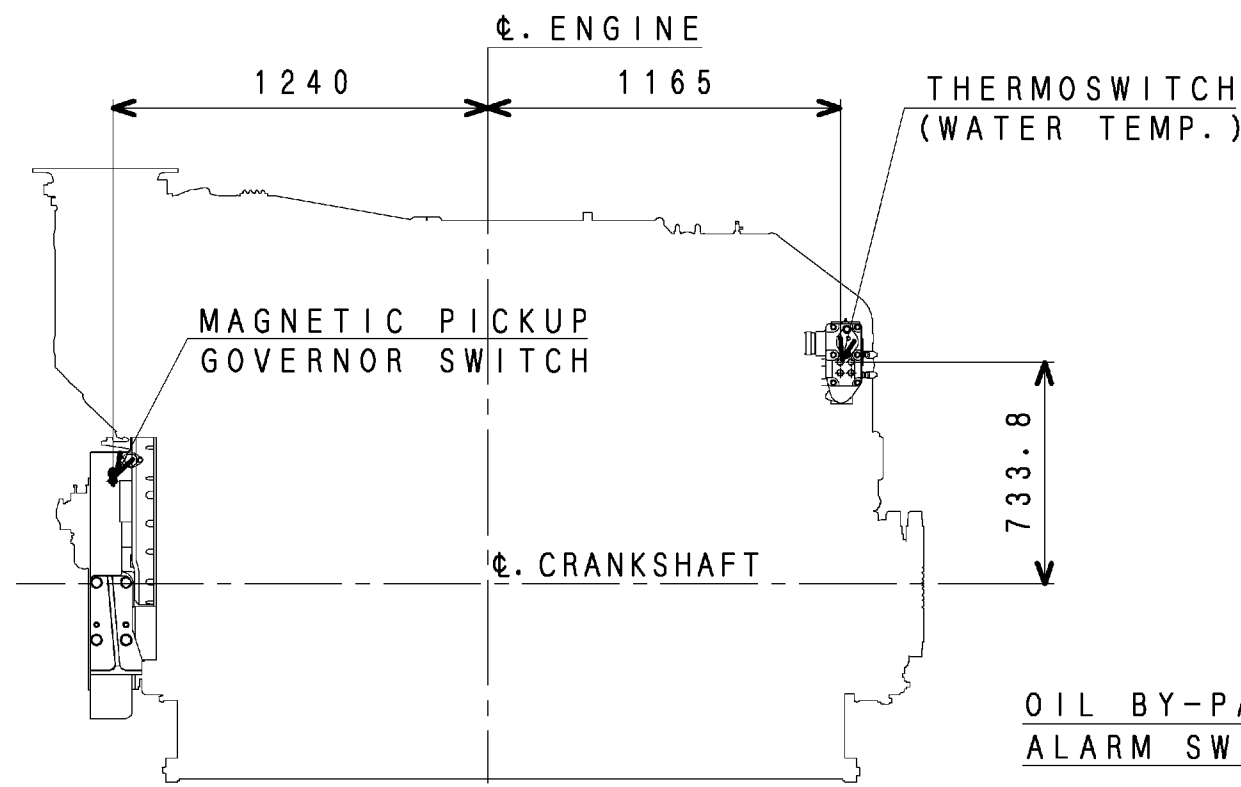
MHIET CONFIDENTIAL

CHG	EO-NO	DATE	CHK
認可 APPD	中 村	検図 CHK	マ ダ ン
製図 DRN		谷 戸	
2016.12.16			

S16R2
METER & SENSOR
三菱重工業エンジン&ターボチャージャ株式会社
MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD.
図面番号 37896-90147
DRAWING No. 1/2

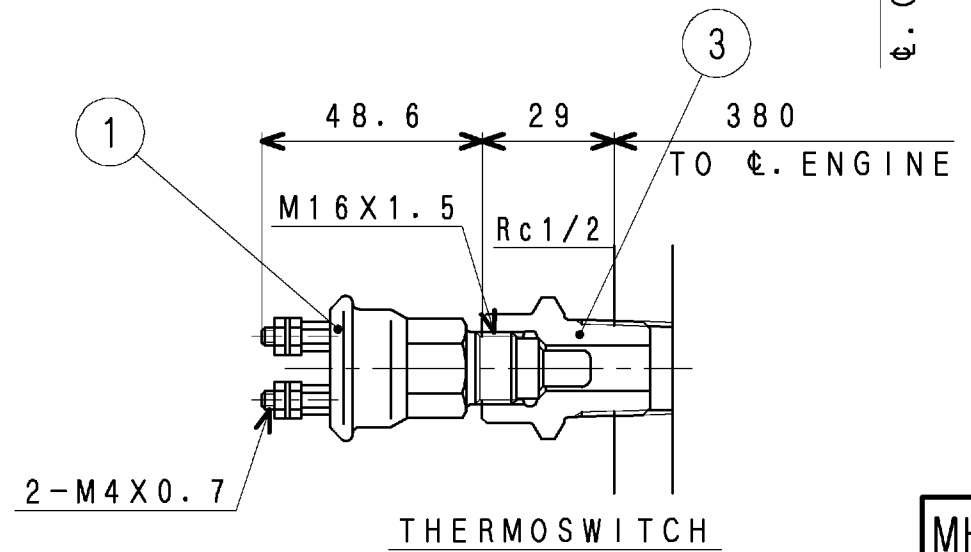
出図
相模原
2016
12.28

M/C



NOTE (1) FOR RUBBER MOUNT PIPING
 DETAILS OF MARK ② OIL
 PRESSURE SWITCH, REFER
 DWG. NO. 37896-90146.

注記 (1) 本図の符号 ② 油圧スイッチ用ラバーマウントパイピング
 詳細は、図番 37896-90146 を参照のこと。



3	45600-42902	CONNECTOR	1
2	04442-45400	PRESS. SWITCH 0.15MPa ON (1.5 kg/cm²)	1
1	04442-34500	THERMO SWITCH 98℃ ON	1
No.	PARTS NO.	PARTS NAME	Q'TY

旧引
 相模原
 2016
 12.28

M/C

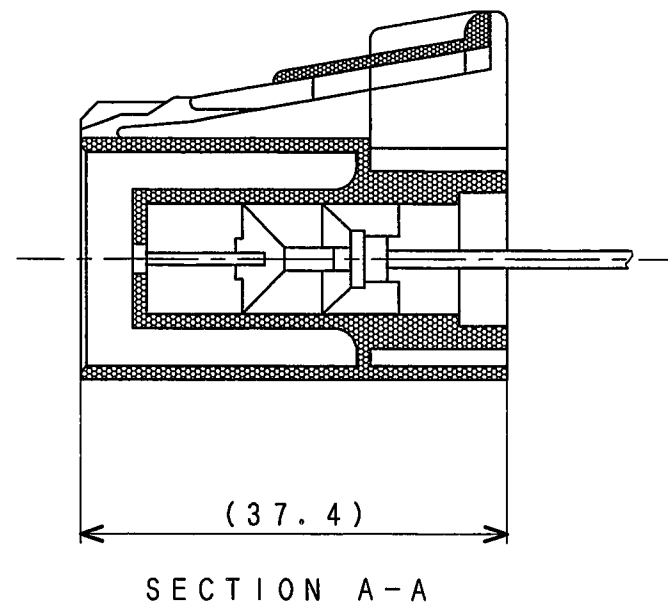
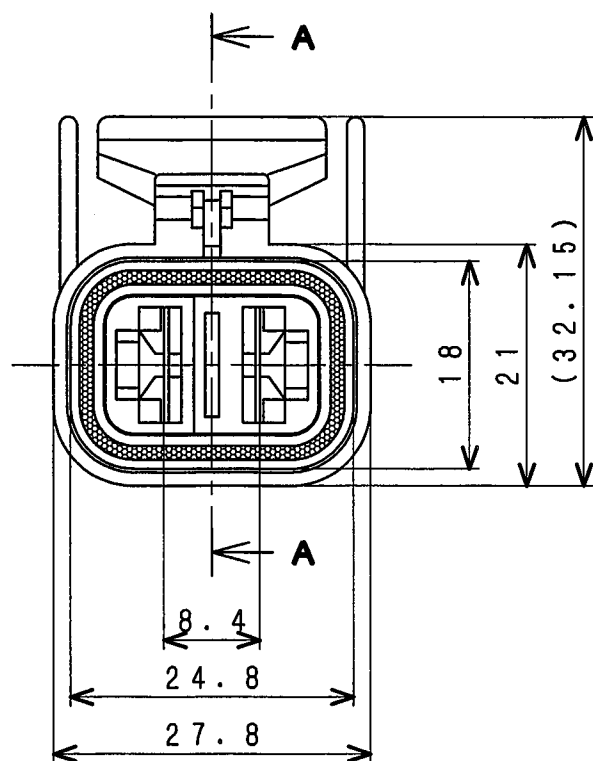
MHIET CONFIDENTIAL

4590-J964	'16.12.15	谷戸	3rd ANGLE PROJECTION	S16R2 ALARM SWITCH 三菱重工業エンジン&ターボチャージャ株式会社 MITSUBISHI HEAVY INDUSTRIES ENGINE & TURBOCHARGER, LTD. 図面番号 37896-90281
CHG	EO-NO	DATE	CHK	
中村	市原	内倉	山崎生	2011.11.25

3 新図
 ④ 旧引図
 サイズ A3
 ① 組立図
 2 鋳鍛歯車品
 5 切削品
 3 板金溶接品
 6 その他(購入品)
 4 組立品

CHECKED BY

K. YATO



THIS IS YAZAKI PART 7323-6228-30.

MHI CONFIDENTIAL

△	
△	
△	
REV.	DATE

CONNECTOR

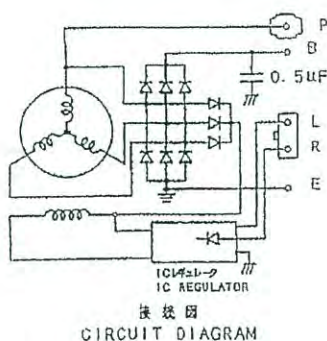
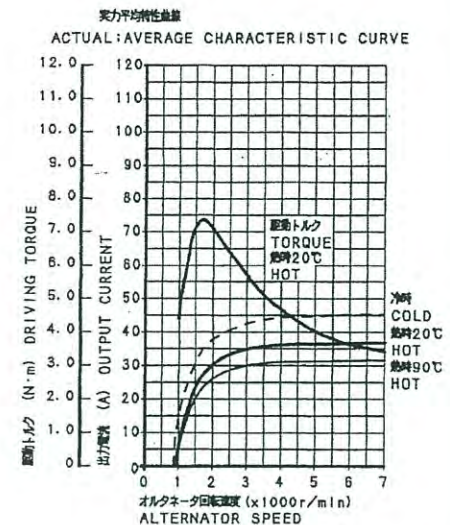
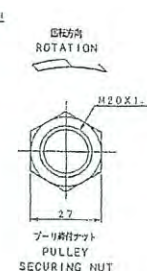
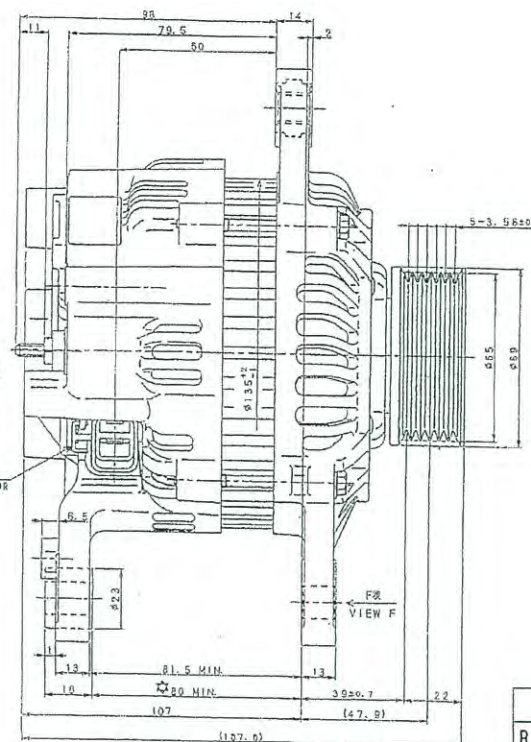
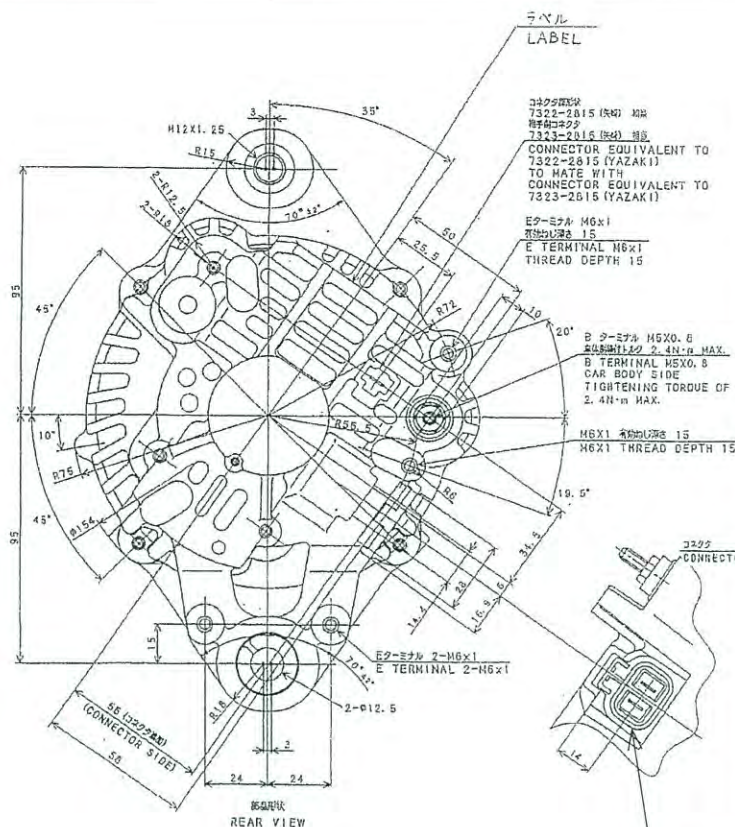
PART NO. 32B90-00300

DWG. NO. S10-0550

MITSUBISHI HEAVY INDUSTRIES, LTD.

GENERAL MACHINERY & SPECIAL VEHICLE HEADQUARTERS

CHECKED BY
M. NAKAMURA



コネクタ品番: 7322-6224-40 (矢崎製)
取付コネクタ品番: 7323-6228-30 (矢崎製)
(MHIET部番: 34A68-05100)

MHIET CONFIDENTIAL

注記 (1) 本部品は、04343-38300に対し、物質規制に対応したものである。

SPECIFICATION	
RATING	CONTINUOUS
BATT. VOLT.	24V
NO. OF POLES	12
POLARITY	NEGATIVE GROUND
REG. SYSTEM	IC-REG. BUILT-IN
REG. SET VOLT.	28.5 \pm 0.5V (AT 5000r/min WITH LESS THAN 5A BATT LOAD MEASURED ON L-E)

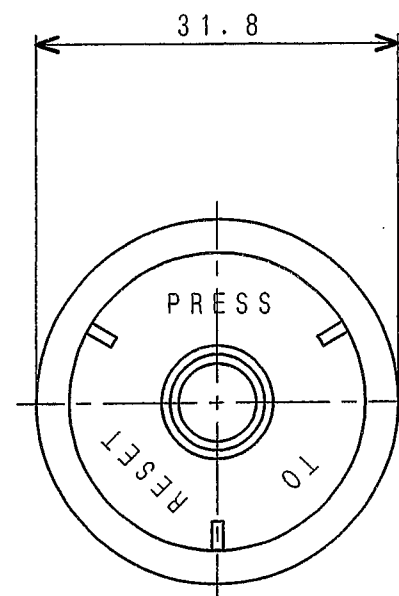
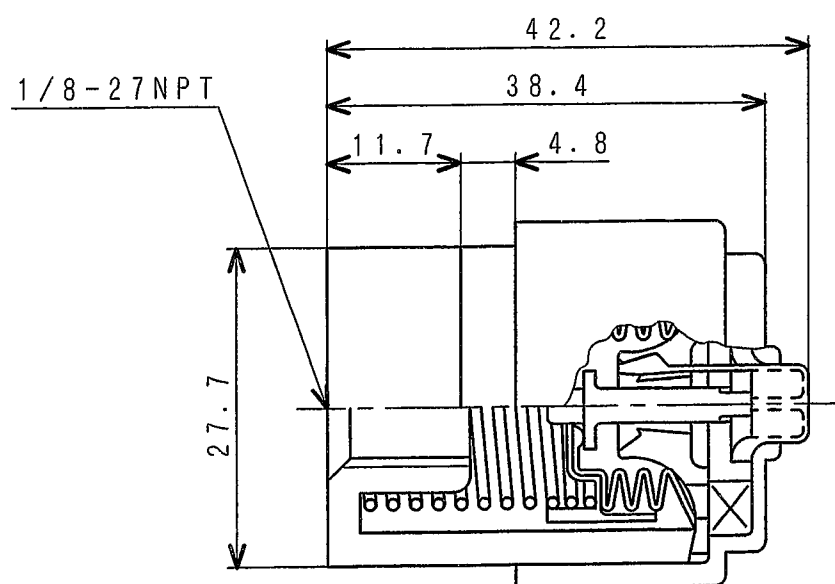
REV.	DATE
	20.2.20

ALTERNATOR, 24V-35A
PART NO. 04343-38700

DWG. NO. S10-0761
MITSUBISHI HEAVY INDUSTRIES
ENGINE & TURBOCHARGER, LTD.

CHECKED BY

Y. FUKUDA



PARTS NO.	RESTRICTION (mmH ₂ O)
47220-30701	762±58
47220-34301	508±48
47220-34401	635±58

MHI CONFIDENTIAL

△	
△	
△	
1	'93 2/18
REV.	DATE

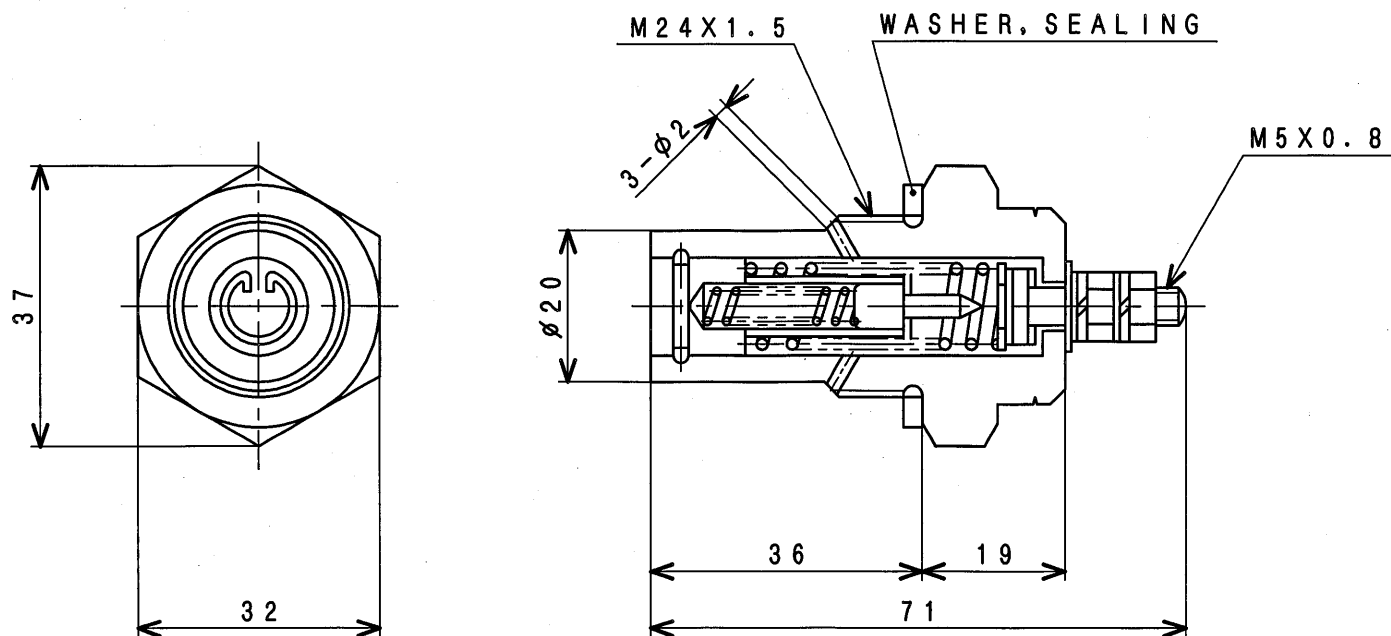
INDICATOR

DWG. NO. S11-0920

 MITSUBISHI HEAVY INDUSTRIES, LTD.
GENERAL MACHINERY & SPECIAL VEHICLE HEADQUARTERS

CHECKED BY

中村



注記 (1) 本図は、部番37540-01301をRoHS2対応品としたもの。

SET PRESS. 0.15MPa

MHIET CONFIDENTIAL

△	
△	
△	'18.8.28
REV.	DATE

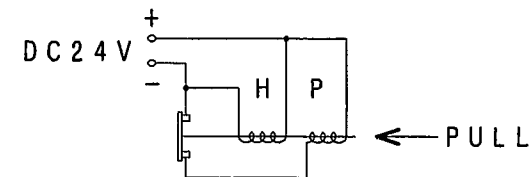
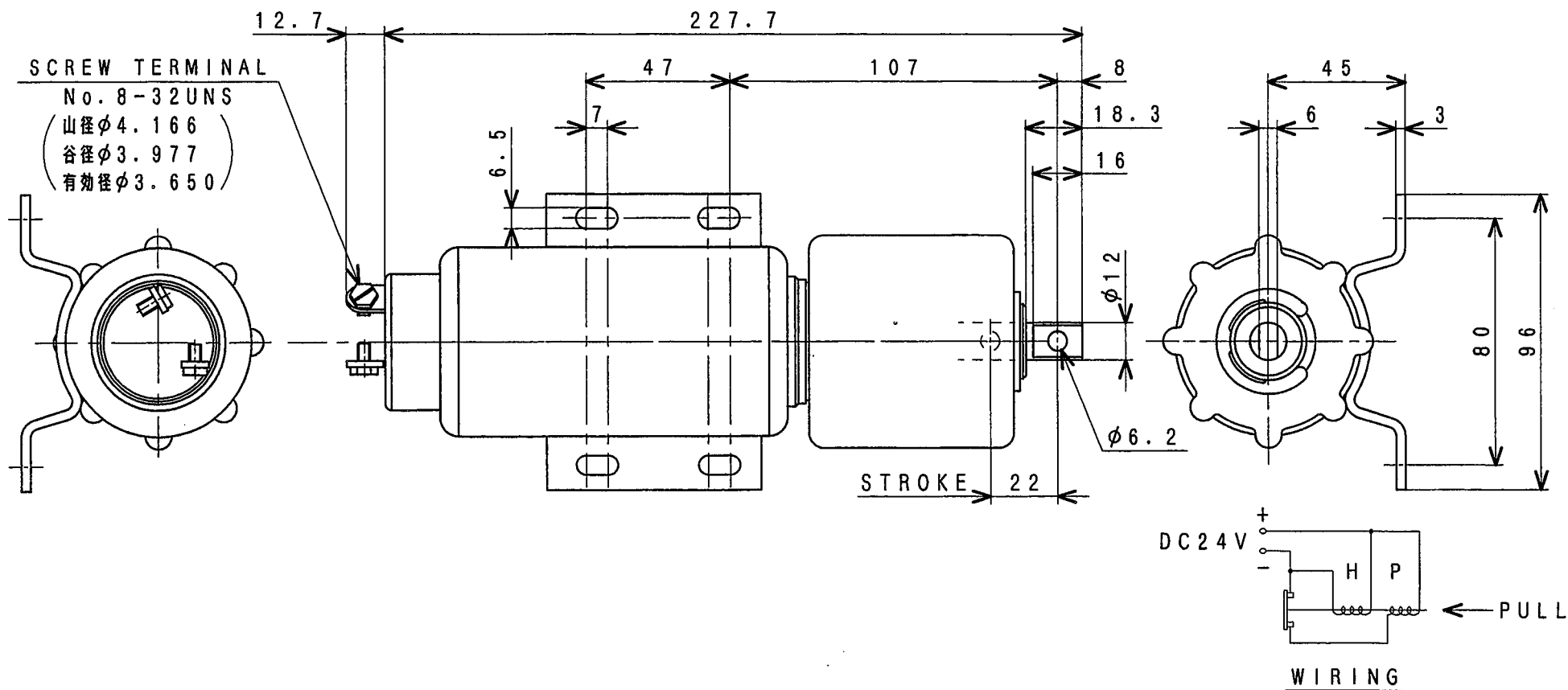
ALARM, OIL FILTER
PART NO. 37540-11300

DWG. NO. S11-1372

 MITSUBISHI HEAVY INDUSTRIES
ENGINE & TURBOCHARGER, LTD.

CHECKED BY

K. YATO



SPECIFICATION

VOLTAGE	DC24V
CURRENT	PULL 30.7A, HOLD 0.58A
RATED TIME	CONTINUOUS

04400-09201	1.05 MPa
PARTS NO.	RETURN SPRING PRESS.

MHI CONFIDENTIAL

REV.	DATE

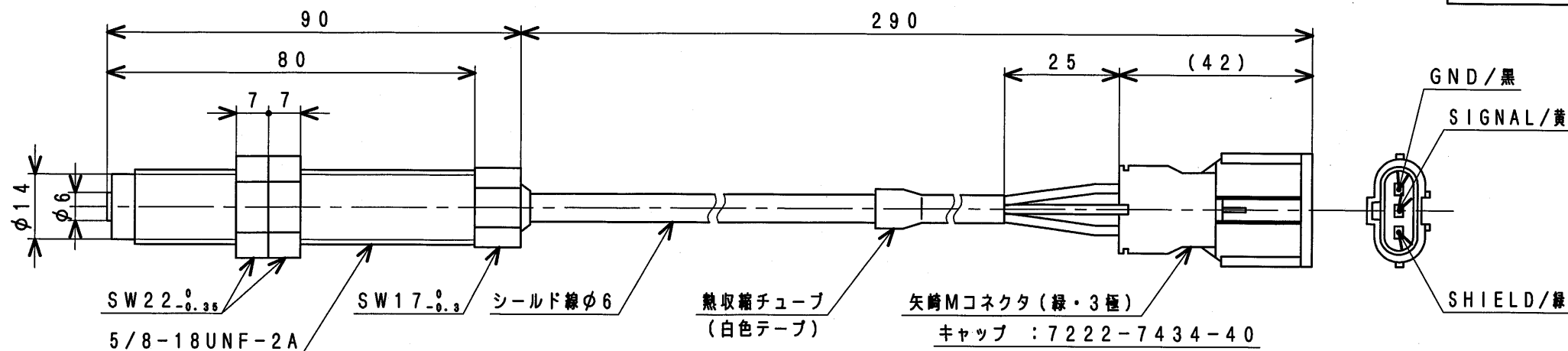
SOLENOID
PART NO. 04400-09201

DWG. NO. S13-0270

MITSUBISHI HEAVY INDUSTRIES, LTD.
GENERAL MACHINERY & SPECIAL VEHICLE HEADQUARTERS

CHECKED BY

M. NAKAMURA



仕様

1. 電機的特性

出力電圧 : 図1. 測定条件にて4.0Vp-p以上 (at 700Hz)
7.0Vp-p以上 (at 6700Hz)

直流抵抗 : 1.3kΩ~1.6kΩ (at +25℃)

絶縁抵抗 : 1MΩ以上 at DC 500V (コネクタ端子-ハウジング間)

耐電圧 : 50/60Hz AC 500V 1分間 (コネクタ端子-ハウジング間)

2. 機械的特性

コネクタ引き抜け力 : 49N以上

締付け破壊トルク : 49N・m以上

3. 使用温度範囲

-40℃~+120℃

注記

1. 本部品はニシダ電子工業(株)製である。
2. 本部品は04410-43410に対し、製造メーカーが異なる。
3. 本部品は04410-43411に対し、RoHS 2指令に適合したものである。

キャップ : 7222-7434-40

ターミナル : 7114-1471

ゴム栓 : 7157-7812

リヤホルダ : 7157-7814-80

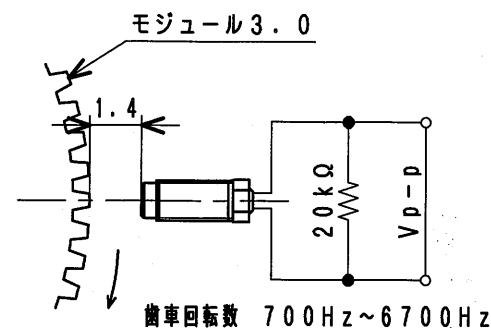


図1. 出力条件

MHIET CONFIDENTIAL

△	
△	
△	19.1.13
REV.	DATE

PICKUP, MAGNETIC

PART NO. 04410-43420

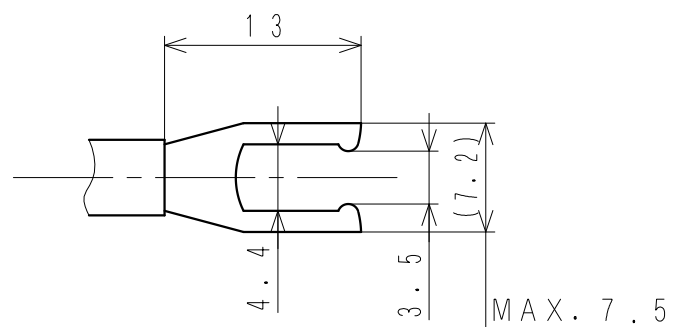
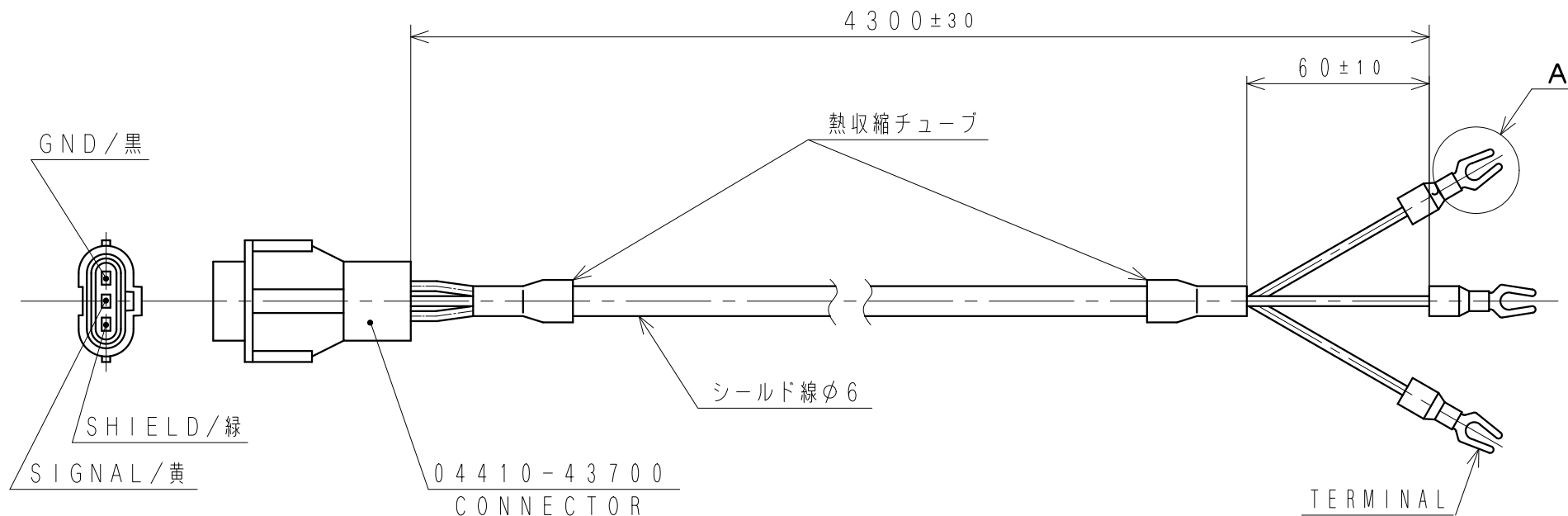
DWG. NO. S13-2013



MITSUBISHI HEAVY INDUSTRIES
ENGINE & TURBOCHARGER, LTD.

CHECKED BY

M. NAKAMURA



(4) 本部品は04410-43500に対し、物質規制対応としたものである。

(3) ターミナル形状は、A図と同等（M3ネジ用）である。

(2) 配線色は、黒×1，黄×1（各々メスピンの接続），緑×1（シールドに接続）である。

注記 (1) リード線は、シールド線（φ6）を使用。

MHIET CONFIDENTIAL

△	
△	
△	'19. 8. 7
REV.	DATE

CABLE, PICKUP
PART NO. 04410-43501

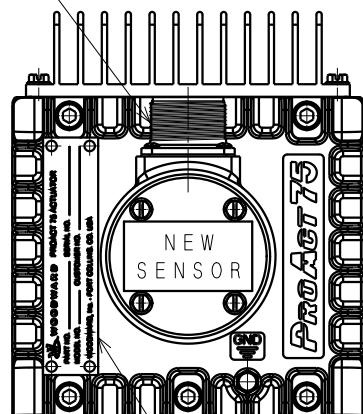
DWG. NO. S13-2021

 **MITSUBISHI HEAVY INDUSTRIES**
ENGINE & TURBOCHARGER, LTD.

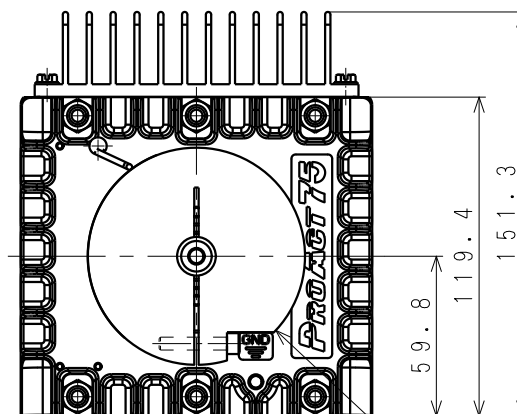
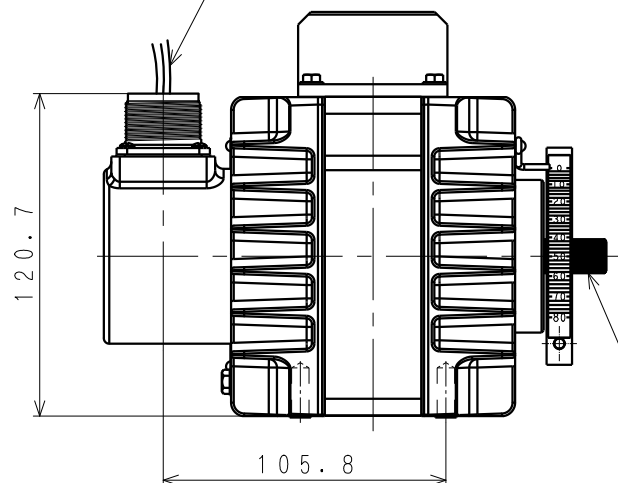
CHECKED BY

M. NAKAMURA

CONDUIT ADAPTER 1/2-14 NPT

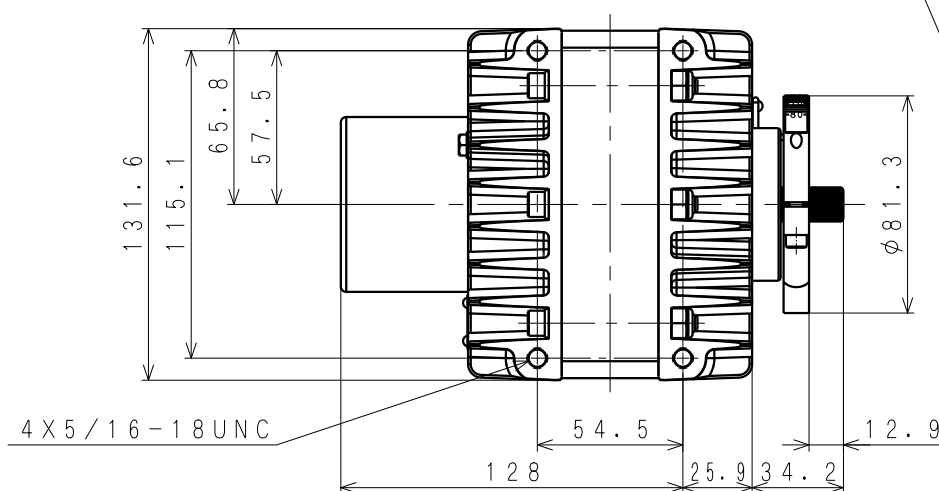
457.2mm MIN WIRE LENGTHS FOR
CONNECTION TO PLANT WIRING

NAME PLATE



POSITION INDICATOR

SAE 1/2-36 SERRATION



4X5/16-18UNC

(4) THE WATERPROOF PERFORMANCE IS IP54.

(3) THIS PARTS ARE USED TOGETHER WITH THE CONTROLLER.

(PARTS NO. 37563-20400, 37563-10400, 35A63-26300, 35A63-16300)

(2) THIS PARTS IS WITH A WATERPROOF CAP OF CONDUIT TYPE.

NOTES (1) THIS PARTS ARE MADE IN WOODWARD JAPAN LTD.

GOVERNOR MODEL (8405-094)

RoHS

MHIET CONFIDENTIAL

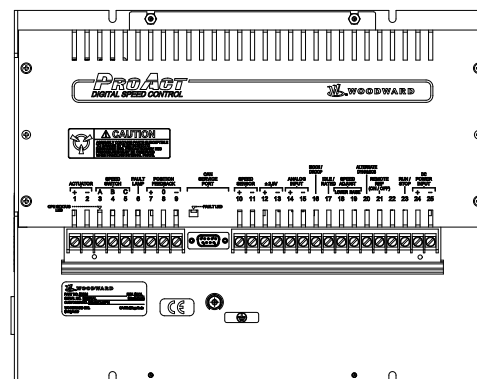
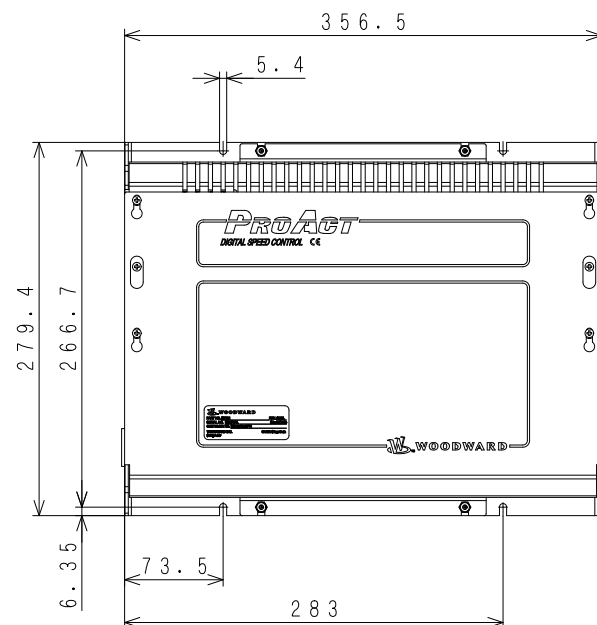
△	
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△	19.10.1
REV.	DATE

ACTUATOR PROACT2
PART NO. 35A63-11800

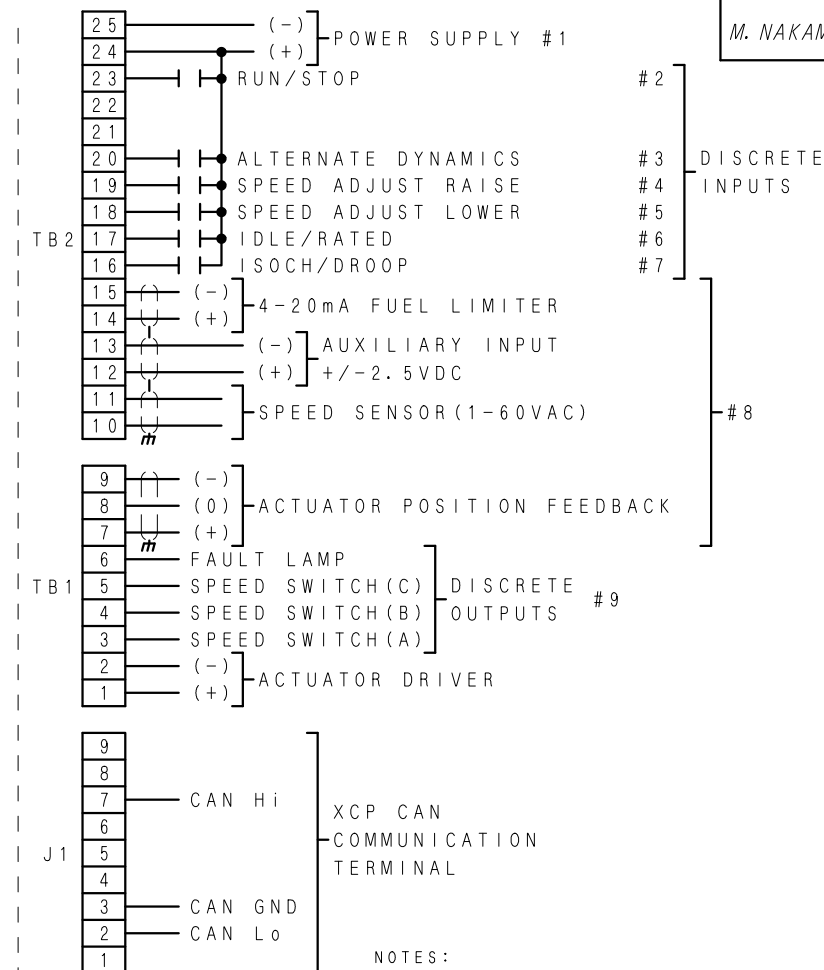
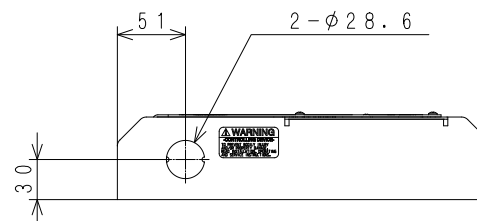
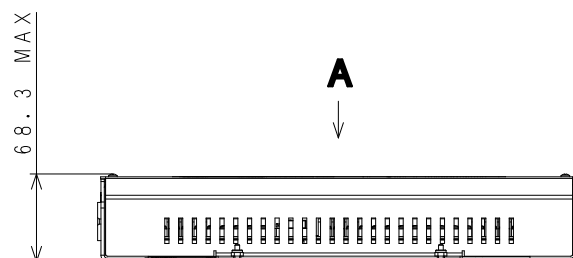
DWG. NO. S13-2122E

MITSUBISHI HEAVY INDUSTRIES
ENGINE & TURBOCHARGER, LTD.

CHECKED BY
M. NAKAMURA



VIEW A
VIEW SHOWS OUTER
COVER REMOVED.



- NOTES:
- #1 18-32 VDC
 - #2 CLOSE TO RUN.
 - #3 CLOSE FOR ALTERNATE DYNAMICS.
 - #4 CLOSE TO RAISE SPEED REF.
 - #5 CLOSE TO LOWER SPEED REF.
 - #6 CLOSE FOR RATED.
 - #7 CLOSE FOR ISOCH.
 - #8 SHIELDED WIRES TO BE TWISTED WITH SHIELD GROUND AT ONE END ONLY. WHEN MOUNTING CONTROL TO BULKHEAD, USE EXTERNAL TOOTH LOCK WASHER UNDER ONE SCREWHEAD TO ENSURE PROPER GROUNDING.
 - #9 OUTPUT WILL SINK UP TO 0.5 AMPERE AT POWER SUPPLY VOLTAGE. THE OUTPUT IS A LOW SIDE SWITCH TO THE NEGATIVE OR THE POWER SUPPLY.

- NOTES
- (3) THIS PARTS APPLY TO RoHS COMPLIANCE.
 - (2) THIS CONTROLLER IS USED TOGETHER WITH PROACTII ACTUATOR (PARTS NO. 35A63-11800 OR 35A63-01800).
 - (1) THIS PARTS IS A PRODUCT MADE BY WOODWARD JAPAN LTD. THE SPECIFICATIONS ARE THE FOLLOWING.
 - PROACTII PLUS TYPE DIGITAL SPEED CONTROLLER.
 - WITH 4-20mA FUEL LIMIT FUNCTION.
 - GOVERNOR MODEL (8400-063).

MHIET CONFIDENTIAL

RoHS

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REV.	DATE

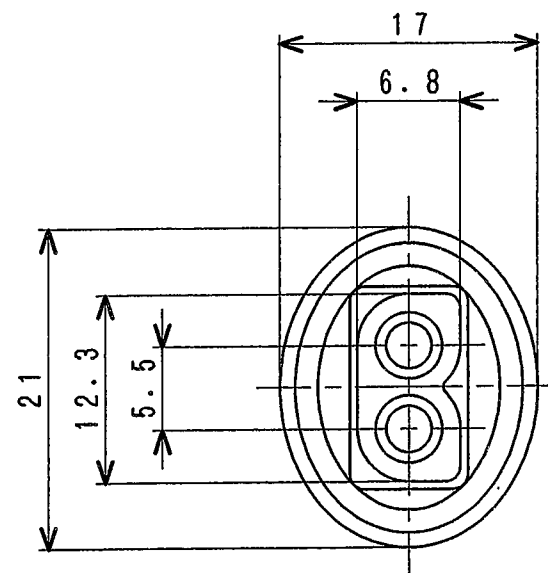
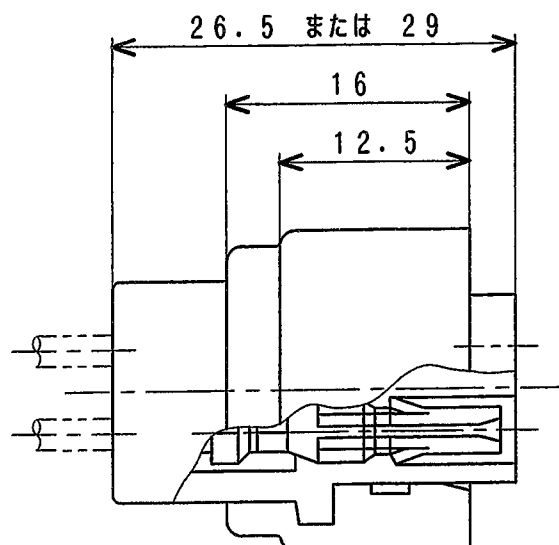
CONTROLLER, PROACT+
PART NO. 37563-20400

DWG. NO. S13-2870E

 MITSUBISHI HEAVY INDUSTRIES
ENGINE & TURBOCHARGER, LTD.

CHECKED BY

Y. FUKUDA



MHI CONFIDENTIAL

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2	'04.3.12
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REV.	DATE

CONNECTOR
PART NO. MH052231

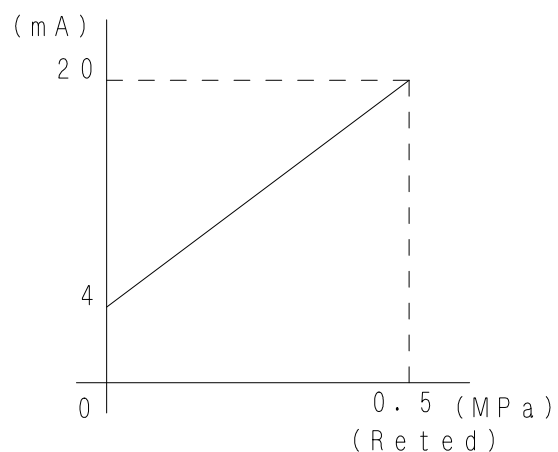
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MITSUBISHI HEAVY INDUSTRIES, LTD.
 GENERAL MACHINERY & SPECIAL VEHICLE HEADQUARTERS

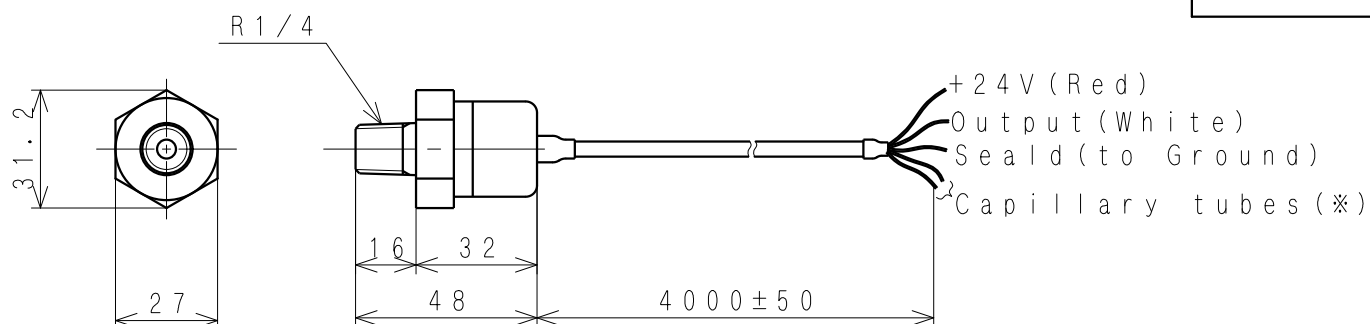
CHECKED BY

M. NAKAMURA

Figure: Output Performance



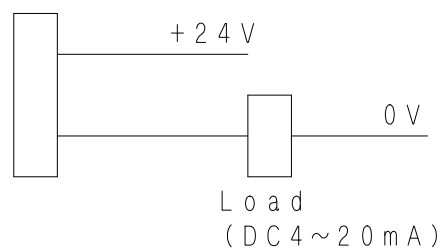
External dimension



Specification

Items	Spec.
Output	Refer to Figure
Maximum pressure	150% of rated output
Power supply	24VDC
Output	4~20mA
Load resistance	Max. 600Ω
Responsiveness	Max. 10msec
Overall accuracy	Max. ±1%FS (0~60℃)
(Linearity)	Max. ±0.3%FS
(Hysteresis)	Max. ±0.2%FS
Operating temp. range	-10~80℃
Guaranty temp. range	0~60℃
Connecting port	PT1/4 (R1/4)
Case	Rust proof design
Cable	4m shield and reference tubes
Weight	Approx. 110g

Transmitter



(※) THE CAPILLARY TUBES SHOULD BE OPENED TO AMBIENT AND PROTECTED FOR WATER.

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	'19.10.28

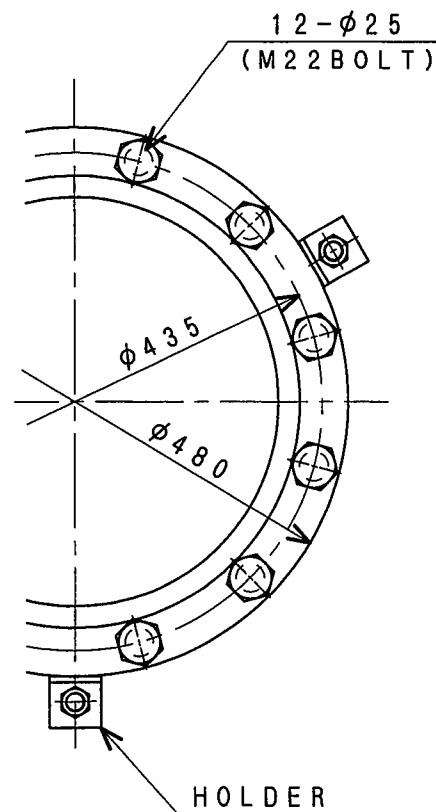
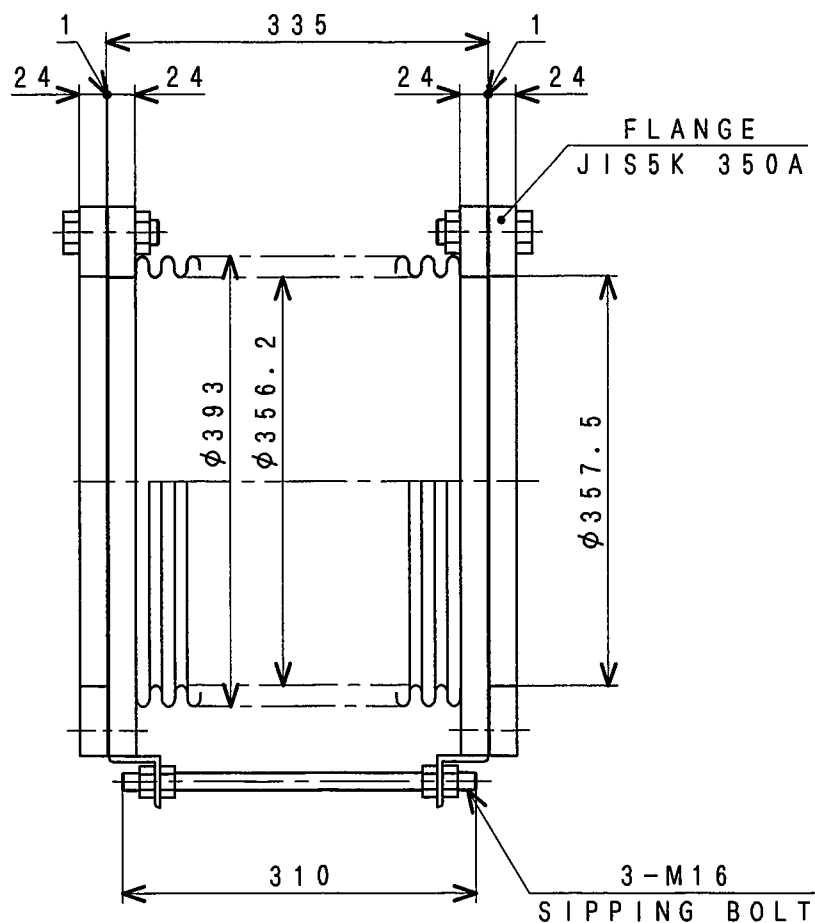
SENSOR, BOOST
PART NO. 37592-01400

DWG. NO. S19-0610E

 **MITSUBISHI HEAVY INDUSTRIES**
ENGINE & TURBOCHARGER, LTD.

CHECKED BY

Y. FUKUDA



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REV.	DATE

PIPE, FLEXIBLE
PART NO. 47920-12400

DWG. NO. S37-1090

 MITSUBISHI HEAVY INDUSTRIES, LTD.
GENERAL MACHINERY & SPECIAL VEHICLE HEADQUARTERS

mitsubishi TECHNICAL INFORMATION	ITEM No.	T0102-0001E Rev.11 (1/2)
	DATE	April, 2019

Rating Definitions for Power Generation (SB~SR* series)

Following Contents are enclosed herein.

•Rating Definitions for Power Generation

*Please follow T0102-0009E for S16R2-PTAW-E & S16R2-PTAW2-E.

THE SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

Revision	First Edition:May, 2006	Engine Engineering Department		
	Rev.1:July, 2007(Refer to Sep.,2006 Rating) , Rev.2:June, 2013	High Speed Engine Designing Section		
	Rev.3:July, 2013 , Rev.4:Mar., 2014 , Rev.5:Apr., 2014	Approved by	Checked by	Drawn by
	Rev.6:January, 2016 , Rev.7:January, 2016	M.NAKAMURA	T.NISHIOKA	K.YATO
	Rev.8:September, 2016 , Rev.9:December, 2018			
	Rev.10:February, 2019			
	Rev.11:April, 2019			



MHIET’s Diesel Engine Rating Definition for Power Generation (SB~SR(*8) series)

Symbol	Name of rating (ISO 8528-1:2018 description)	Overload operation (Rack set)	Definition	Required conditions for warranty(*1)					Application
				Load/operating hour(*2)			Overhaul interval after delivery ＜Maximum＞(*3)		
				Ave. load factor /24Hr	Ave. load factor /yr	Operating Hr/yr(*4)	Top	Major	
E	Critical Power Operation (no ISO equivalent)	n.a. (E)(*5)	Stand-by usage with the maximum 300hr continuous operation. Typically example : For Data center.	---	Maximum 100%	Unlimited	4yr (Only the case exceed 500Hr by 4yr)	600Hr or 8yr whichever comes earlier	Emergency, stand-by
E	Emergency standby power (ESP)	n.a (E)	Rated power of an emergency generator as Stand- by that supplies power in case of a failure of main power source or commercial power.	Maximum 80% (100% in emergency)	Maximum 70% (*7)	Maximum 500Hr (*7)	1000Hr or 4yr whichever comes earlier	2000Hr or 8yr whichever comes earlier	
					Maximum 60%		4yr	3000Hr or 8yr whichever comes earlier	
P	Limited-time running power (LTP)	10% (E)	Regular power source of which the operating hour is limited to the short period as specified in the required conditions for warranty in this document. This rating shall be used for applications that require overload operation with Stand-by.	Overload operation (≦ 110%) is limited to a max. of 1Hr per 12Hr.	Maximum 100% (*7)	Maximum 500Hr (*7)	4yr	1000Hr or 8yr whichever comes earlier	Seasonal peak cut
	Prime power (PRP)		For generators with variable load and unlimited operating hour.	Maximum 80% Overload operation (≦ 110%) is limited to a max. of 1Hr per 12Hr. Over 90% load operation is limited to a max. of 3Hr per 24Hr.	Maximum 70% (*7)	Unlimited (*7)	3500Hr or 4yr whichever comes earlier	7000Hr or 8yr whichever comes earlier	Daily peak cut, portable generator
					Maximum 60%		4000Hr or 4yr whichever comes earlier	8000Hr or 8yr whichever comes earlier	
DCP (*6)	Data centre power (DCP)	10% (E)	For generator in Data center application (where reliable grid is available)	100% load is allowed in case of grid failure. Overload operation (≦ 110%) is limited to a max. of 1Hr per 12Hr.	Maximum 100% (*7)	Unlimited (*7)	500Hr or 4yr whichever comes earlier	1000Hr or 8yr whichever comes earlier	Data center
C	Continuous power (COP)	n.a (C)	Rating that can continuously generate power without limitation for operating hour per year under the required conditions for warranty in this document.	Maximum 100%	Maximum 100% (*7)	Unlimited (*7)	6000Hr or 4yr whichever comes earlier (Recommended :4000Hr)	12000Hr or 8yr whichever comes earlier (Recommended :8000Hr)	Base load, cogeneration system
				Maximum 90%	Maximum 90%	Unlimited	8000Hr or 4yr whichever comes earlier (Recommended :6000Hr)	16000Hr or 8yr whichever comes earlier (Recommended :12000Hr)	
D			n.a. (D)	In addition to the for symbol C above, this rating shall be used 90% or higher average load factor or longer maintenance interval are required.	Maximum 100%	Maximum 100% (*7)	Unlimited (*7)	8000Hr or 4yr whichever comes earlier (Recommended :6000Hr)	

(*1)This condition constitutes a part of required conditions for warranty that Mitsubishi Heavy Industries Engine & Turbocharger,Ltd.(hereinafter ”MHIET”) agrees with the other party under Diesel Engine Sales Contract with the party(hereinafter ”Individual Contract”), however details of the warranty descriptions and the conditions shall be referred to the Individual Contract. Atmospheric condition as per ISO 15550:2002(JIS B 8003:2005) (Barometric pressure :100kPa, ambient temperature :298K, relative humidity :30%).

(*2)Average load factor(per day or year) shall be calculated as per the formula in ISO 8528-1:2018 ’average power output(Ppp)’.

(*3)Refer to Operation Manual for more information regarding inspection and maintenance including items and descriptions.

(*4)Warranty coverage shall be expired after Major Overhaul.

(*5)For backup or emergency purpose engine, it is needed to have output margin of 5% or more for the customer demand output to avoid engine stall by output tolerance(ISO 15550) and frequency variation etc.

(*6)The rating is consistent with the requirement of a Tier Ⅲ and Tier Ⅳ under the Uptime Institute.

(*7)Conditions are consistent with the requirements under ISO 8528-1:2018.

(*8)Please follow T0102-0009E for S16R2-PTAW-E & S16R2-PTAW2-E.

★ THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT PRIOR NOTIFICATION.

mitsubishi TECHNICAL INFORMATION	ITEM No.	T0221-0010E Rev.2 (1/5)
	DATE	May, 2019

Specification Sheets of S16R2-PTA Engine

Specification Sheets of S16R2-PTA Engine are enclosed herein.

The specifications are subject to change without notice.

Revision	First Edition : October, 2015	Engine Engineering Department		
	Rev.1 : Mar, 2016	High Speed Engine Designing Section		
	Rev.2 : May, 2019	Approved by	Checked by	Drawn by
		M.NAKAMURA	T.NISHIOKA	T.N

GENERAL ENGINE DATA

Type	4-Cycle, Water Cooled	
Aspiration	Turbo-Charged, After cooler (Jacket Water to Cooler)	
Cylinder Arrangement	60°V	
No. of Cylinders	16	
Bore mm(in.)	170	(6.69)
Stroke mm(in.)	220	(8.66)
Displacement liter(in ³)	79.90	(4876)
Compression Ratio	14.0:1	
Dry Weight - Engine only - kg(lb)	7750	(17089)
Wet Weight - Engine only - kg(lb)	8200	(18081)

PERFORMANCE DATA

Steady State Speed Stability Band at any Constant Load		
Electric Governor - %	±0.25 or better	
Maximum Overspeed Capacity - rpm	1750	
Moment of inertia of Rotating Components (S.I.) kg·m ² (lb·ft ²)	32.92	(781)
(Includes Std. Flywheel) (GD ²) kgf·m ² (lbf·ft ²)	131.7	(3125)
Cyclic Speed Variation with Flywheel at 1500rpm	1/204	
1200rpm	1/129	

ENGINE MOUNTING

Maximum Bending Moment at Rear Face of Flywheel Housing - kgf·m(lbf·ft)	450	(3256)
-------------------------------------------------------------------------	-----	--------

AIR INLET SYSTEM

Maximum Intake Air Restriction (Includes piping)		
With Clean Filter Element - mm H ₂ O (in. H ₂ O)	400	(15.7)
With Dirty Filter Element - mm H ₂ O (in. H ₂ O)	635	(25.0)

EXHAUST SYSTEM

Maximum Allowable Back Pressure - mm H ₂ O (in. H ₂ O)	600	(23.6)
------------------------------------------------------------------------------	-----	--------

LUBRICATION SYSTEM

Oil Pressure at Idle - kgf/cm ² (psi)	2~3	(29~43)
at Rate Speed - kgf/cm ² (psi)	4~6	(57~86)
Maximum Oil Temperature - °C(°F)	105	(221)
Oil Capacity of Standard Pan High - liter (U.S. gal)	260	(68.7)
Low - liter (U.S. gal)	200	(52.8)
Total System Capacity (Includes Oil Filter) - liter (U.S. gal)	290	(76.6)
Maximum Angle of Installation (Std. Pan) Front Down	6°	
(Engine Only) Front Up	6°	
Side to Side	25°	

COOLING SYSTEM

Coolant Capacity (Engine Only) - liter (U.S. gal)	188	(49.7)
Maximum External Friction Head at Engine Outlet - kgf/cm ² (psi)	0.35	(5.0)
Maximum Static Head of Coolant above Crankshaft Center - m(ft)	10	(32.8)
Standard Thermostat (modulating) Range of Jacket- °C(°F)	71~85	(160~185)
Maximum Coolant Temperature at Engine Outlet- °C(°F)	98	(208)
Minimum Coolant Expansion Space - % of System Capacity	10	
Maximum Air Restriction on Discharge Side of Radiator and Fan - mmH ₂ O(in. H ₂ O)	10	(0.4)

The specifications are subject to change without notice.

APPLICATION : GENERATOR

Pub. No. T0221-0010E Rev.2 2/5

FUEL SYSTEM

Fuel Injector	Mitsubishi PS8 Type × 2
Maximum Suction Head of Feed Pump - mm Hg (in. Hg)	75 (3.0)
Maximum Static Head of Return & Leak Pipe - mm Hg (in.Hg)	150 (5.9)

STARTING SYSTEM

Battery Charging Alternator - V-Ah	24-35
Starting Motor Capacity - V -kW	24-7.5×2
Maximum Allowable Resistance of Cranking Circuit - m Ω	1.5
Recommended Minimum Battery Capacity	
At 5°C(41°F) and above - Ah	400
Below 5°C(41°F) through - 5°C(23°F)	600

The specifications are subject to change without notice.

APPLICATION : GENERATOR

Pub. No. T0221-0010E Rev.2 3/5

[External Oil Cooler Not Used]

S16R2-PTA**SPECIFICATION SHEET**

MITSUBISHI

DIESEL ENGINES

ENGINE RATING

All data represent net performance with standard accessories such as air cleaner, inlet /exhaust manifolds, fuel oil system, L.O. pump, etc. under the condition of 100kPa(29.6inHg) barometric pressure, 77°F(25°C) ambient temperature and 30% relative humidity.

ITEM	UNIT	STAND-BY POWER	PRIME POWER	CONTINUOUS C		CONTINUOUS D
		50Hz	50Hz	50Hz	60Hz	50Hz
Engine Speed	rpm	1500	1500	1500	1200	1500
No. of Cylinders		16				
Bore	mm (in.)	170 (6.69)				
Stroke	mm (in.)	220 (8.66)				
Displacement	liter (in. ³)	79.9 (4876)				
Brake Horse power without Fan	HP (kW)	2905 (2167)	2627 (1960)	2252 (1680)	1823 (1360)	2001 (1493)
Brake Mean Effective Pressure	kgf/cm ² (MPa)	22.1 (2.17)	20.0 (1.96)	17.1 (1.68)	17.4 (1.71)	15.2 (1.49)
without Fan	(psi)	(314)	(284)	(243)	(247)	(216)
Mean Piston Speed	m/s (ft/min)	11.0 (2165)	11.0 (2165)	11.0 (2165)	8.8 (1732)	11.0 (2165)
Maximum Regenerative Power	HP	204	204	204	163	204
Absorption Capacity without Fan	(kW)	(152)	(152)	(152)	(121)	(152)
Intake Air flow	m ³ /min (CFM)	192 (6780)	171 (6038)	145 (5120)	112 (3955)	129 (4555)
Exhaust Gas Flow	m ³ /min (CFM)	509 (17973)	451 (15925)	383 (13524)	297 (10487)	341 (12041)
Coolant Flow	liter/min (U.S. GPM)	1650 (436)	1650 (436)	1650 (436)	1300 (343)	1650 (436)
Allowable Fan Loss Horse Power	HP (kW)	82 (61)	82 (61)	82 (61)	54 (40)	82 (61)
Radiated Heat to Ambient	kcal/hr (kJ/hr) (BTU/min)	145673 (609794) (9635)	129224 (540937) (8547)	109678 (459117) (7254)	84963 (355659) (5619)	97699 (408972) (6462)
Heat Rejection to Coolant	kcal/hr (kJ/hr) (BTU/min)	1213945 (5081628) (80289)	1076869 (4507822) (71223)	913981 (3825965) (60449)	708023 (2963816) (46828)	814161 (3408114) (53848)
Heat Rejection to Exhaust	kcal/hr (kJ/hr) (BTU/min)	1632907 (6835421) (107998)	1416114 (5927916) (93660)	1187750 (4971974) (78556)	869737 (3640758) (57523)	1061057 (4441632) (70177)
Noise Level	dB(A)	TBD	TBD	TBD	TBD	TBD

The specifications are subject to change without notice.

APPLICATION : GENERATOR

Pub. No. T0221-0010E Rev.2 4/5

May, '19 Printed in Japan

ENGINE RATING

All data represent net performance with standard accessories such as air cleaner, inlet /exhaust manifolds, fuel oil system, L.O. pump, etc. under the condition of 100kPa(29.6inHg) barometric pressure, 77°F(25°C) ambient temperature and 30% relative humidity.

ITEM	UNIT	STAND-BY POWER	PRIME POWER	CONTINUOUS C		CONTINUOUS D
		50Hz	50Hz	50Hz	60Hz	50Hz
Engine Speed	rpm	1500	1500	1500	1200	1500
No. of Cylinders		16				
Bore	mm (in.)	170 (6.69)				
Stroke	mm (in.)	220 (8.66)				
Displacement	liter (in. ³)	79.9 (4876)				
Brake Horse power without Fan	HP (kW)	2905 (2167)	2627 (1960)	2252 (1680)	1823 (1360)	2001 (1493)
Brake Mean Effective Pressure	kgf/cm ² (MPa)	22.1 (2.17)	20.0 (1.96)	17.1 (1.68)	17.4 (1.71)	15.2 (1.49)
without Fan	(psi)	(314)	(284)	(243)	(247)	(216)
Mean Piston Speed	m/s (ft/min)	11.0 (2165)	11.0 (2165)	11.0 (2165)	8.8 (1732)	11.0 (2165)
Maximum Regenerative Power	HP	204	204	204	163	204
Absorption Capacity without Fan	(kW)	(152)	(152)	(152)	(121)	(152)
Intake Air flow	m ³ /min (CFM)	192 (6780)	171 (6038)	145 (5120)	112 (3955)	129 (4555)
Exhaust Gas Flow	m ³ /min (CFM)	509 (17973)	451 (15925)	383 (13524)	297 (10487)	341 (12041)
Coolant Flow	liter/min (U.S. GPM)	1650 (436)	1650 (436)	1650 (436)	1300 (343)	1650 (436)
Oil Flow to External Oil Cooler	liter/min (U.S. GPM)	70 (18)	70 (18)	70 (18)	56 (15)	70 (18)
Allowable Fan Loss Horse Power	HP (kW)	82 (61)	82 (61)	82 (61)	54 (40)	82 (61)
Radiated Heat to Ambient	kcal/hr (kJ/hr) (BTU/min)	145673 (609794) (9635)	129224 (540937) (8547)	109678 (459117) (7254)	84963 (355659) (5619)	97699 (408972) (6462)
Heat Rejection to Coolant	kcal/hr (kJ/hr) (BTU/min)	1165387 (4878362) (77077)	1033794 (4327508) (68374)	877422 (3672928) (58032)	679702 (2845263) (44955)	781595 (3271792) (51694)
Heat Rejection to External Cooler	kcal/hr (kJ/hr)	72837 (304899)	64612 (270469)	54839 (229558)	42481 (177827)	48850 (204488)
(external oil cooler, mounted on radiator)	(BTU/min)	(4817)	(4273)	(3627)	(2810)	(3231)
Heat Rejection to Exhaust	kcal/hr (kJ/hr) (BTU/min)	1560071 (6530527) (103181)	1351502 (5657448) (89387)	1132911 (4742416) (74929)	827255 (3462926) (54714)	1012207 (4237144) (66946)
Noise Level	dB(A)	TBD	TBD	TBD	TBD	TBD

The specifications are subject to change without notice.

APPLICATION : GENERATOR

Pub. No. T0221-0010E Rev.2 5/5